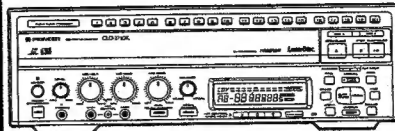


Service Manual

PIONEER
The Art of Entertainment



ORDER NO.
ARP2545

CD CDV LD PLAYER

CLD-2710K

CLD-2710K HAS THE FOLLOWING:

Type	Power Requirement	Remarks
RD	AC110 - 127V, 220 - 240V (switchable)	

- This manual is applicable to CLD-2710K/RD.

CONTENTS

1. DISASSEMBLY	2
2. EXPLODED VIEWS AND PARTS LIST	7
3. PACKING AND PARTS LIST	23
4. SCHEMATIC AND PCB CONNECTIONS DIAGRAMS	24
5. PCB PARTS LIST	59
6. ADJUSTMENTS	67
7. IC INFORMATION	97
8. CONNECTIONS	101
9. PANEL FACILITIES	102
10. SPECIFICATIONS	104

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1. DISASSEMBLY

1. Disc Tray

- ① Turn the power switch on and press the OPEN button then pull the tray out from the player.
- ② Remove two tray stopper screws (A).
- ③ Pull out the tray toward the front.

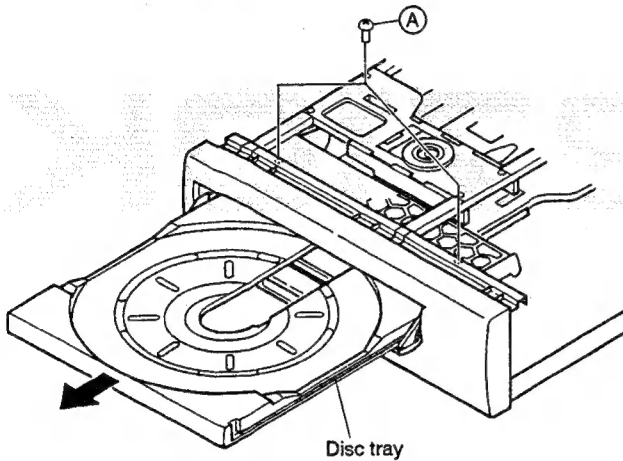


Fig. 1

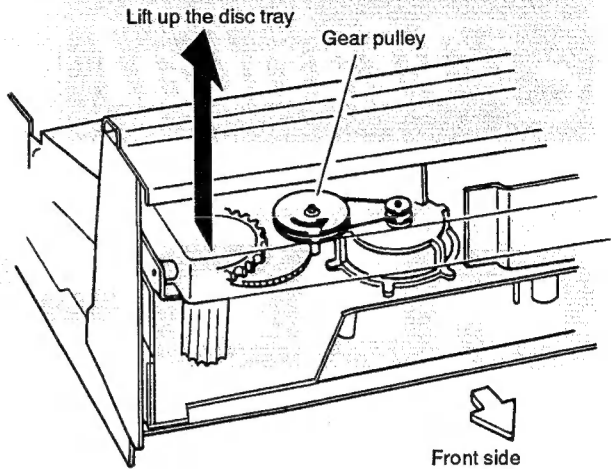


Fig. 3

2. Clamper Assembly

- ① Remove four screws (A) to remove the clamper assembly.

Note 1: How to open the tray by hand

- ① Remove two screws (A) for tray stopper. (Fig. 1)
- ② Remove the front panel. (by loosening three screws at the top side and a fixing screw of the earth lead.)
- ③ Remove two fixing screws from the slide cam on the left side. (Fig.2)
- ④ Lift up the front side of the disc tray to enable the gear pulley to be turned by hand. (Fig.3)
- ⑤ Turn the gear pulley (Fig.3) counterclockwise by hand.
- ⑥ After the disc tray is lifted up and moved toward you, tighten two screws (B) which were removed in step 3.
- ⑦ Pull out the disc tray toward you by hand.

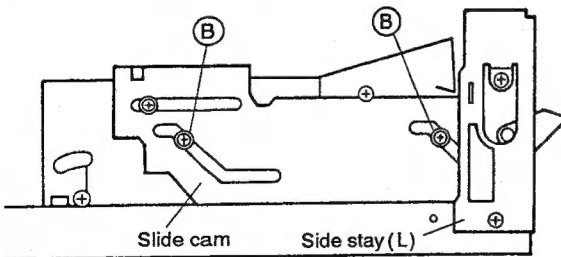


Fig. 2

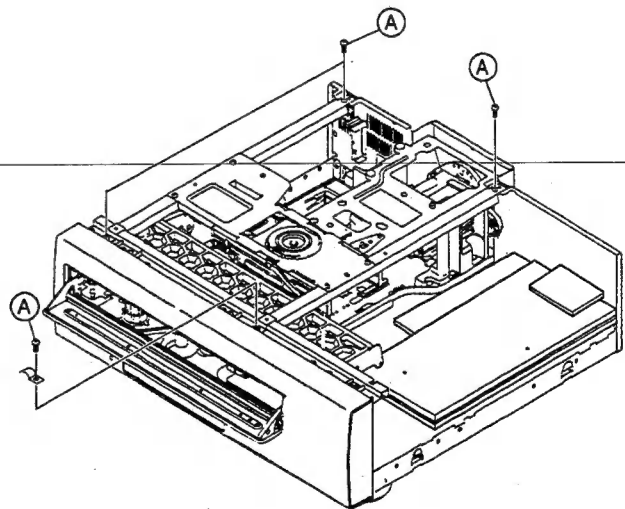


Fig. 4

3. Carriage Assembly

- ① Slide the carriage assembly to the shaft of the turn plate by hand.

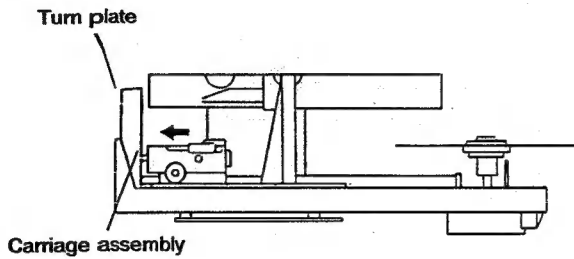
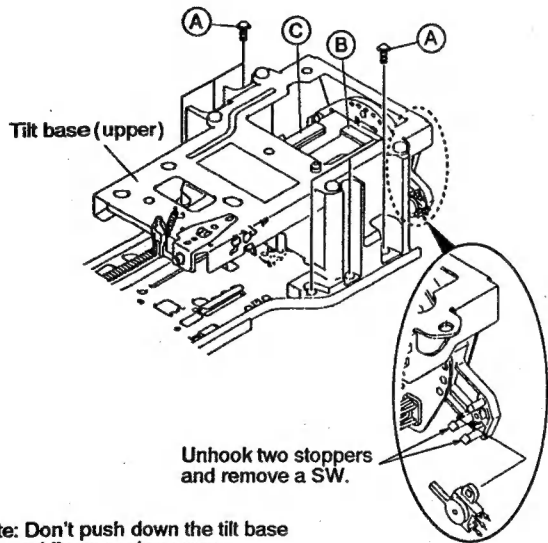


Fig. 5

- ② Disconnect two connectors (B) and (C) from the CNNB assembly to remove the flexible cable (Fig. 6).
- ③ Remove six screws (A) from the post (L) and (R) to remove the tilt base.
- ④ Pull out the carriage assembly by setting the tilt base (upper) toward the upper (Fig. 7).
- ⑤ Unhook two stoppers and remove a SW.



Note: Don't push down the tilt base while removing screws.

Fig. 6

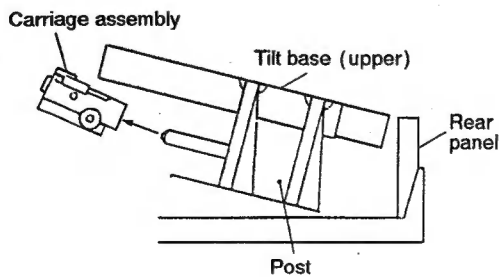


Fig. 7

- How to replace the flexible cable

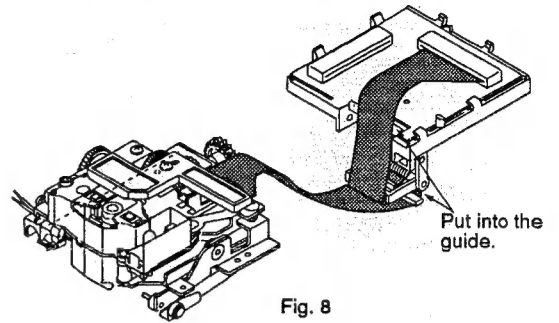


Fig. 8

4. KAUB Assembly

- ① Open the tray.
- ② Remove one screw (A), two screws (B) and three screws (C).
- ③ Separate the output terminal of the KAUB Assembly from the rear panel. (Arrow ①)
- ④ Slide the KAUB Assembly by lifting it up. (Arrow ②)
- ⑤ Raise the KAUB Assembly so that it does not touch the tray guide assembly. (Arrow ③)

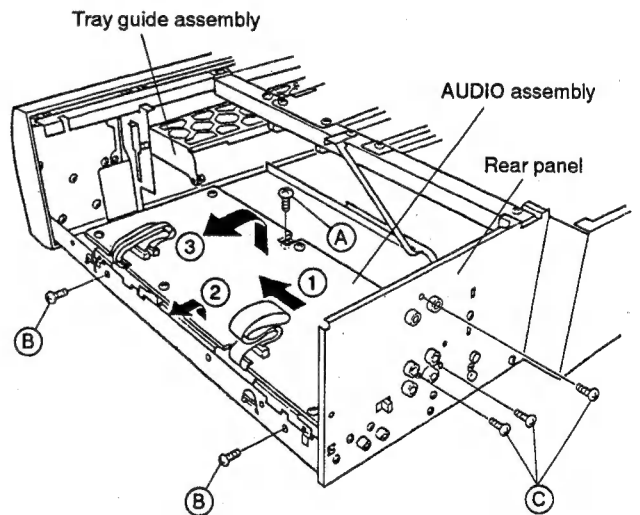


Fig. 9

5. How to install the cam gear

- ① Grease the cam gear. (Fig.10)

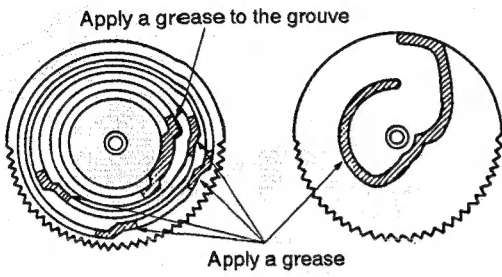


Fig. 10

- ② Move switch levers **A** and **B** (Fig.11) in the direction of arrow ① (SW is ON) , switch lever **C** in the direction of arrow ② and lever **D** in the direction of arrow ③ .

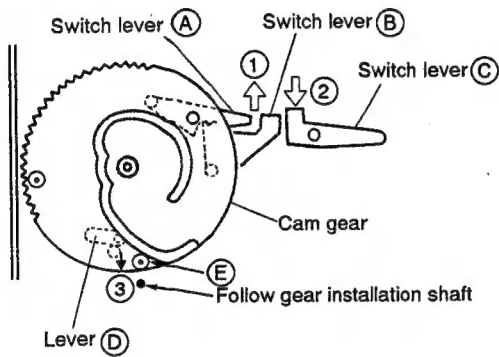


Fig. 11

- ③ Install the cam gear in the position where projection **E** of the cam gear comes to the front of the follow gear installation shaft..

6. How to install the spring slanting cam

- ① Grease the spring slanting cam. (Fig. 12)
- ② Install the cam gear when the cam gear comes to the position as shown in Fig. 11.

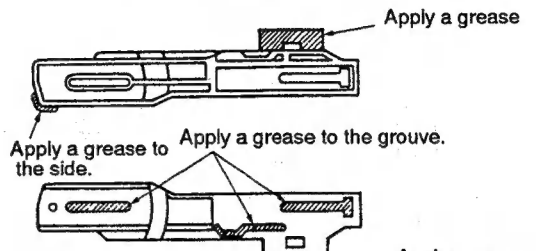


Fig. 12

- ③ Install a nylon washer and an E ring, and hang the cam spring on the hook. (Fig.13)

Note: The cam gear and spring slanting cam as shown in Fig.13 are positioned when installing the slide cam.

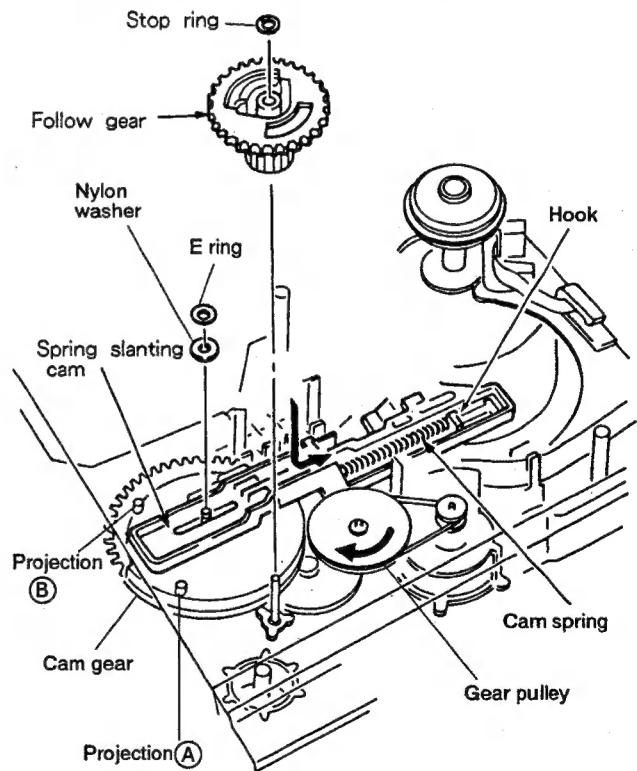


Fig. 13

7. How to install the follow gear

- ① Grease the follow gear. (Fig.14)

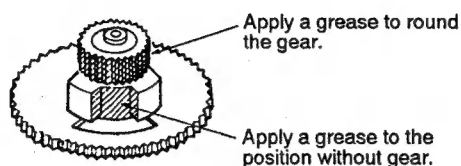


Fig. 14

- ② Install the follow gear where the portion of chipped tooth of the follow gear come to the position as shown in Fig. 15.
- ③ Install the stop ring. (Fig.13)

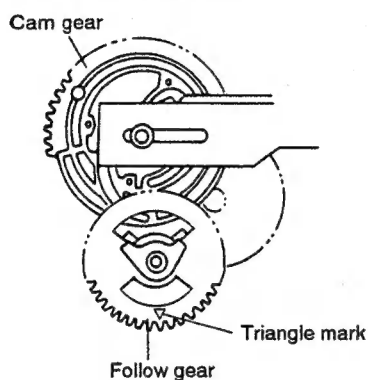


Fig. 15

8. How to install the roller plate assembly

- ① Mount the roller plate assembly in the position where the tooth with a triangle mark of the follow gear meshes with the gap of the gear of the roller plate assembly. (Fig.16)

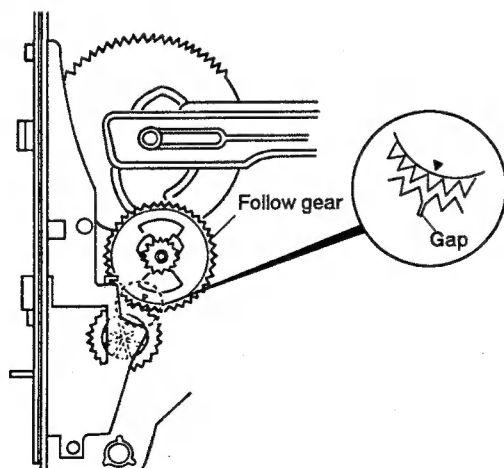


Fig. 16

9. Caution for installing the tray guide assembly

- ① Install the tray guide assembly in the position where projection A of the tray guide assembly fits into the long hole B of the chassis assembly and the long hole C of the roller plate assembly. (Fig.17)

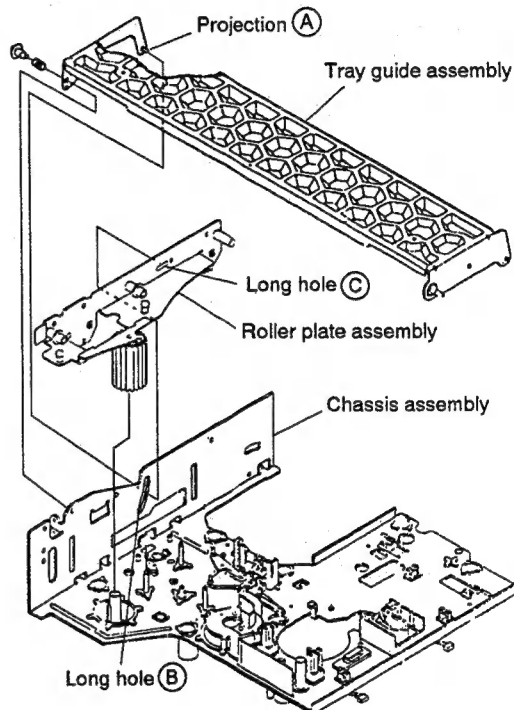


Fig. 17

10. How to install the slide cam

- ① Set the position of projection A and B of the cam gear by turning the gear pulley clockwise by hand as shown in Fig.13.
- ② Tighten four screws C to install the slide cam. (Fig. 18)

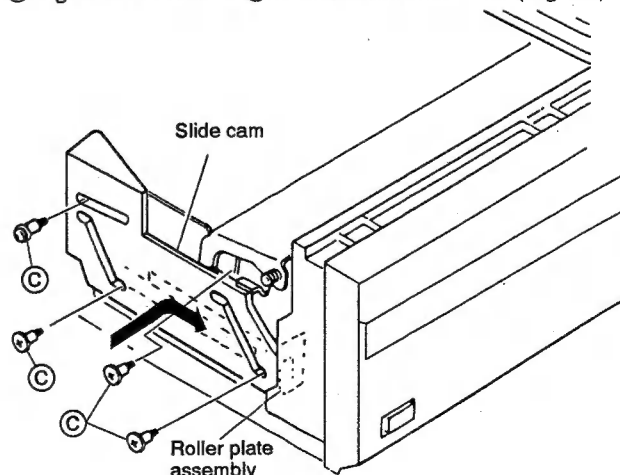


Fig. 18

11. How to install the disc tray

- ① Adjust the gear positions in the loading mechanism for the disc tray open status, as ② and ③ mentioned below.
 - ②: The position where the cam gear turns counterclockwise and stops when the OPEN/CLOSE button is pressed.
 - ③: The position where the cam gear stops when the pulley is continuously turned by hand.
- ② The top of one of the gear teeth of the roller plate assembly has been chipped off. Finely adjust the position of this chipped tooth by turning the gear counterclockwise so that the tooth comes halfway on the roller plate line. (Fig. 19)

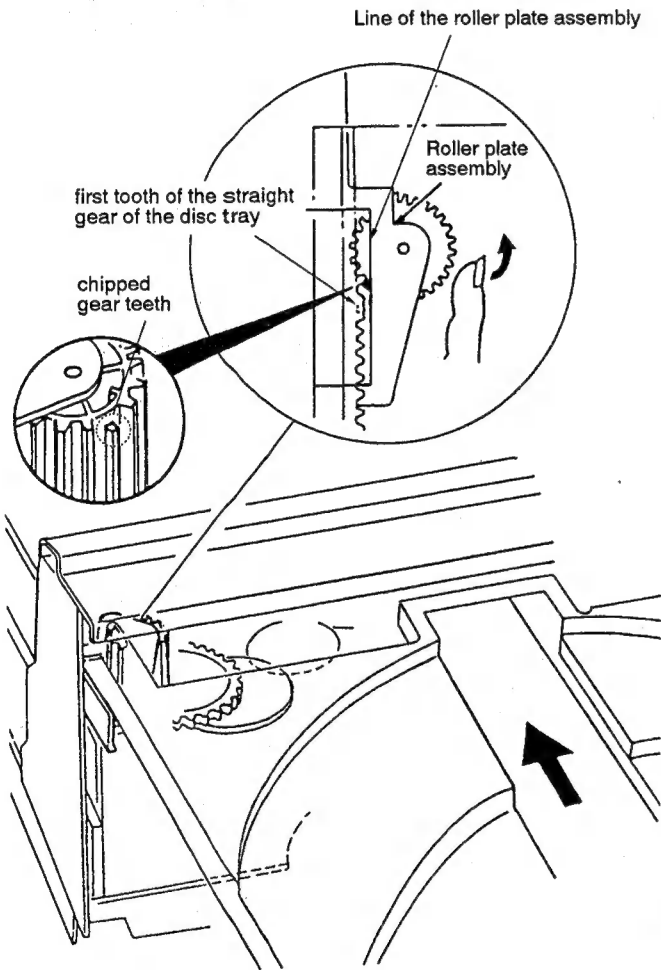


Fig. 19

- ③ Insert so that the first tooth of the straight gear on the rear of the disc tray meshes with the chipped gear teeth of the roller plate assembly.
- ④ Tighten two screws ④ for disc tray stopper. (Fig. 1)

12. Power Supply Board Assembly

- ① Insert a screwdriver into the chassis hole near a strain relief through the back of the base chassis and remove the strain relief stop ring.

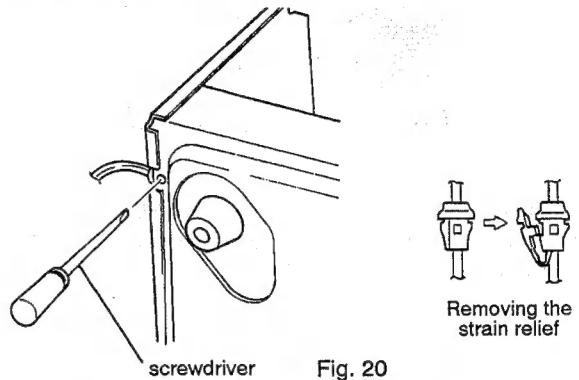


Fig. 20

- ② Remove four screws ④ and raise the power supply board assembly. Then the power supply board assembly can be diagnosed for component replacement through the foil side.

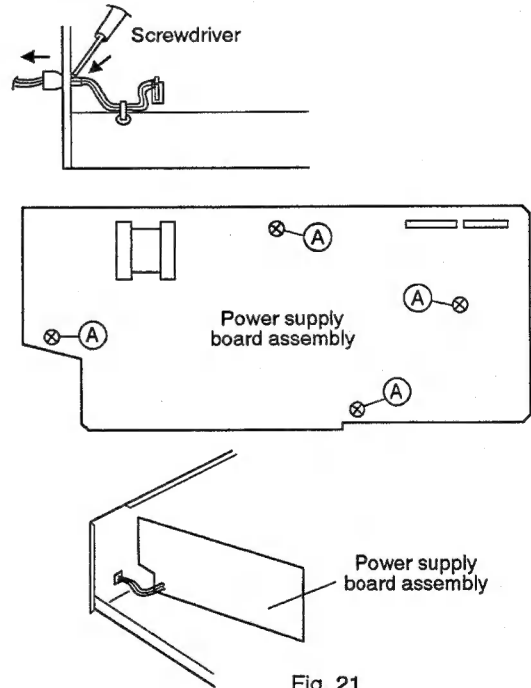


Fig. 21

2. EXPLODED VIEWS AND PARTS LIST

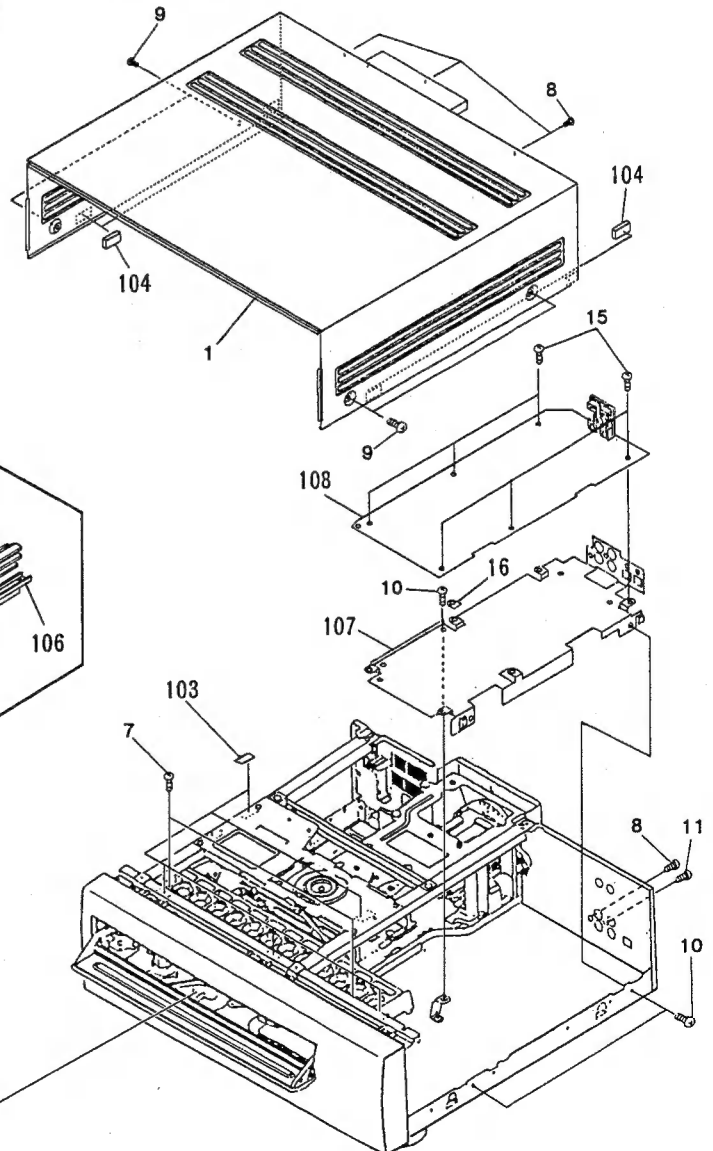
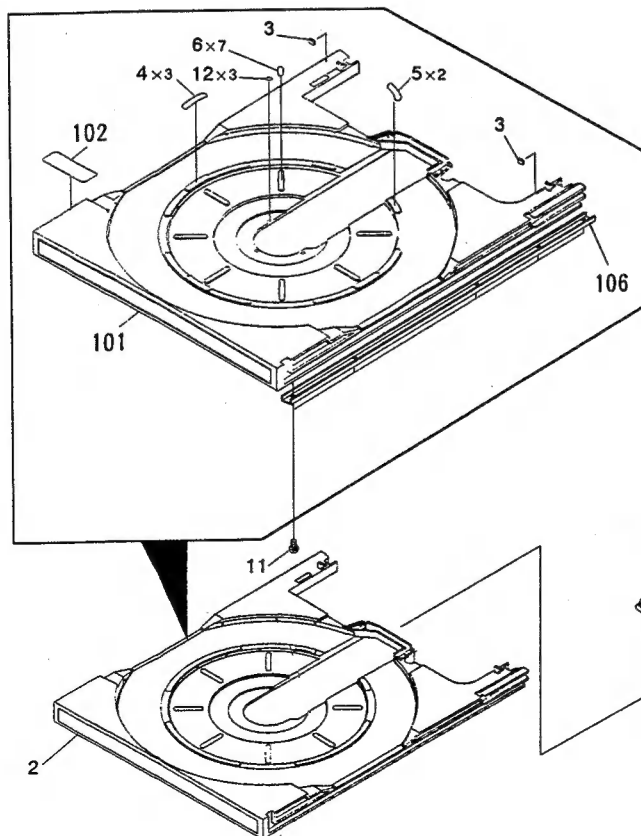
NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

(1) EXTERIOR SECTION

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Bonnet - S	VXX1535	NSP	101	Tray	VNK1672
	2	Tray assembly - S	VXX1707	NSP	102	Carry label	VRW1289
	3	Tray rubber	VEB1089	NSP	103	Cushion	VEC1092
	4	Disc pad (L)	VEC1191	NSP	104	Cushion	VEC1004
	5	Disc pad (B)	VEC1379		105	
	6	Disc pad (C)	VEC1380	NSP	106	Reinforced plate	VNE1679
	7	Screw	VCZ30P120FMC	NSP	107	PCB holder (A)	VNE1771
	8	Screw	BBT30P060FCC	NSP	108	KAUB assembly	VWV1257
	9	Screw	BCZ40P060FZK				
	10	Screw	IBZ30P060FCC				
	11	Screw	BPZ30P080FCU				
	12	CD pad	VEC1252				
	13					
	14					
	15	Screw	IBZ30P060FCC				
	16	Fiber spacer	DEC1370				



(2) FRONT PANEL SECTION

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Front panel assembly - S	VXX1778		26	
	2	Door assembly - S	VXX1777		27	Select button assembly	VXA1880
	3	FL panel	VNK1980		28	Snap plate	VNE1102
	4	FL filter	VNK1855		29	LED spacer	VEB1173
	5	Door plate	VNE1482		30	Screw	BPZ26P060FCU
	6	Door damp rubber	VEB1141		31	Screw	BPZ26P080FMC
	7	Sub panel (W)	VNK1863	NSP	101	IRKB assembly	VWG1349
	8	Key control button	VNK2114		102	
	9	Door spring	VBH1193	NSP	103	HEPB assembly	VWV1267
	10	Screw	BPZ26P060FCU	NSP	104	MIJB assembly	VWV1266
	11	Screw	IPZ26P060FMC	NSP	105	Insulation sheet	VEC1465
	12	PW button	VNK2113	NSP	106	CNCB assembly	VWG1352
	13	Plastic rivet	VEC - 143	NSP	107	FLKB assembly	VWG1347
	14	Back panel (L)	VNK1864	NSP	108	DIKB assembly	VWG1348
	15	Back panel (R)	VNK1865	NSP	109	KCKB assembly	VWG1350
	16	Screw	BPZ20P040FZK	NSP	110	Front door assembly	VXA1879
	17	Ten key (A)	VNK2110	NSP	111	Jack holder (S)	VNE1643
	18	Ten key (B)	VNK2111	NSP	112	Jack holder (L)	VNE1644
	19	Damper assembly	VXA1053	NSP	113	Shield sheet	VEF1039
	20	Change knob	VNK1862	NSP	114	Insulation sheet B	VEC1499
	21	Vocal button assembly	VXA1694	NSP	115	Name plate	VAM1023
	22	VOL knob (S)	VNK1857				
	23	VOL knob (L)	VNK1858				
	24	HP knob	VNK1920				
	25					

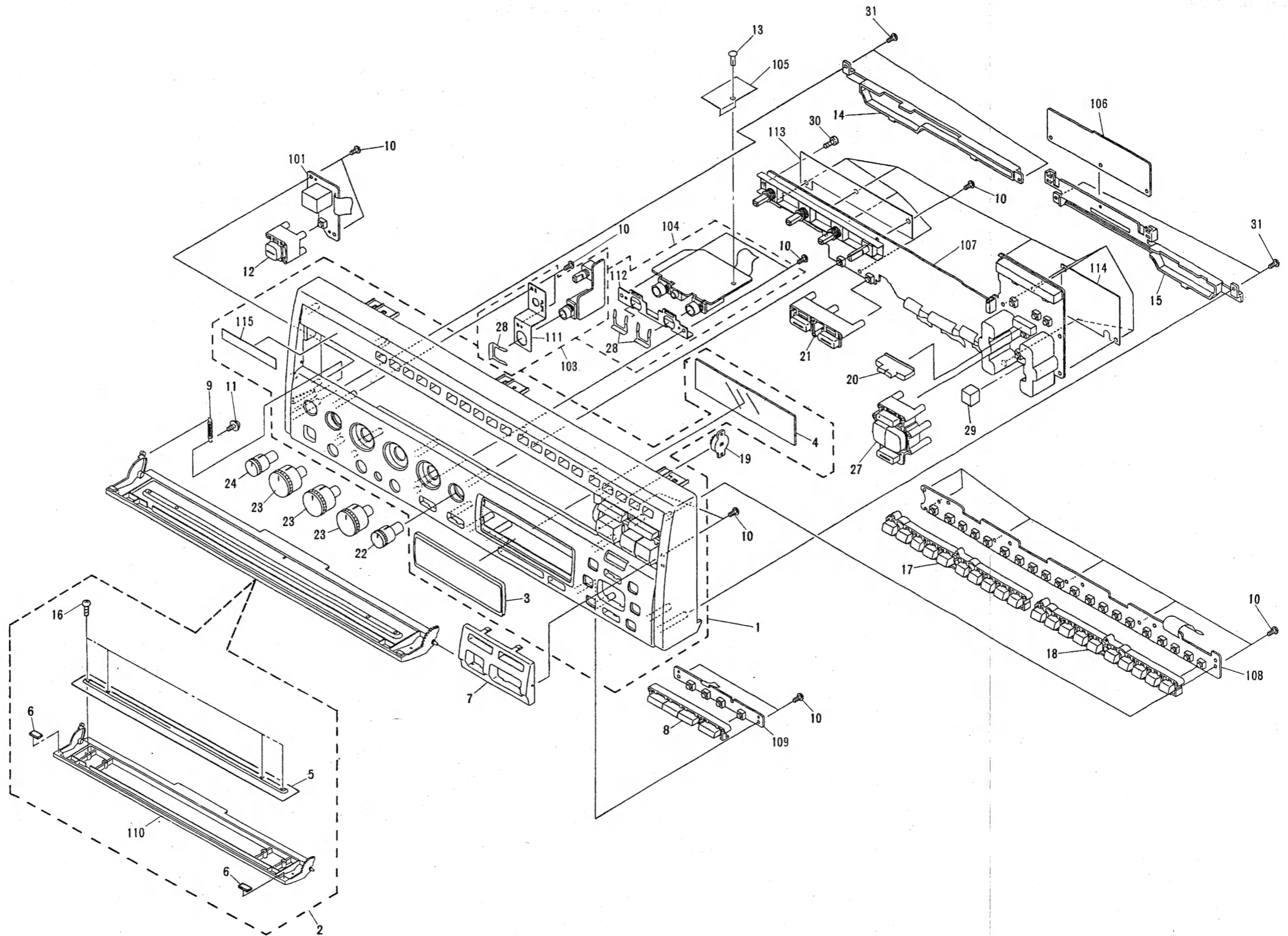
Front Panel Section

A

B

C

D

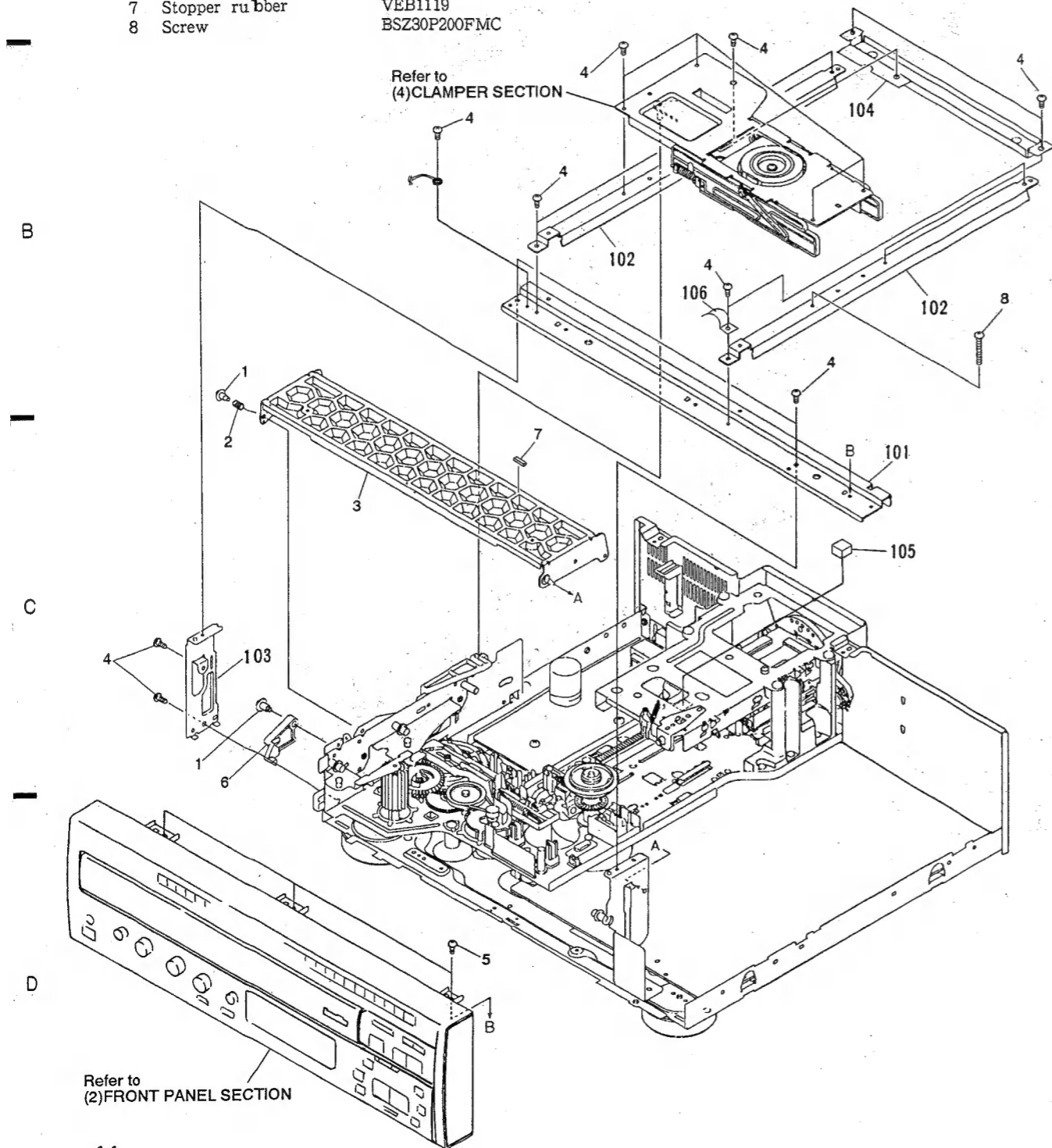


CLD-2710K

(3) TOP VIEW SECTION

Parts List

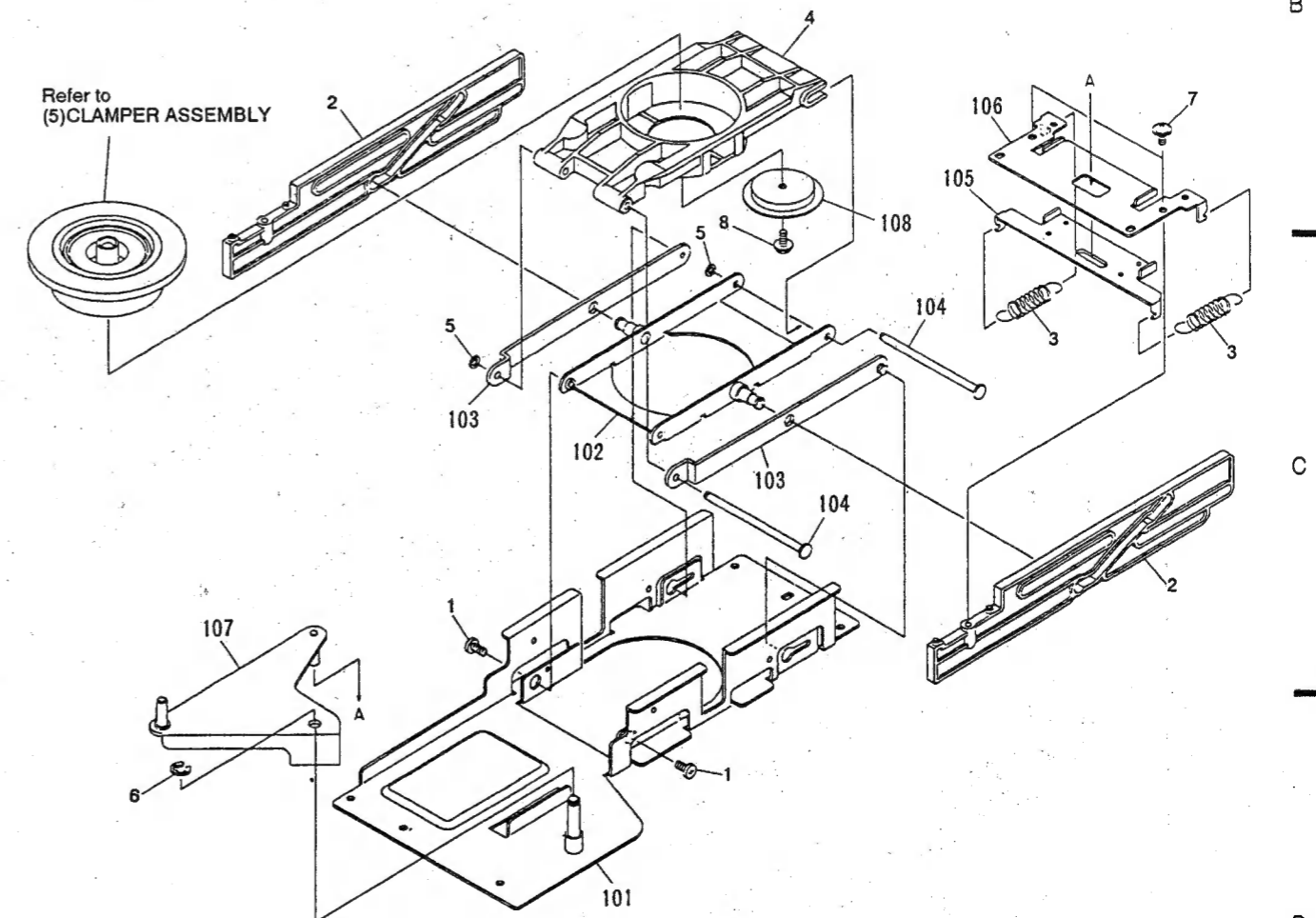
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw (B)	VBA1008	NSP 101	Front angle	VNE1543
2	Arm spring	VBH1093	NSP 102	Center angle	VNE1761
3	Tray guide assembly	VXA1576	NSP 103	Side stay (L)	VNE1545
4	Screw	BBZ30P060FCC	NSP 104	Reinforced angle	VNE1673
5	Screw	IBZ30P060FCC	NSP 105	Damp cushion	VEC1602
6	Door lever (W)	VNL1398	NSP 106	Earth plate	VNE1518
7	Stopper rubber	VEB1119			
8	Screw	BSZ30P200FMC			



(4) CLAMPER SECTION

Parts List

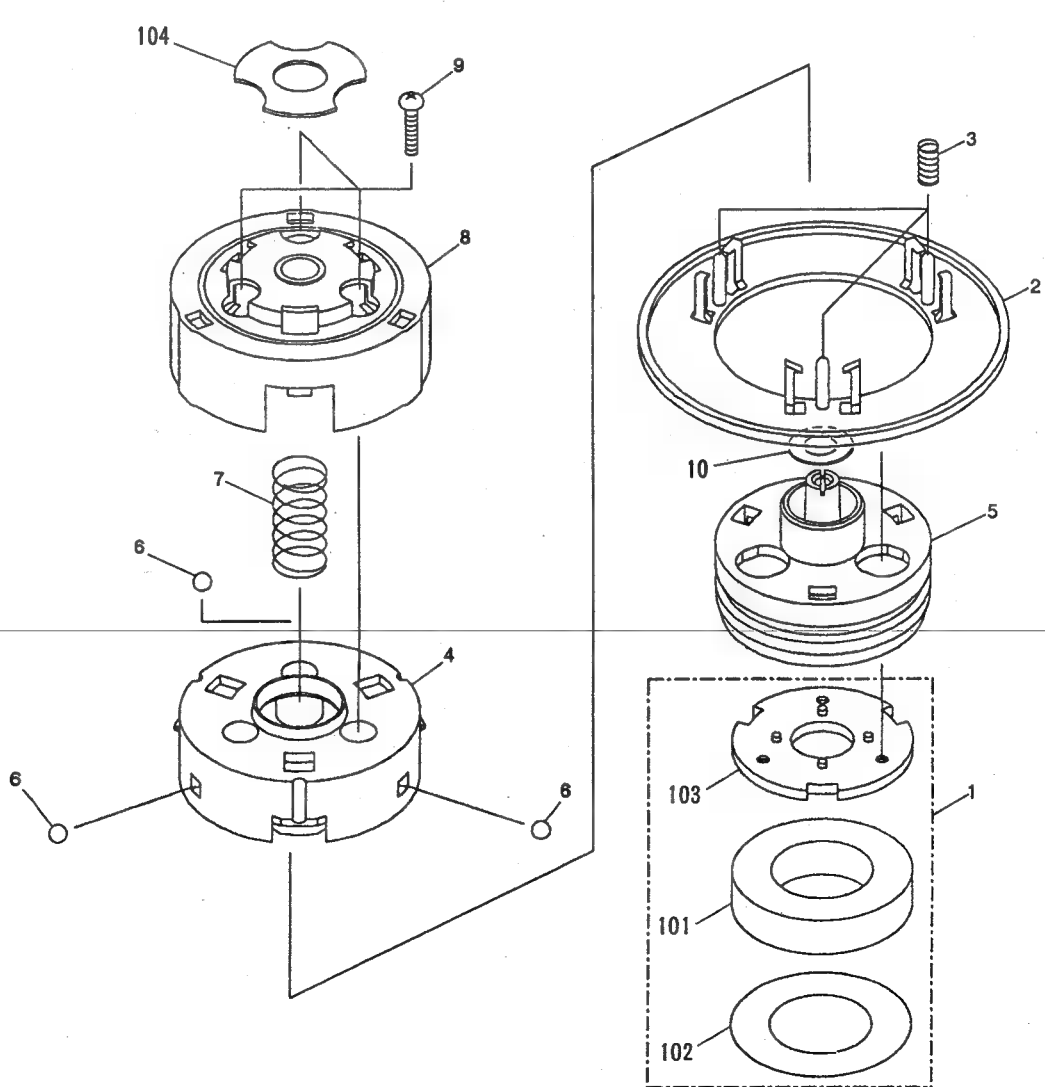
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Pivot screw	VBA1022	NSP 101	Center plate assembly	VXA1506
2	Clamp cam	VNL1527	NSP 102	Lever (B) assembly	VXA1504
3	Limiter spring	VBH1168	NSP 103	Lever (A) assembly	VXA1503
4	Clamper holder	VNL1305	NSP 104	Clamp shaft	VLL1299
5	Washer	WT26D060D050	NSP 105	Limiter plate	VNE1551
6	E ring	YE40FUC	NSP 106	Slide plate	VNE1556
7	Screw	IPZ30P060FMC	NSP 107	Lever (C) assembly	VXA1505
8	Screw	PMB30P080FMC	NSP 108	Clamper head	VNE1546



(5) CLAMPER ASSEMBLY

Parts List

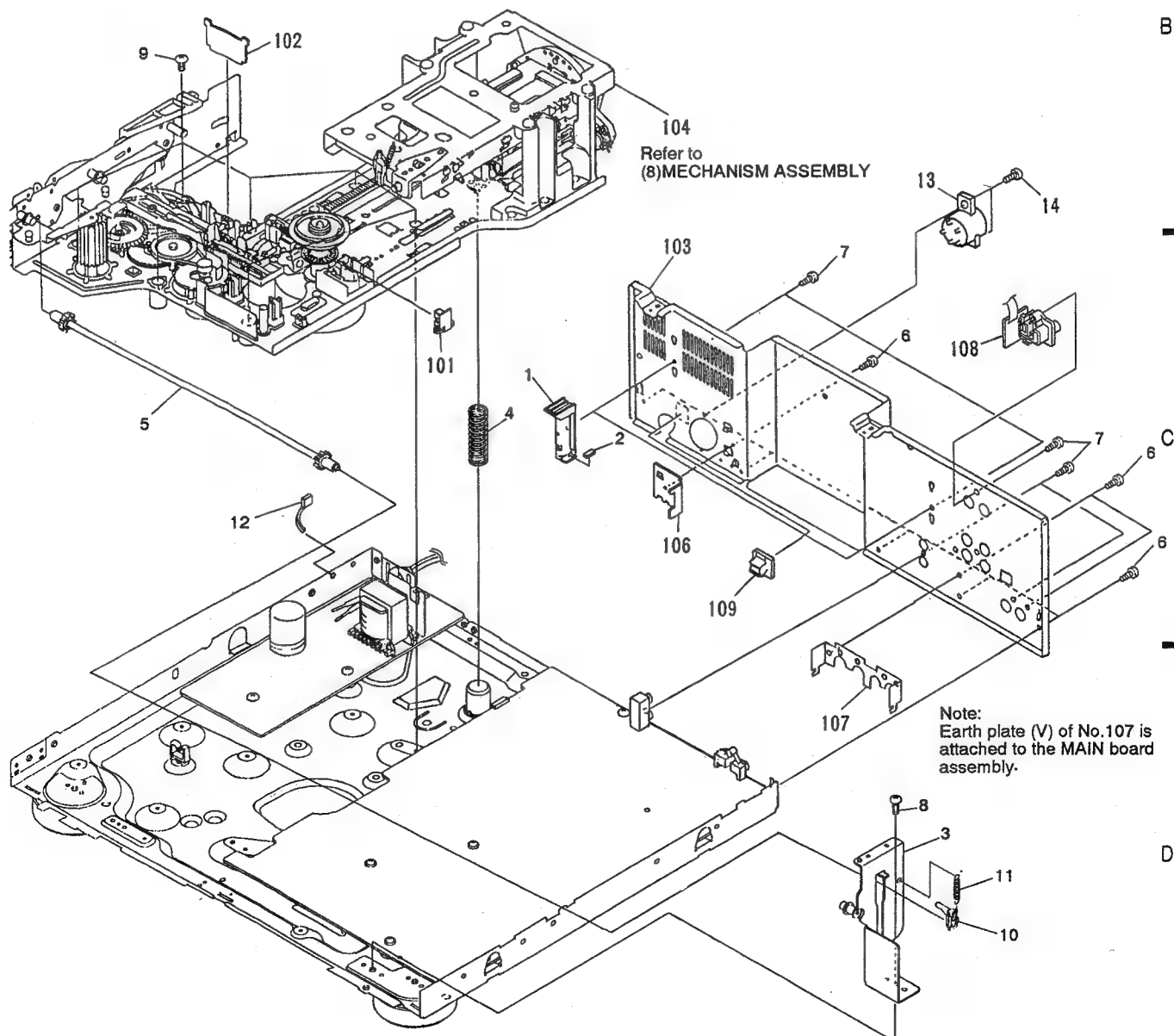
Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
A	1	Magnet assembly - S	VXX1475	NSP	101	Magnet	VMG1010
	2	Disc clamper	VNL1362	NSP	102	Gap sheet	VEC1561
	3	Clamper spring	VBH1153	NSP	103	Clamper plate	VNE1549
	4	Clamper base	VNL1364	NSP	104	Absorber rubber (A)	VEB1146
	5	Centering hub (B)	VNL1435				
	6	Steel ball	VNX1006				
	7	Centering spring (B)	VBH1130				
	8	Clamper cover	VNL1363				
	9	Screw	AMZ20P040FMC				
	10	Washer	WA60F115M160				



5) BASE SECTION [1]

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Tray stopper	VNL1202	NSP	101	FG board assembly	VWG1286
	2	Door damp rubber	VEB1033	NSP	102	SW board assembly	VWG1287
	3	Side stay (R) assembly	VXA1690	NSP	103	Rear panel	VNA1279
	4	Base spring	VBH1145	NSP	104	Mechanism assembly	VWT1074
	5	Synchro gear assembly	VXA1627		105	
	6	Screw	BBT30P060FCC	NSP	106	TB holder	VNE1612
	7	Screw	BPZ30P080FCU	NSP	107	Earth plate (V)	VNE1788
	8	Screw	BBZ30P060FCC	NSP	108	EXTB assembly	VWG1358
	9	Screw (B)	VBA1023	NSP	109	Wire clamp	VEC1237
	10	Synchro holder	VNL1334				
	11	Synchro spring	VBH1139				
	12	Binder	VEC - 067				
	13	Voltage selector	VSB1004				
	14	Screw	BBZ30P080FCC				



A

B

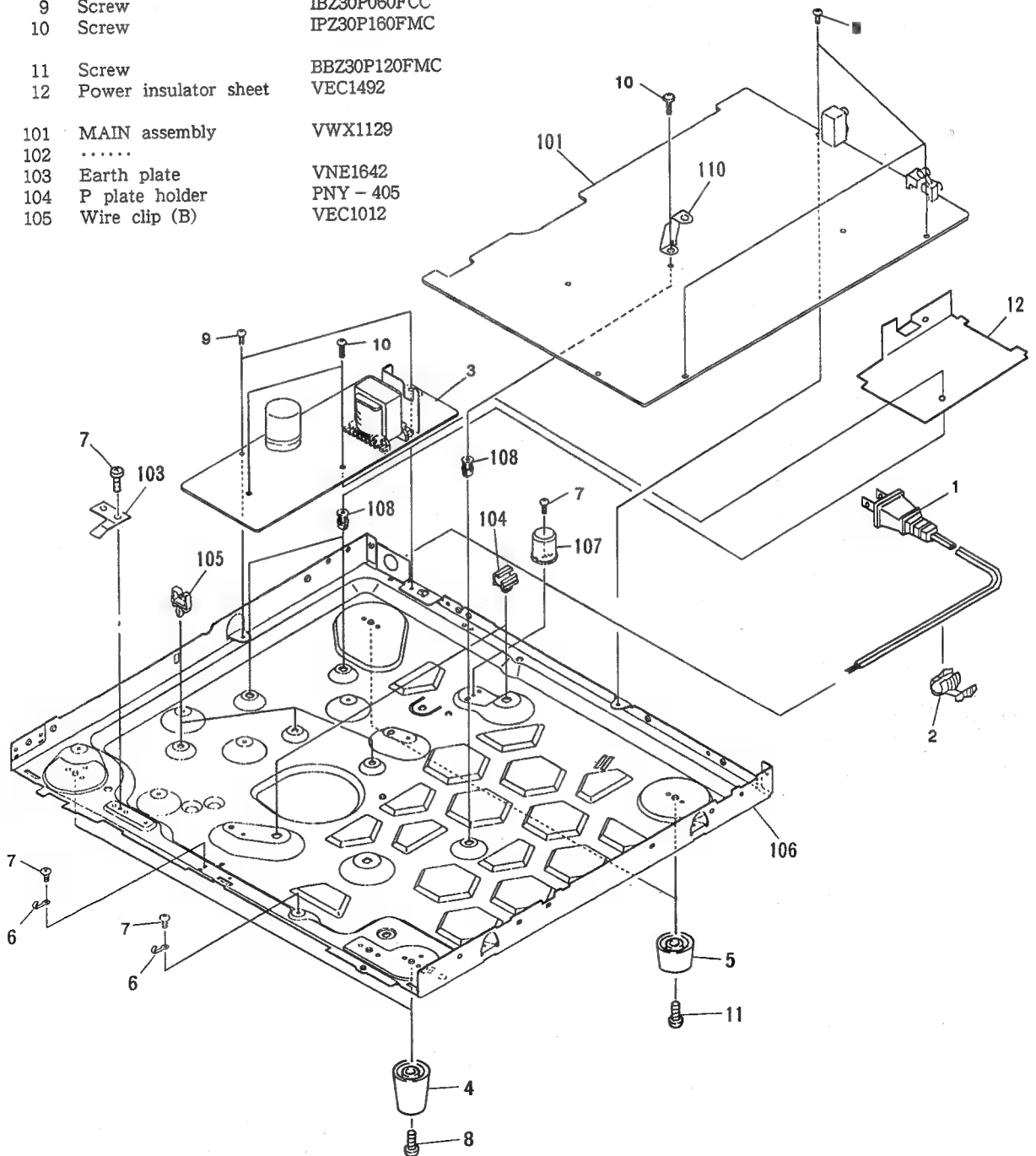
D

(7) BASE SECTION [2]

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
△	1	AC power cord	PDG1013	NSP	106	Base chassis	VNA1226
△	2	Strain relief	CM - 22B	NSP	107	Spring guide	VNL1343
⊙	3	Power supply board assembly	VWR1132	NSP	108	PCB spacer	PNY - 404
	4	Insulator assembly	VXA1660	NSP	109	
	5	Insulator assembly	VXA1661	NSP	110	PCB holder (B)	VNE1772
	6	Code holder	VNF - 069				
	7	Screw	BBZ30P060FCC				
	8	Screw	BBZ30P180FMC				
	9	Screw	IBZ30P060FCC				
	10	Screw	IPZ30P160FMC				
	11	Screw	BBZ30P120FMC				
	12	Power insulator sheet	VEC1492				

NSP	101	MAIN assembly	VWX1129
	102	
NSP	103	Earth plate	VNE1642
NSP	104	P plate holder	PNY - 405
NSP	105	Wire clip (B)	VEC1012



D-2710K

(8) MECHANISM ASSEMBLY

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Tilt shaft	VLL1326		11	Screw	ABZ26P050FMC
	2	Plate spring	VBK1013		12	Screw	IBZ30P100FMC
	3	Tilt spring	VBH1146		13	Screw	IPZ30P100FCU
	4	Thrust spring	VBH1163		14	Radial spring	VBH1164
	5	Post (L)	VNL1489				
	6	Post (R)	VNL1488	NSP	101	Housing assembly (3P)	VKP1937
⊙	7	Carriage assembly	VWT1068				
	8	Flexible cable (22P)	VDA1329				
	9	Belt	PEB1013				
	10	Lever switch (TURN SW)	DSK1003				

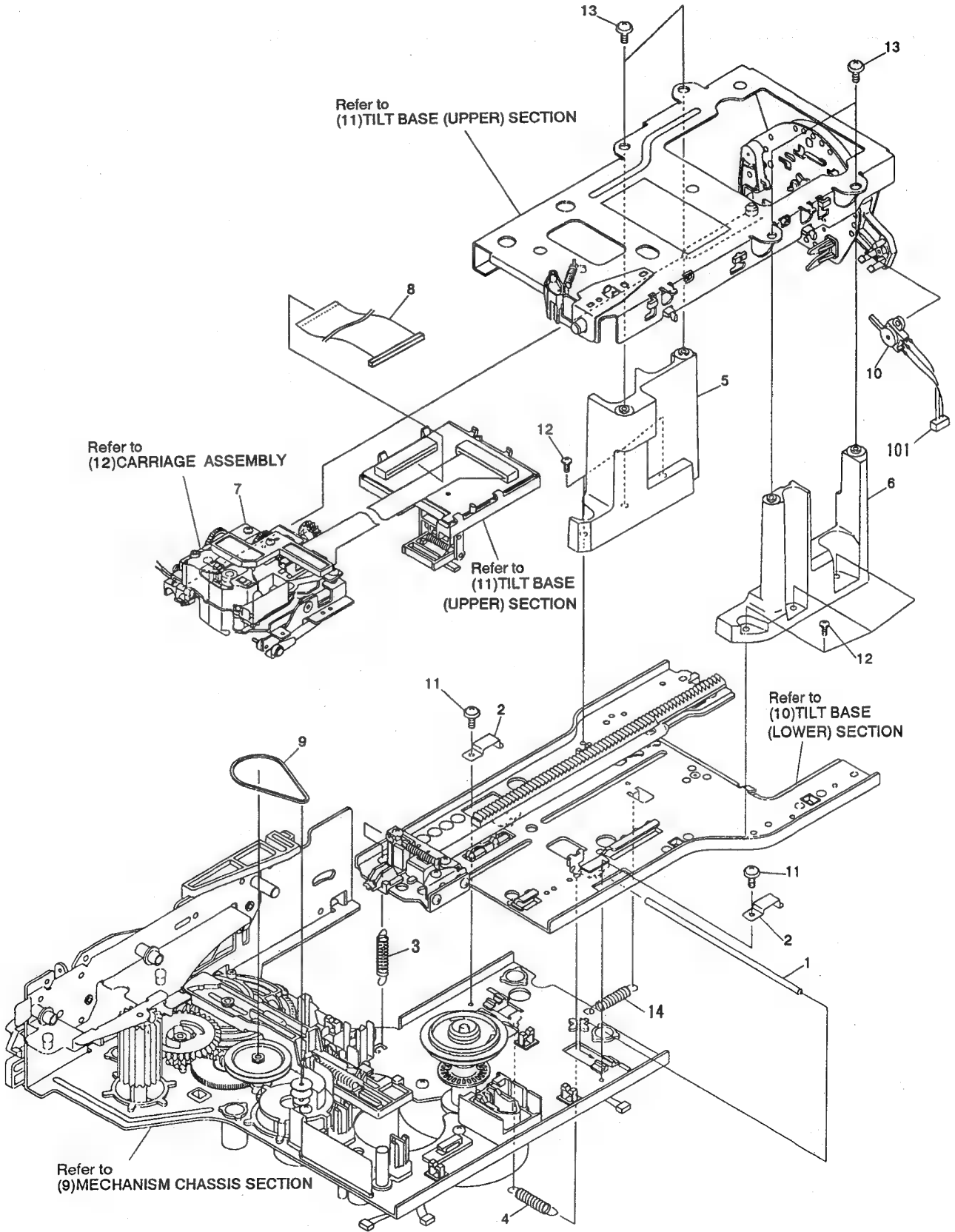
Mechanism Assembly

A

B

C

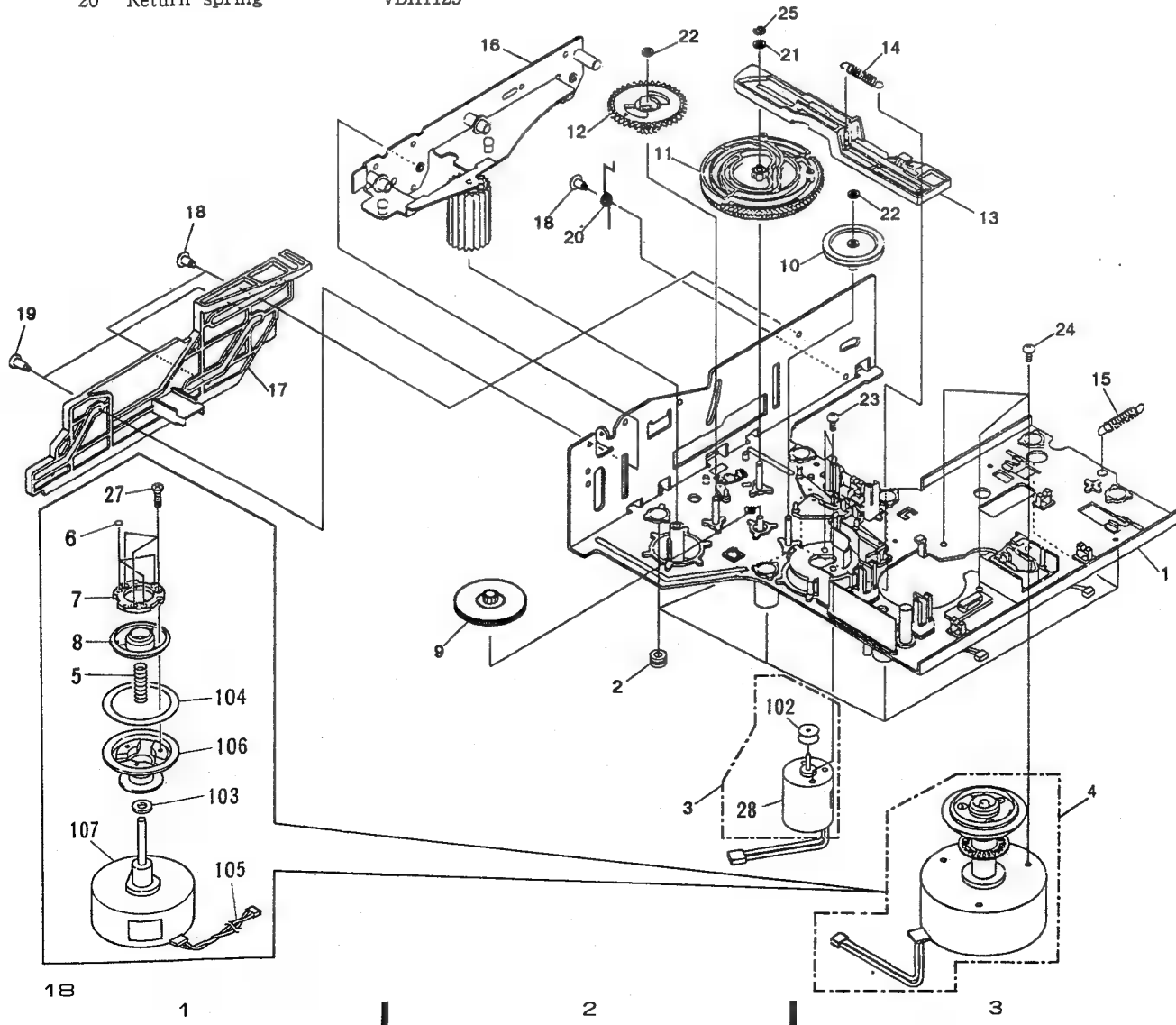
D



9) MECHANISM CHASSIS SECTION

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
▷	1	Chassis assembly	VXA1577		21	Nylon washer	WA32N080W050
	2	Rubber bushing	VEB1138		22	Washer	WT26D047D025
	3	Loading motor assembly	VXX1262		23	Screw	PMZ30P040FCU
△	4	Spindle motor assembly	VXA1900		24	Screw	PMA30P050FCU
	5	Centering spring	VBH1024		25	E ring 2, 3	YE23FUC
	6	Sheet	VEB1194		26	
	7	Yoke plate A	VNE1835		27	Screw	CPZ20P080FMC
	8	Centering hub (A)	VNL1296		28	Loading motor	VXM1034
	9	Two stair gear	VNL1326		101	
	10	Gear pulley	VNL1249	NSP	102	Motor pulley	VLL1176
	11	Cam gear	VNL1350	NSP	103	Oil stopped washer	VEB1002
	12	Follow gear	VNL1317	NSP	104	Rubber sheet	VEB1135
	13	Spring slanting cam	VNL1316	NSP	105	Housing assembly	VKP1566
	14	Cam spring	VBH1082		106	Turn table assembly	VXA1760
	15	Radial spring	VBH1164	NSP	107	Spindle motor	VXM1046
	16	Roller plate assembly	VXA1770				
	17	Slide cam	VNL1304				
	18	Screw (B)	VBA1008				
	19	Screw (C)	VBA1015				
	20	Return spring	VBH1129				



A

B

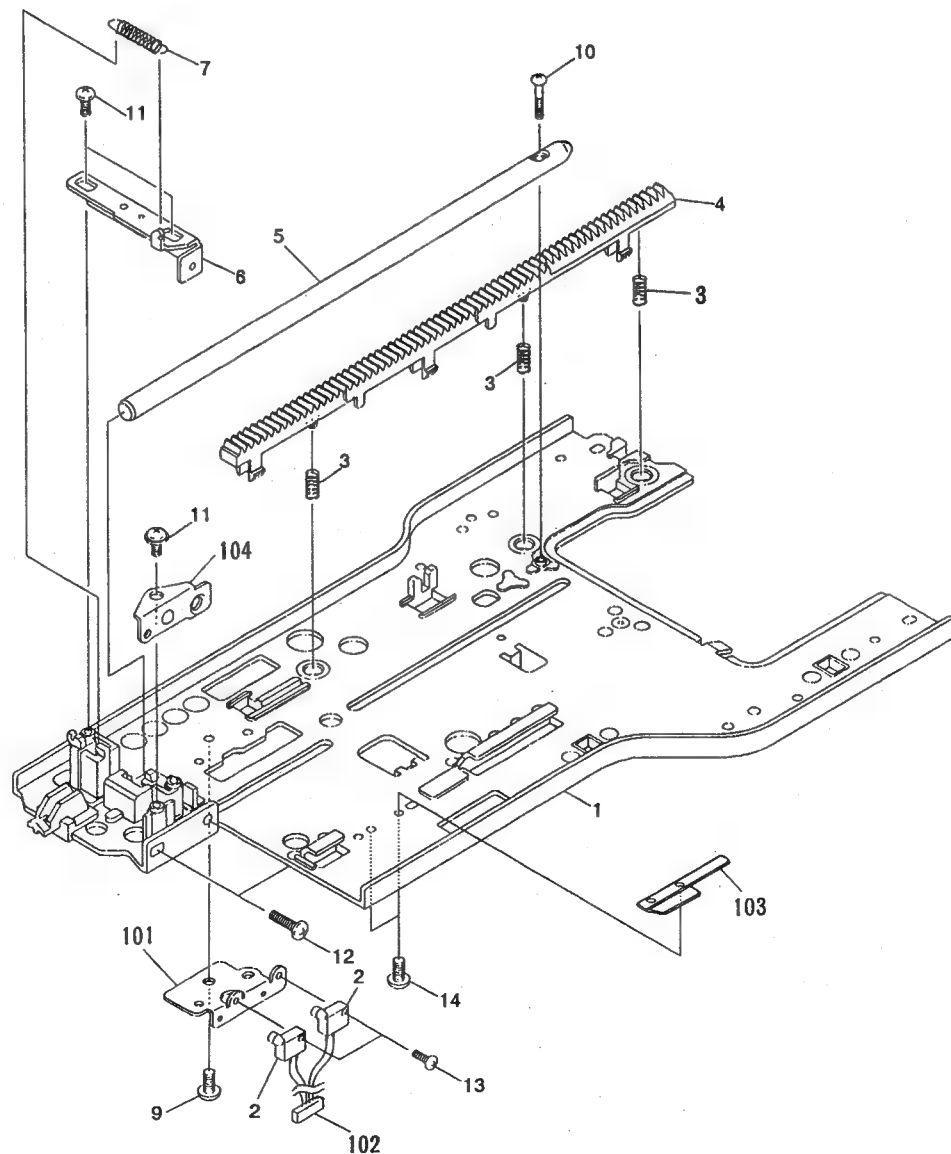
C

D

(10) TILT BASE (LOWER) SECTION

Parts List

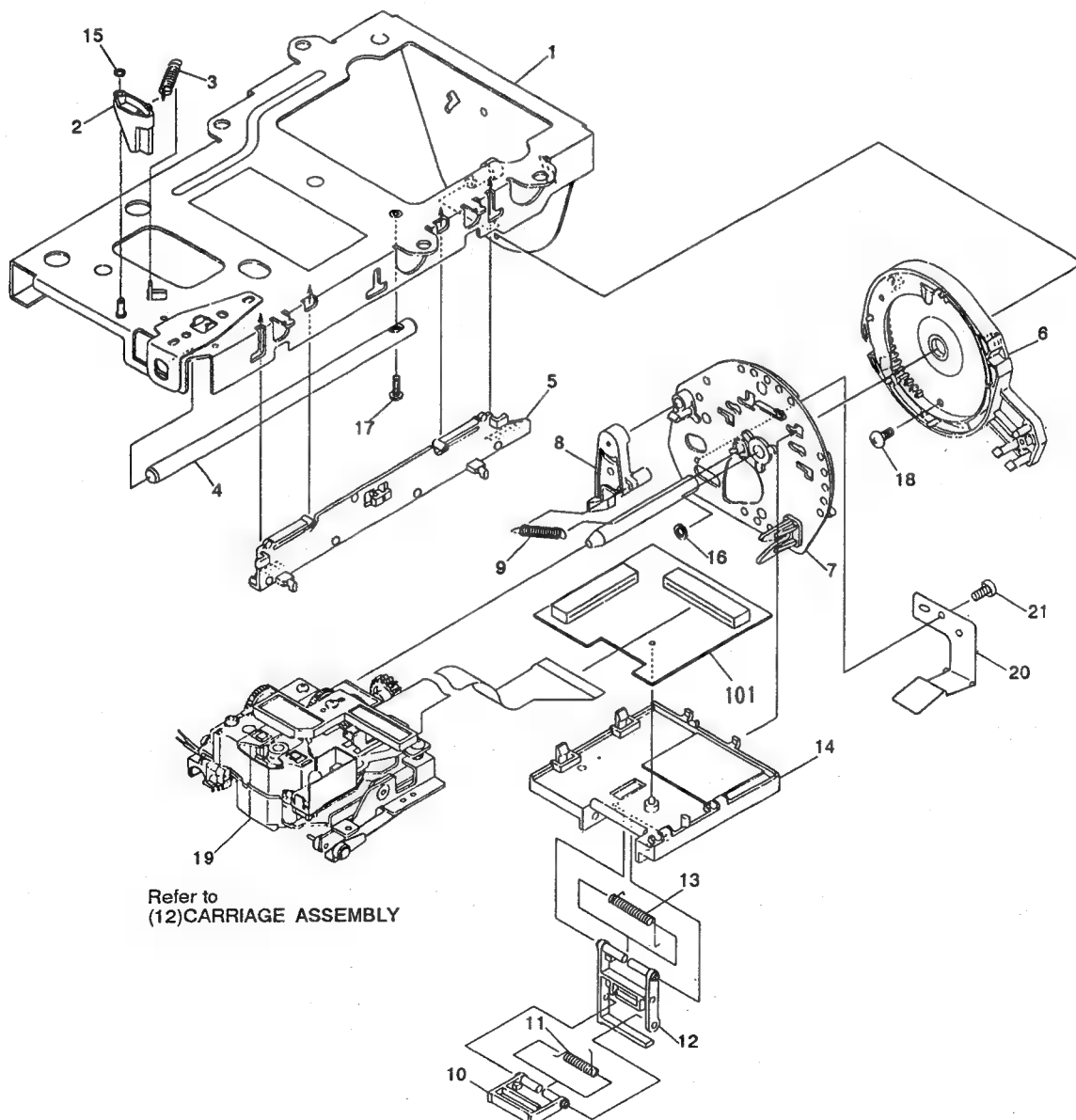
Mark	No.	Description	Part No.	Mark	No.	Description	Part No.	
A	⊙	1	Tilt base (lower) assembly	VXA1798	11	Screw	IPZ20P080FMC	
		2	Slide switch (LD, CDV INSIDE)	OSH1001	12	Screw	BMZ26P100FMC	
		3	Rack spring	VBH1133	13	Screw	PMZ20P060FMC	
		4	Rack gear (lower)	VNL1346	14	Screw	PMZ20P030FMC	
		5	Carriage shaft (lower)	VLL1325	NSP	101	SW holder	VNE1620
		6	Shaft plate (lower) assembly	VXA1626	NSP	102	Housing assembly	VKP1851
		7	S plate spring	VBH1149	NSP	103	Roller shaft holder	VNE1666
		8		NSP	104	S plate holder	VNE1621
		9	Screw	BBZ30P060FCC				
		10	Screw	PPZ20P120FMC				



(11) TILT BASE (UPPER) SECTION

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Tilt base (upper) assembly	VXA1808		11	Guide spring (B)	VBH1155
	2	SW lever	VNL1359		12	Harness guide (B)	VNL1408
	3	SW lever spring	VBH1150		13	Guide spring (A)	VBH1166
	4	Carriage shaft (upper)	VLL1324		14	Harness guide (A)	VNL1349
	5	Rack gear (upper)	VNL1345		15	Washer	WT16D032D025
	6	Internal gear assembly	VXA1903		16	Washer	WT36D072D050
⊙	7	R plate assembly	VXA1579		17	Screw	PMZ20P120FMC
	8	Lock lever	VNL1351	⊙	18	Screw	BBZ26P050FCC
	9	Lever spring	RBH1323		19	Carriage assembly	VWT1068
	10	Harness guide (C)	VNL1361		20	Lock plate	VBK1026
					21	Screw	IBZ20P040FZK
					22	Washer	WB20FMC
					23	Rack spring (upper)	VBH1198
				NSP	101	CNNB assembly	VWG1194



A

B

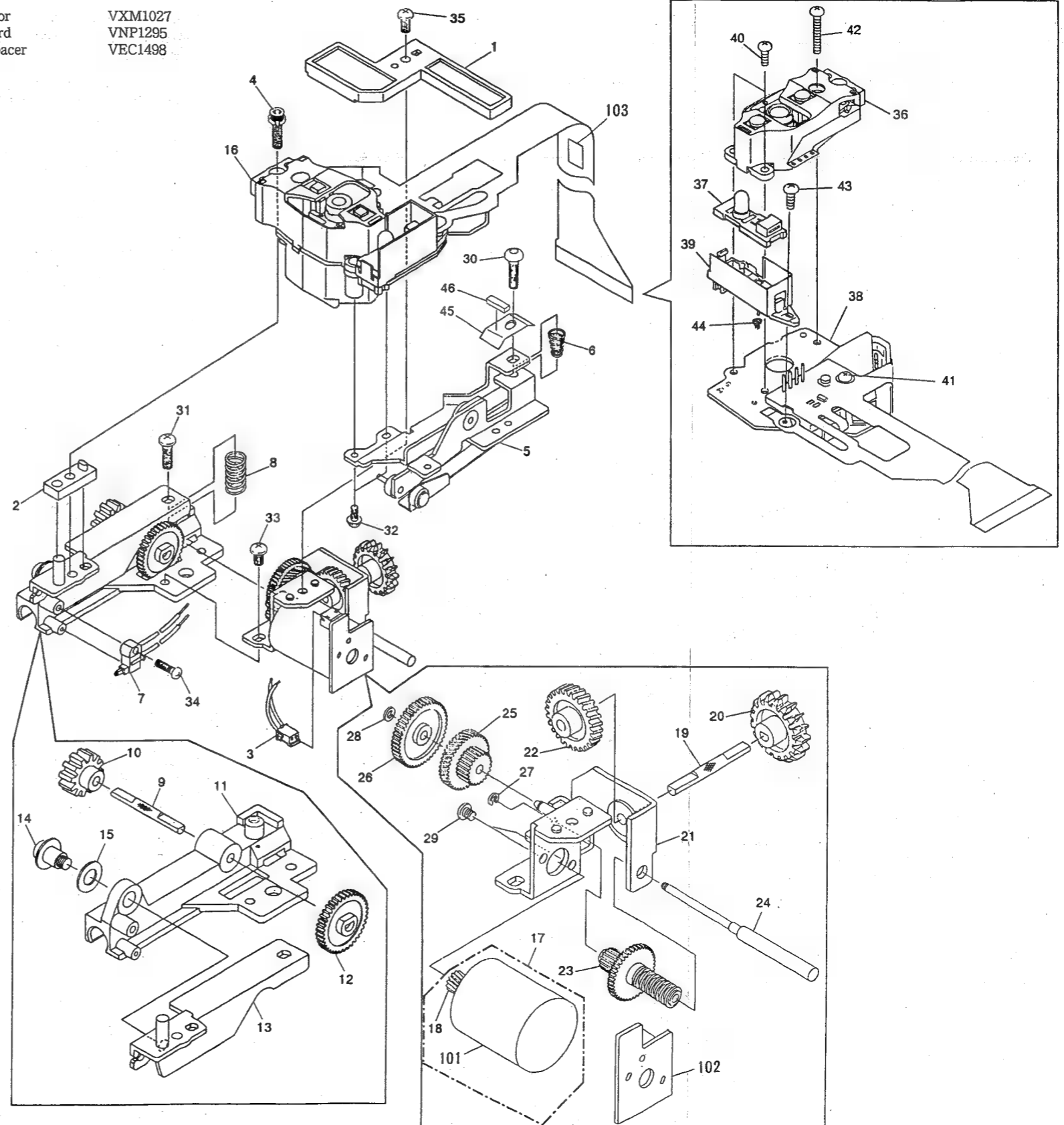
C

D

(12) CARRIAGE ASSEMBLY

Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Flexible holder	VNL1358	NSP 101	Slider motor	VXM1027
2	PU base	VNT1037	NSP 102	SLMB board	VNP1295
3	Housing assembly (1.5MP2P)	VKP1852	NSP 103	Flexible spacer	VEC1498
4	Bolt 2.6 x 10	VLL1192			
5	TAN base assembly	VXA1752			
6	TAN spring	VBH1151			
7	Slide switch (CD, B INSIDE)	VSK1008			
8	TRKG spring	VBH1152			
9	SL shaft (B)	VLL1334			
10	Gear (F)	VNL1356			
11	Carriage shaft holder	VNT1039			
12	Gear (E)	VNL1355			
13	PU plate assembly	VXA1583			
14	Screw 4	VLL - 183			
15	Spring washer φ 4	VEF - 027			
16	Pickup assembly - S	VXX1553			
17	Carriage motor assembly - S	VXX1537			
18	SL gear (A)	VNL1250			
19	SL shaft (C)	VLL1289			
20	Gear (G)	VNL1365			
21	Motor holder assembly	VXA1751			
22	Gear (H)	VNL1357			
23	Gear (C)	VNL1353			
24	SL shaft (A)	VLL1333			
25	Gear (B)	VNL1352			
26	Gear (D)	VNL1354			
27	E ring	YE12FUC			
28	Washer	WT17D034D050			
29	Screw	JGZ20P022FMC			
30	Screw	PMZ26P100FMC			
31	Screw	BMZ26P080FMC			
32	Screw	PMA20P040FMC			
33	Screw	PMH26P050FMC			
34	Screw	PBZ20P070FCC			
35	Screw	BBZ26P050FMC			
36	Actuator assembly	VXX1551			
37	Sensor assembly	VEX1018			
38	Pre-pickup assembly	VXX1554			
39	Sensor stay	VNH1037			
40	Screw	PMA20P060FMC			
41	Screw	PMA20P080FMC			
42	Screw	PMA20P160FMC			
43	Screw	BMZ20P060FMC			
44	Sensor spring	VBH1087			
45	Spacer	VEC1496			
46	Cushion	VEC1497			



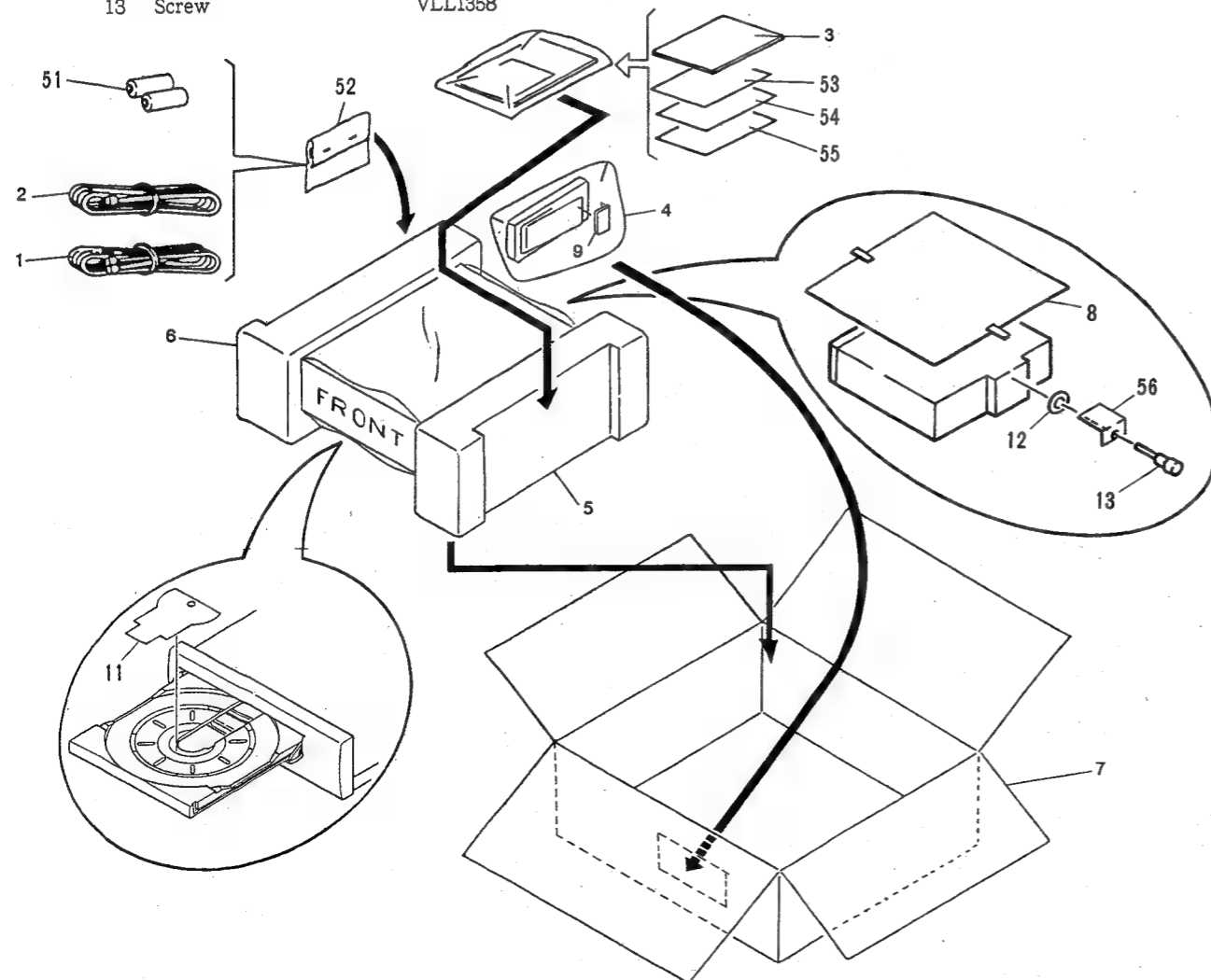
3. PACKING AND PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Connection cord	VDE-055	NSP	51	Dry cell battery (R03, AAA)	VEM-022
	2	Video cable	VDE-056		52	Vinyl bag	VHL-014
	3	Operating instructions	VRB1074	NSP	53	Caution card	VRR1009
	4	Remote control unit (CU-CLD047)	VXX1604	NSP	54	Caution card (UC)	VRM1026
	5	Pad (R)	VHA1083	NSP	55	Caution card (UC)	VRM1039
	6	Pad (L)	VHA1082	NSP	56	Tac card	VRW1200
	7	Packing case	VHG1230				
	8	Mirror mat	VHL1012				
	9	Battery cover	VNK1293				
	10					
	11	Sheet	VRY1035				
	12	Washer	WT36D072D025				
	13	Screw	VLL1358				



4. SCHEMATIC AND PCB CONNECTIONS DIAGRAMS

Note:

(Type 4)

1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".
2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.
3. RESISTORS:
Unit: k:k Ω , M:M Ω , or Ω unless otherwise noted.
Rated power: 1/4W, 1/6W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$, (M): $\pm 20\%$ or $\pm 5\%$ unless otherwise noted.
4. CAPACITORS:
Unit: p:pF or μ F unless otherwise noted.
Ratings: capacitor (μ F)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.
5. COILS:
Unit: m:mH or μ H unless otherwise noted.
6. VOLTAGE AND CURRENT:
 \square : DC voltage (V) in PLAY mode unless otherwise noted.
 \leftarrow mA or -mA : DC current in PLAY mode unless otherwise noted.
Value in () is DC current in STOP mode.
7. OTHERS:
• \rightarrow : Signal route.
• \emptyset : Adjusting point.
• ∇ (Red) : Measurement point.
• The Δ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.
8. SWITCHES (Underline indicates switch position):

IRKB ASSEMBLY
S401: POWER ON - OFF

SW ASSEMBLY
S1 : TILT, LOADING 1
S2 : TILT, LOADING 2
S3 : TILT, LOADING 3

FLKB ASSEMBLY
S101: CHORUS
S102: VOCAL
S103: ONE - TOUCH KARAOKE
S104: ONCE MORE
S105: SURROUND
S106: VOCAL PARTNER
S107: OPEN/CLOSE
S108: SIDE A
S109: SIDE B
S110: PLAY/PAUSE
S111: STOP
S112: DOOR SW
S113: KARAOKE/NORMAL/AUX INPUT SELECTOR

CNNB ASSEMBLY
S201: INHIBIT

KAUB ASSEMBLY
S201: ATTENUATOR

DIKB ASSEMBLY

S301: 1
S302: 2
S303: 3
S304: 4
S305: 5
S306: 6
S307: 7
S308: 8
S309: 9
S310: 10
S311: 11
S312: 12
S313: 13
S314: 14
S315: 15
S316: 16
S317: 17
S318: 18
S319: 19
S320: 20

KCKB ASSEMBLY
S701: #
S702: b
S703: AUDIO MODE
S704: k

OUTSIDE OF ASSEMBLY
TRAY SW
TURN SW
LD, CDV INSIDE SW
VOLTAGE SELECTOR
(AC 110 - 127/220 - 240V)

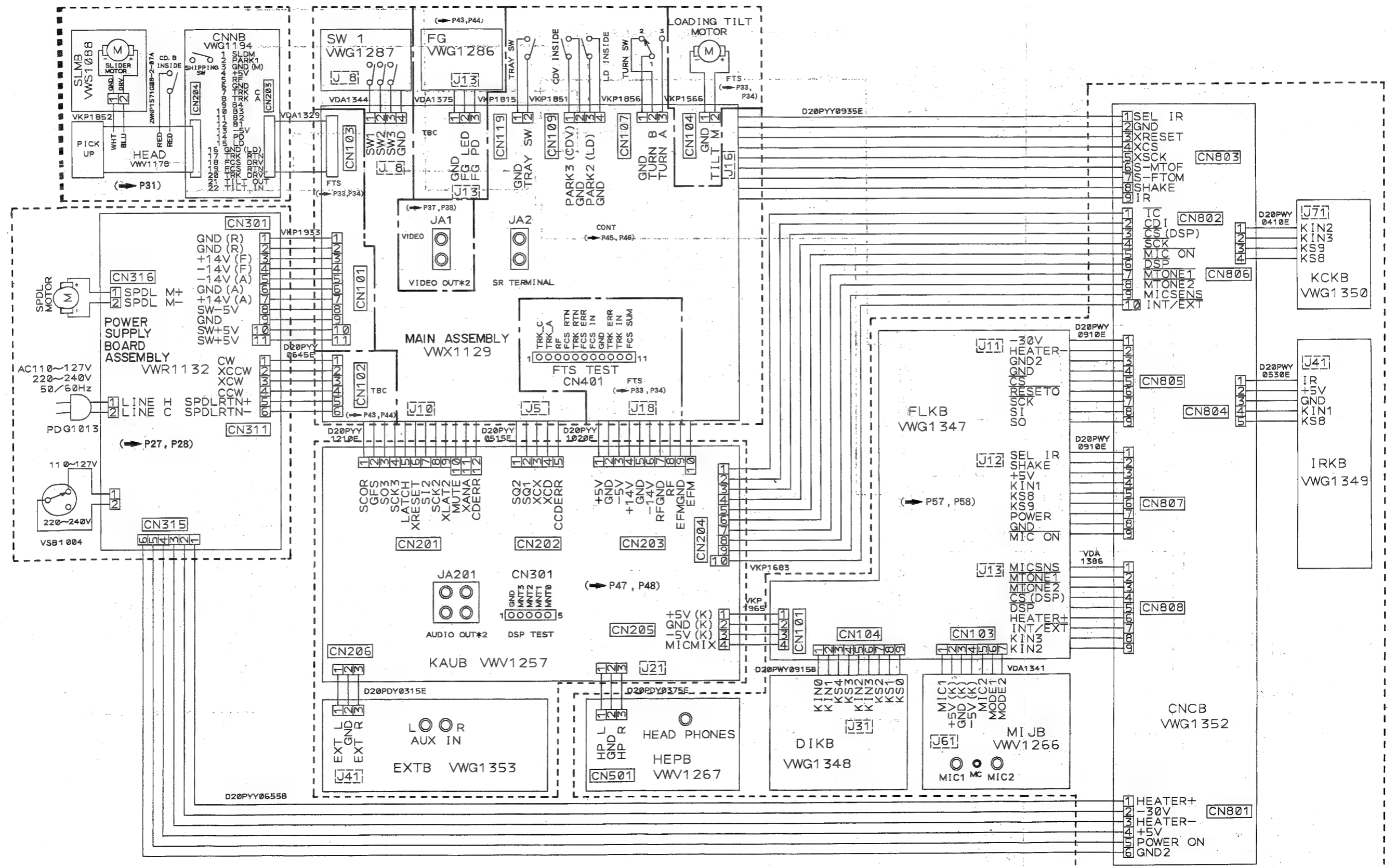
(1) OVERALL WIRING DIAGRAM

A

B

C

D

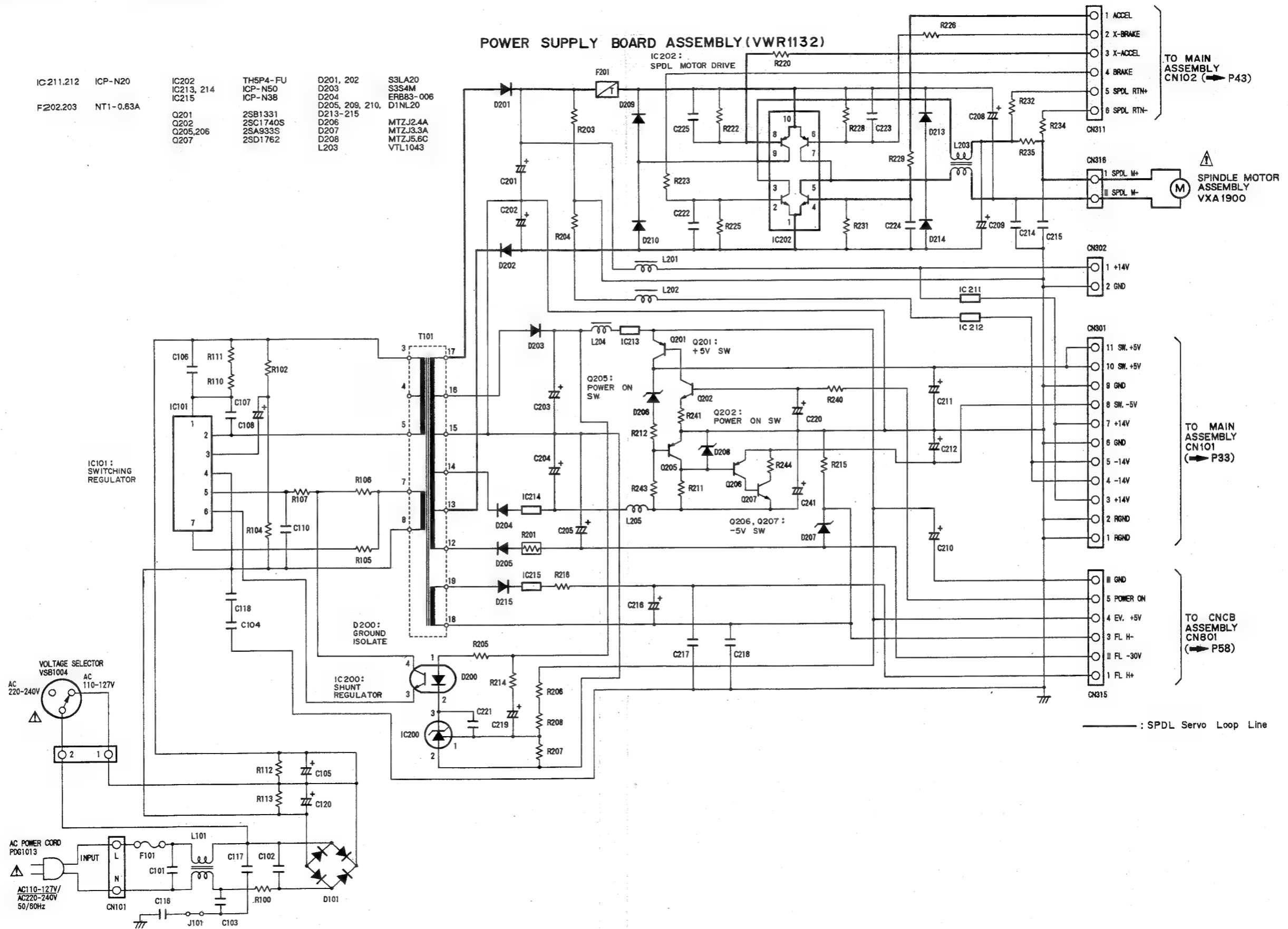


CLD-2710K

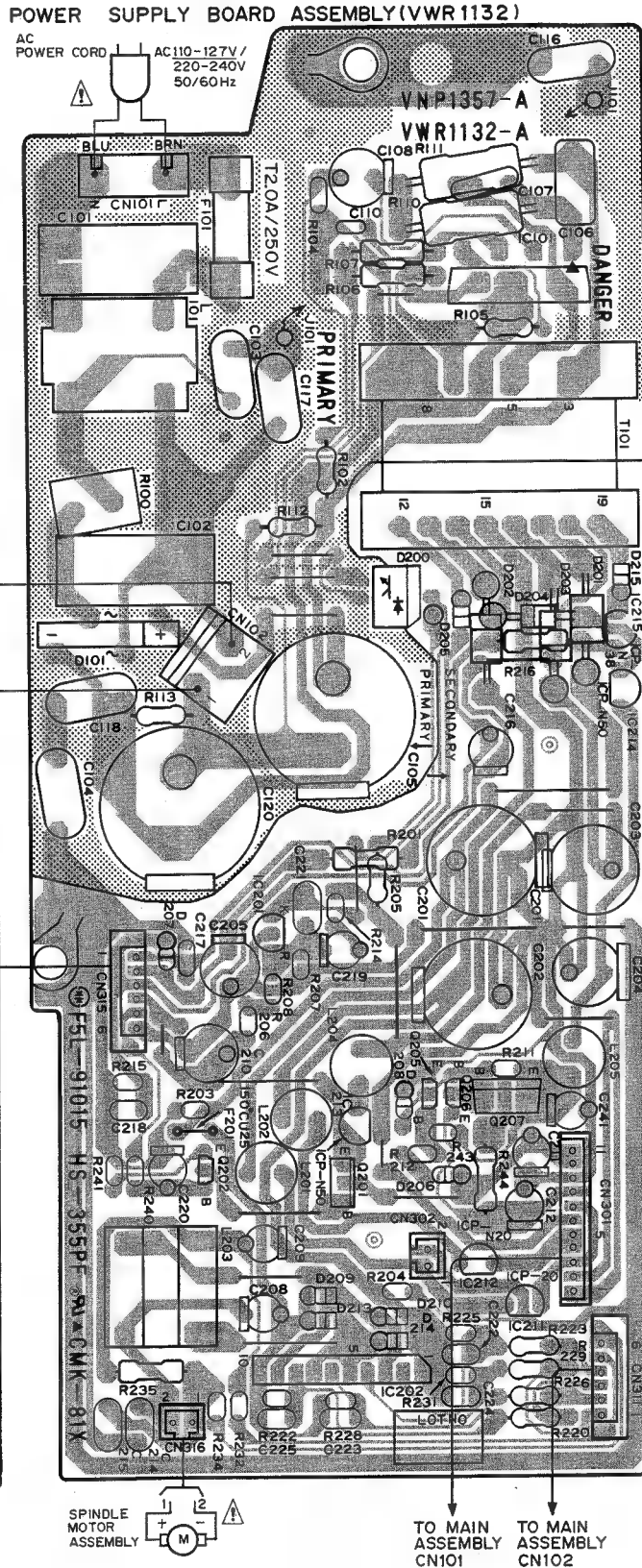
(2) POWER SUPPLY BOARD ASSEMBLY (SYPS)

POWER SUPPLY BOARD ASSEMBLY (VWR1132)

IC211,212	ICP-N20	IC202	THSP4-FU	D201, 202	S3LA20
F202,203	NT1-0.63A	IC213, 214	ICP-N50	D203	S3S4M
		IC215	ICP-N38	D204	ERB83-006
			2SB1331	D205, 209, 210,	D1NL20
			2SC1740S	D213-215	
			2SA933S	D206	MTZJ2.4A
			2SD1762	D207	MTZJ3.3A
				D208	MTZJ5.6C
				L203	VTL1043



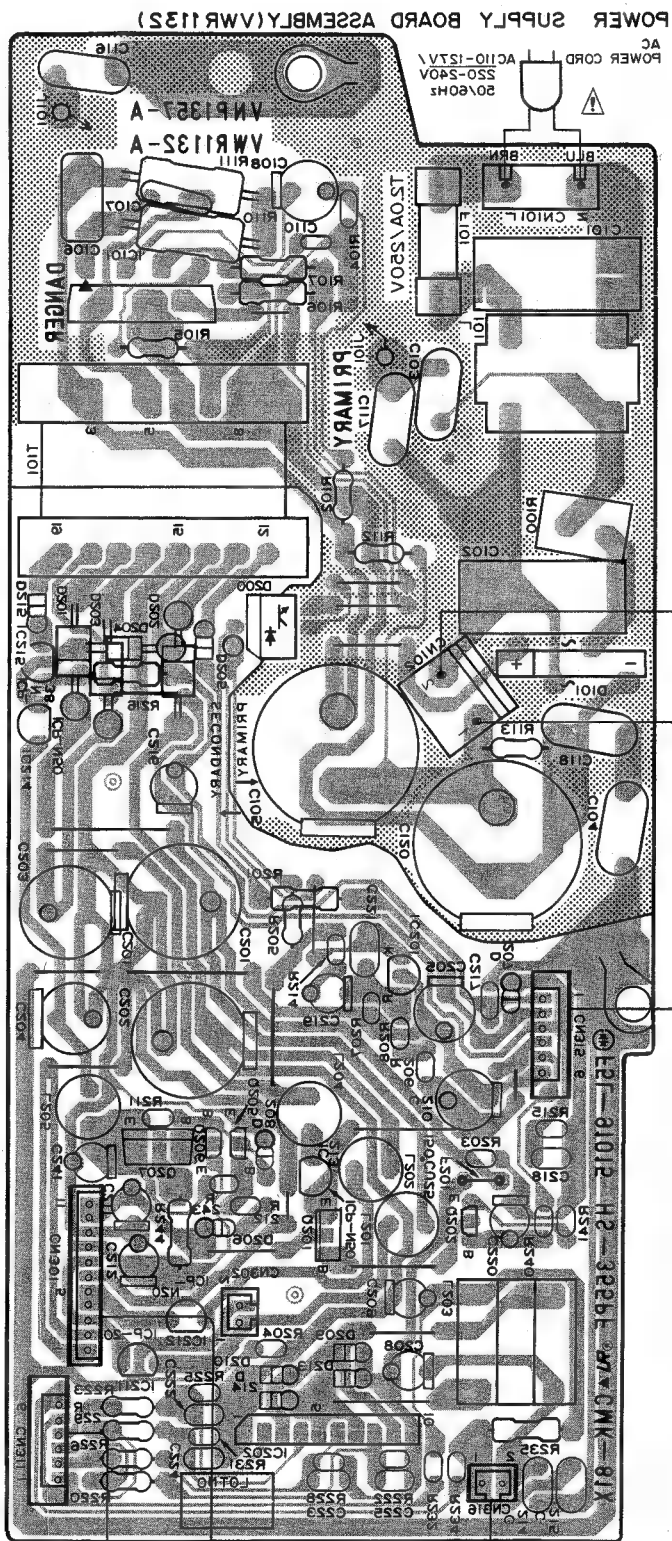
● View from component side



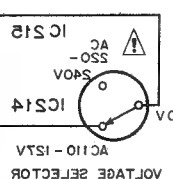
P.C.B. pattern diagram indication	Corresponding part symbol	Part name
		Transistor
		FET
		Diode
		Zenner diode
		LED
		Varactor
		Tact switch
		Inductor
		Coil
		Transformer
		Filter
		Ceramic capacitor
		Mylar capacitor
		Styro capacitor
		Electrolytic capacitor (Non polarized)
		Electrolytic capacitor (Noiseless)
		Electrolytic capacitor (Polarized)
		Electrolytic capacitor (Polarized)
		Power capacitor
		Semi-fixed resistor
		Resistor array
		Resistor
		Resonator
		Thermistor

1. This P.C.B. connection diagram is viewed from the parts mounted side.
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
3. The capacitor terminal marked with shows negative terminal.
4. The diode marked with shows cathode side.
5. The transistor terminal marked with shows emitter.

• View from soldering side



IC 101



IC 512

IC 514

IC 502

IC 506

IC 507

IC 513

IC 505

IC 501

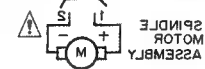
IC 515

IC 511

IC 505

ASSEMBLY TO MAIN ASSEMBLY
CN101

ASSEMBLY TO MAIN ASSEMBLY
CN102



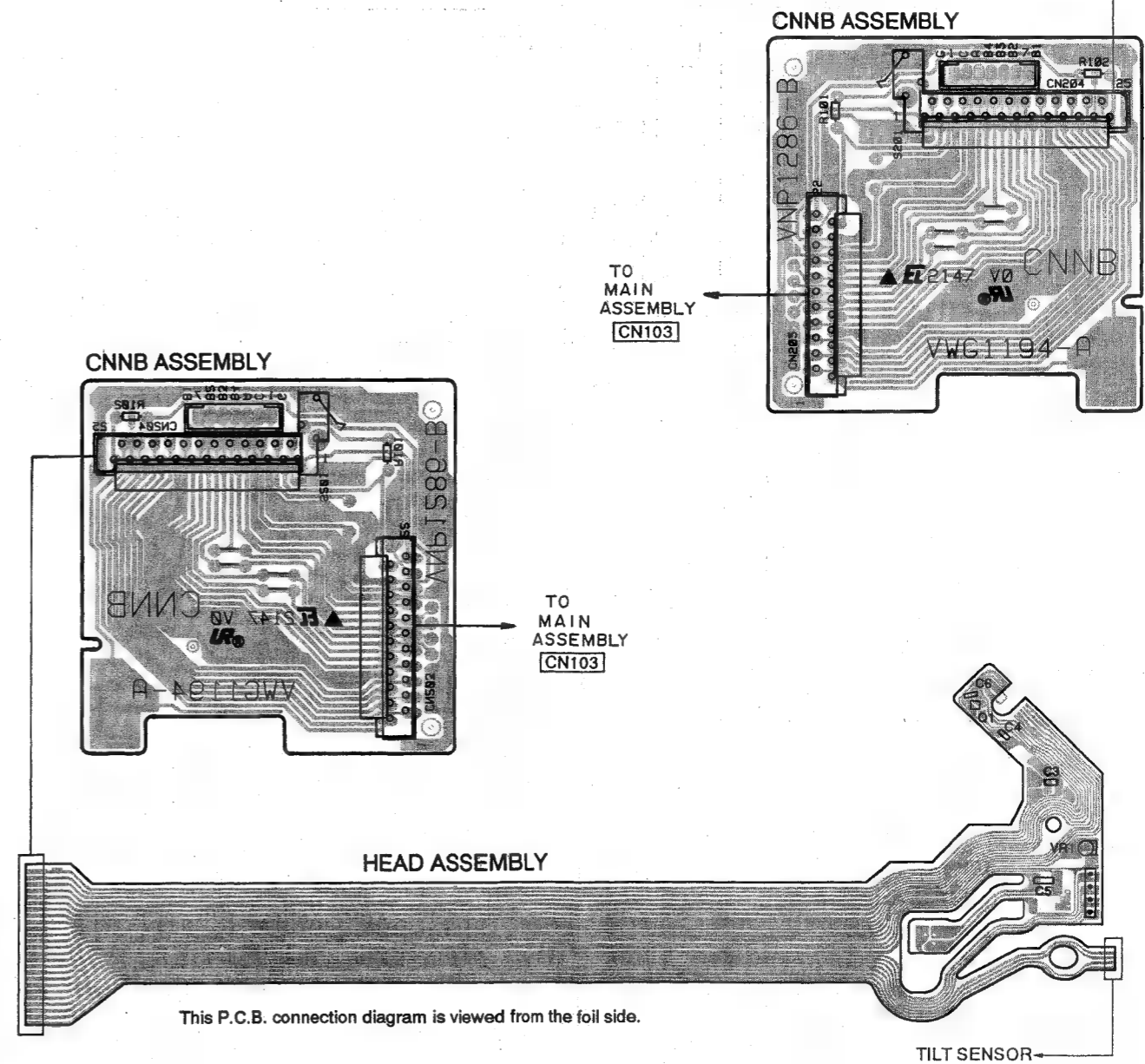
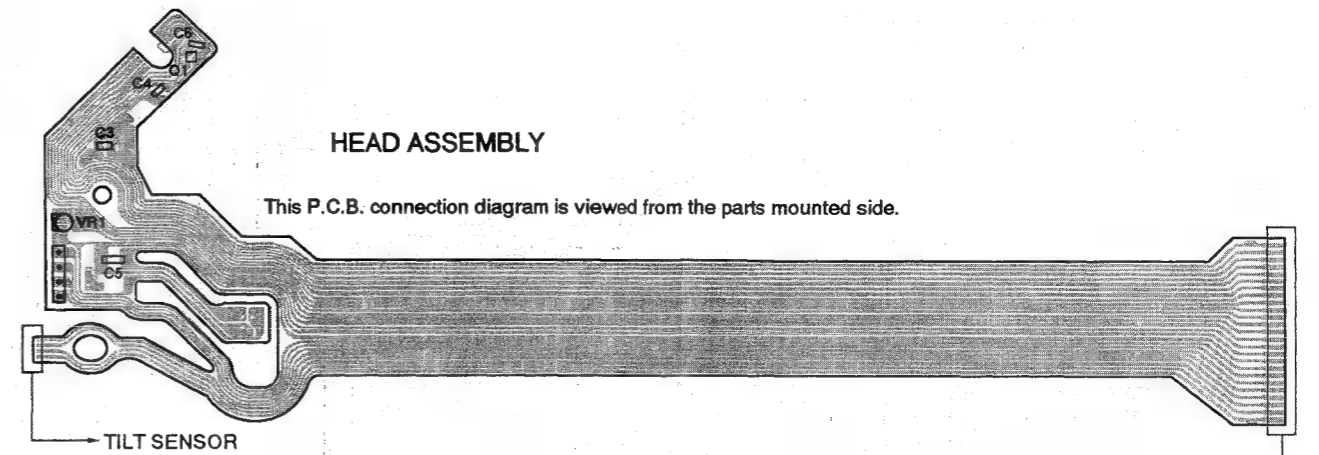
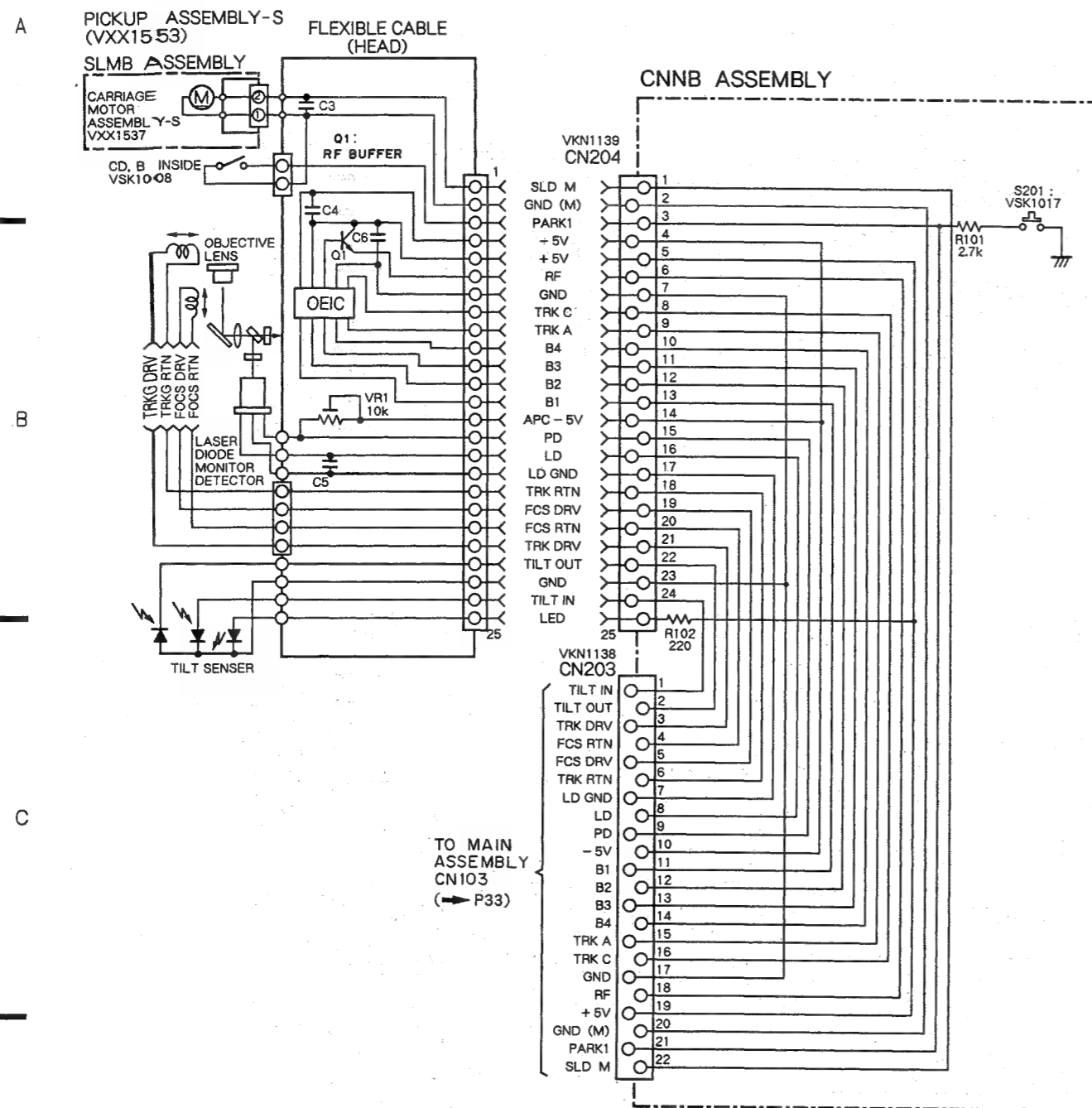
A

B

C

D

(3) PICKUP AND CNNB ASSEMBLIES

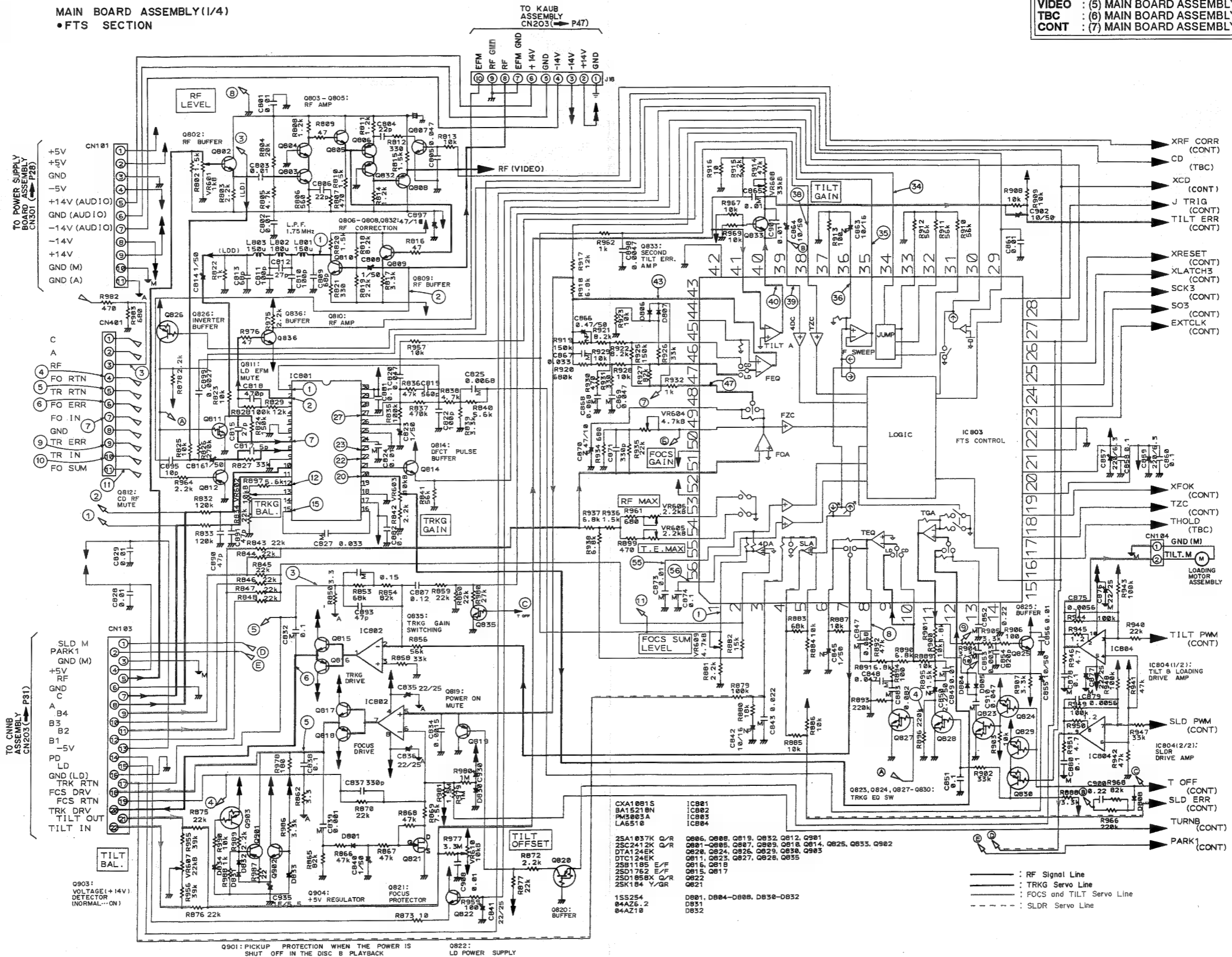


(4) MAIN BOARD ASSEMBLY (1/4)

MAIN BOARD ASSEMBLY (1/4)
• FTS SECTION

Note: Abbreviations listed indicate circuit connections.

- FTS : (4) MAIN BOARD ASSEMBLY (1/4)
- VIDEO : (5) MAIN BOARD ASSEMBLY (2/4)
- TBC : (6) MAIN BOARD ASSEMBLY (3/4)
- CONT : (7) MAIN BOARD ASSEMBLY (4/4)



- | | | |
|---------|----------------------------|--|
| IC801 | 25A1037K | Q806, Q808, Q819, Q832, Q812, Q801 |
| IC802 | 25C2412K | Q809, Q805, Q807, Q809, Q818, Q814, Q825, Q833, Q802 |
| IC803 | DTA124EK | Q820, Q824, Q826, Q829, Q830, Q803 |
| IC804 | DTC124EK | Q811, Q823, Q827, Q828, Q835 |
| | 25B1185 | Q815, Q818 |
| | 25D1762 | R/F |
| | 25D1858X | Q/R |
| | 25K184 | Y/G/R |
| | Q821 | |
| | Q822 | |
| 15S254 | D801, D804-D808, D830-D832 | |
| 84A26.2 | D831 | |
| 84A218 | D852 | |

- : RF Signal Line
- : TRKG Servo Line
- : FOCUS and TILT Servo Line
- - - : SLDR Servo Line

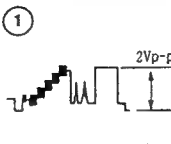
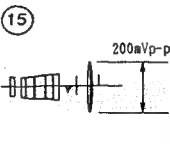
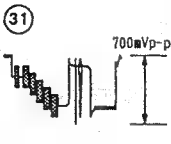
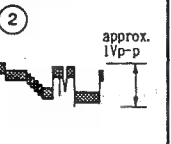
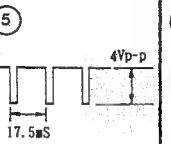
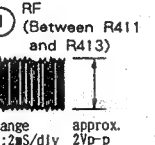
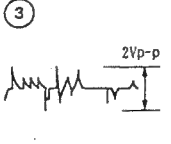
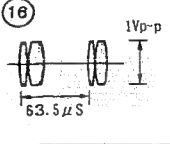
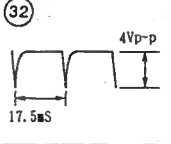
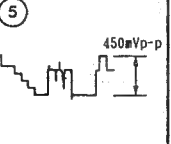
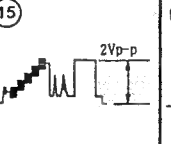
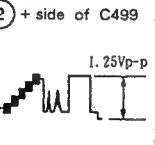
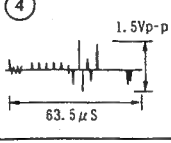
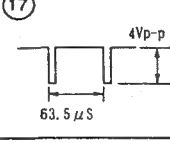
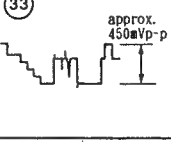
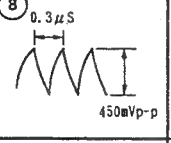
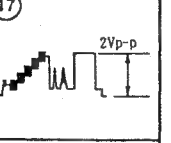
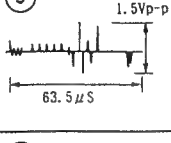
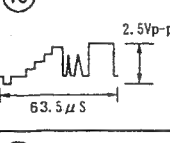
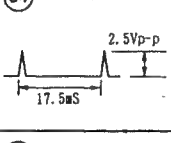
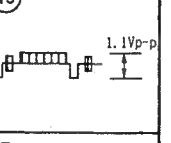
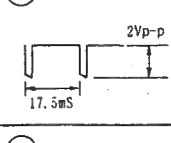
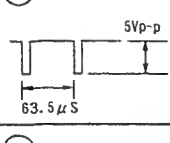
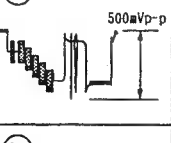
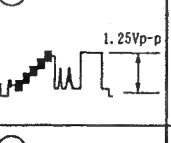
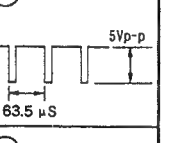
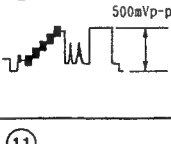
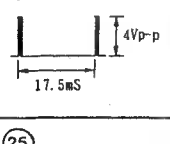
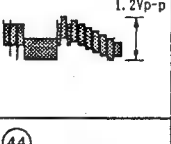
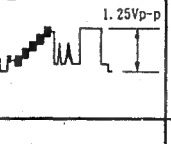
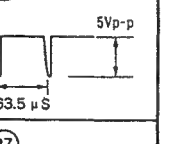
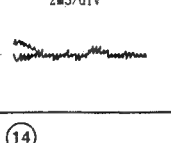
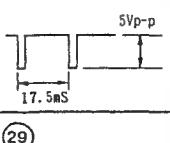
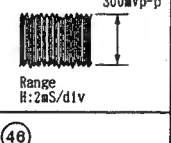
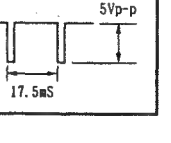
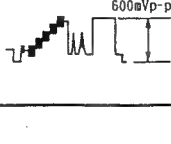
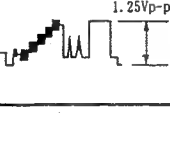
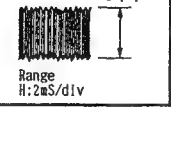
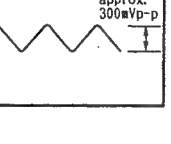
Q901: PICKUP PROTECTION WHEN THE POWER IS SHUT OFF IN THE DISC B PLAYBACK
Q822: LD POWER SUPPLY

Waveforms of the FTS section

Note : (No.) in the table correspond to the pin No.

IC801 (CXA1081S)		CN401	IC803 (PM3003A)		Other points
(1)	(20)	(3)	(1)	(39)	(1) Q810 Collector
(2)	(22)	(4)	(8)	(40)	(2) Q809 Emitter
(7)	(23)	(5)	(34)	(43)	(3) Between C830 and C832.
(12)	(27)	(8)	(35)	(47)	(4) Q828 Collector
(15)	/		(7)	(36)	(5) CN103 Pin 18
			(9)	(38)	(58)
		(10)			
		(11)			

Waveforms of the VIDEO section Note : (No.) in the table correspond to the pin No.

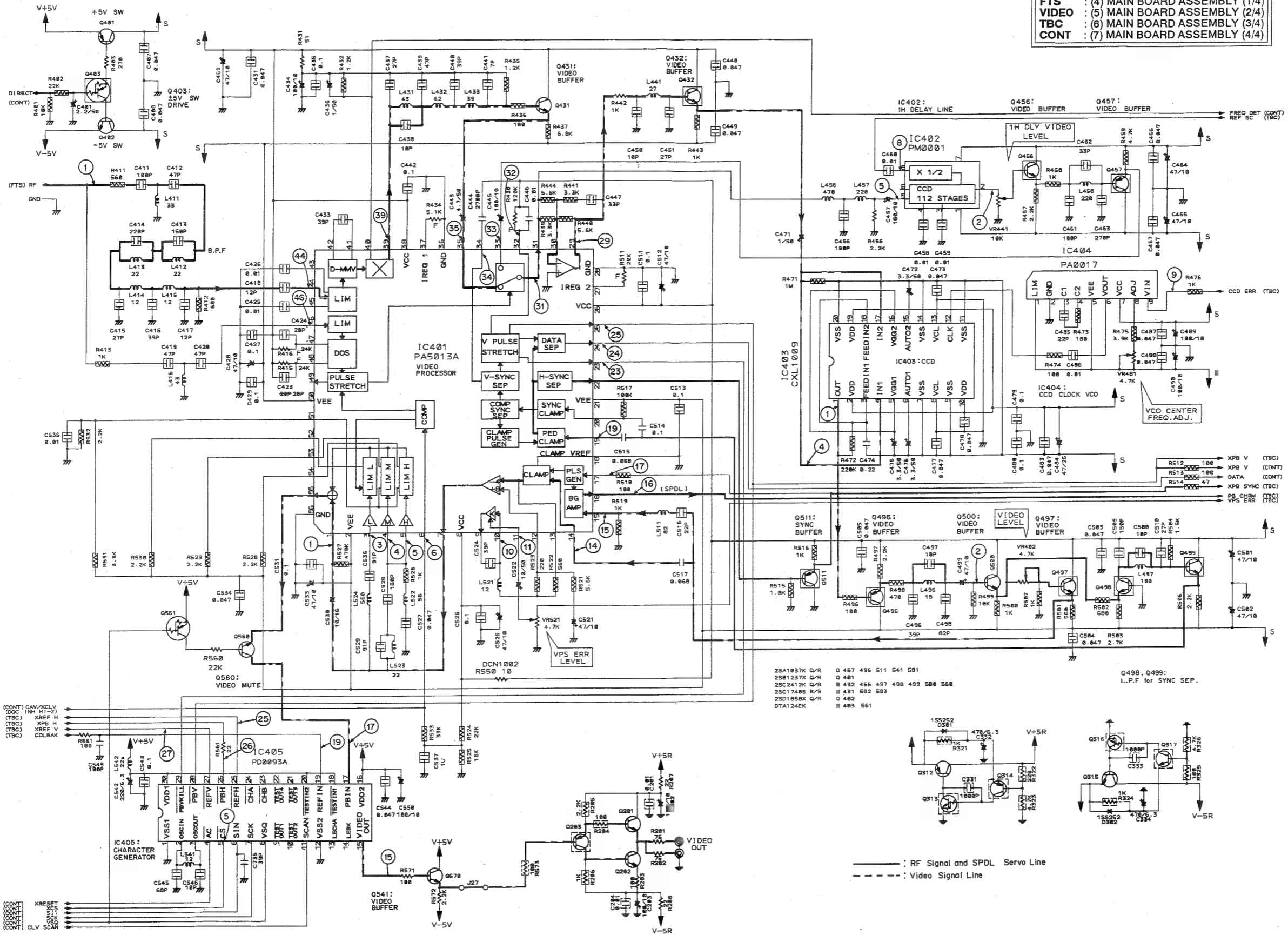
IC401 (PA5013A)			IC402 (PM0001)	IC405 (PD0093A)	Other points
(1) 	(15) 	(31) 	(2) 	(5) 	(1) RF (Between R411 and R413)  Range H:2mS/div
(3) 	(16) 	(32) 	(5) 	(15) 	(2) + side of C499 
(4) 	(17) 	(33) 	(8) 	(17) 	
(5) 	(19) 	(34) 	IC403 (CXL1009P)		(19) 
(8) 	(23) 	(35) 	(1) 	(25) 	
(10) 	(24) 	(39) 	(4) 	(28) 	
(11) 	(25) 	(44) 	IC404 (PA0017)		(27) 
(14) 	(29) 	(46) 	(9) 		

(5) MAIN BOARD ASSEMBLY (2/4)

MAIN BOARD ASSEMBLY (2/4)
• VIDEO SECTION

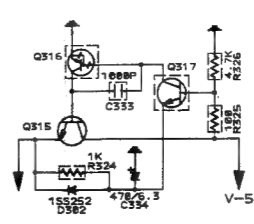
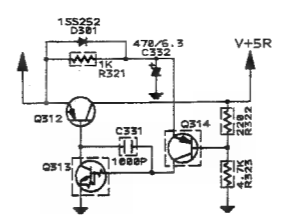
Note: Abbreviations listed indicate circuit connections.

- FTS : (4) MAIN BOARD ASSEMBLY (1/4)
- VIDEO : (5) MAIN BOARD ASSEMBLY (2/4)
- TBC : (6) MAIN BOARD ASSEMBLY (3/4)
- CONT : (7) MAIN BOARD ASSEMBLY (4/4)



- 25A1037K D/R
- 25B1237X D/R
- 25C2412K D/R
- 25D17485 R/R
- 25D1958X D/R
- DTA124EK
- Q 457 496 511 541 581
- Q 481
- 432 456 497 498 499 508 568
- 431 582 583
- Q 482
- 483 561

Q498, Q499:
L.P.F for SYNC SEP.



— : RF Signal and SPDL Servo Line
- - - : Video Signal Line

TO A/CN
TO POW SUPPL CN301

T A C
LOADING TII MOTOR

• View from component side

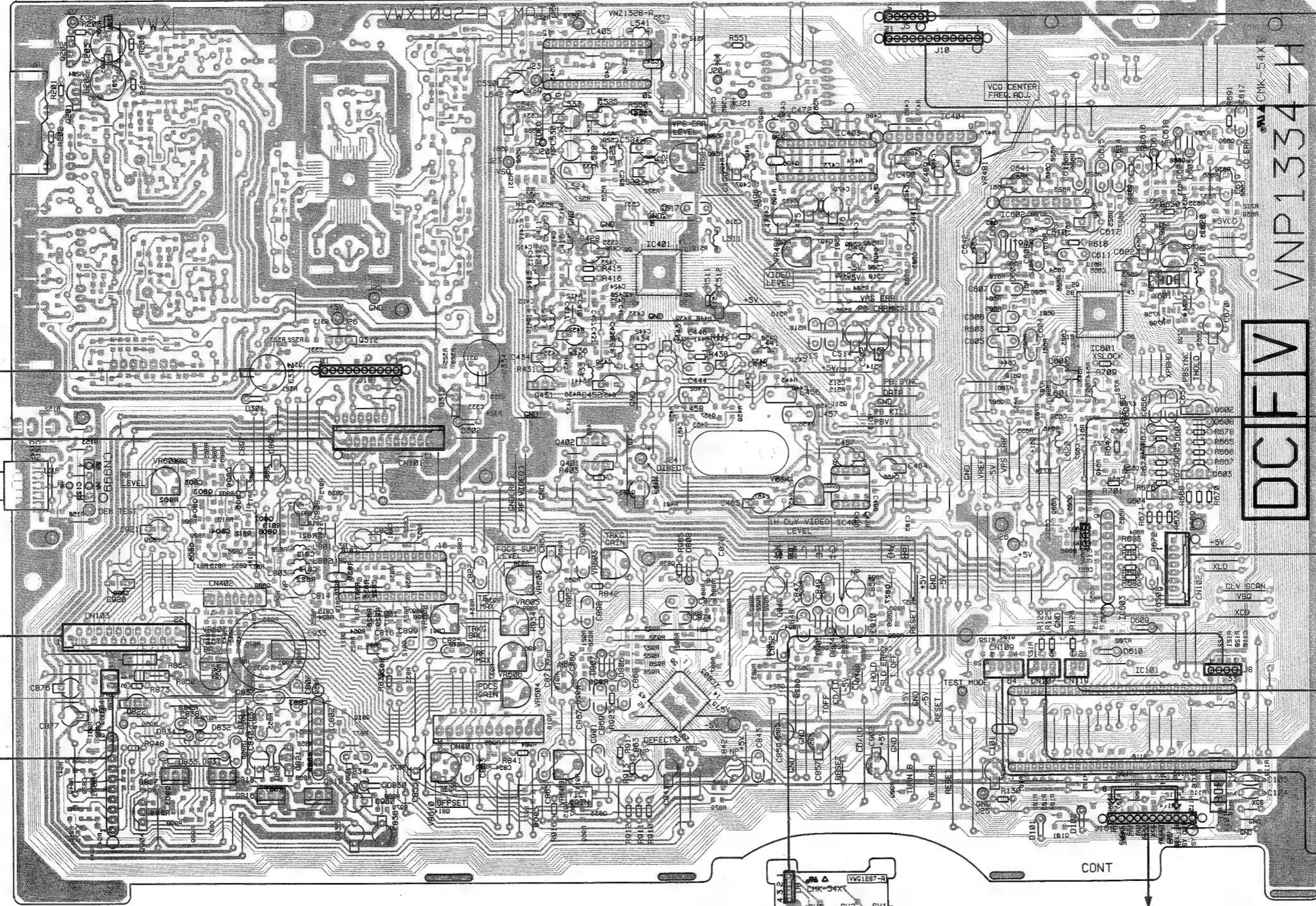
Q202 Q201 E0S0
 S0B0 #0B0E0B0B0B0T0B001B0B0E0B0312
 Q822 E0B0S0E0B0B0B0E0B0E0B0 E1B0S1B0
 E0E0 I0E0 I1B0IC801
 IC804 Q9040B17 Q818 Q816 Q821 IC802 Q815 Q5B0 #1B0E5B0

IC405 IC401 00E0 0E00E0B0E0 IC404
 Q315 T1E0 B1E0Q431 Q402Q401 E0A0 T0A0 S0A0 0A0 I1E0IC402
 8E80 IC803 #S0B0S0E0S0E0E0B0S0B0S0B0S0B0T0B0E0B0 S0I0 IC603

IC602 S1B0 B0B0 E1B0E0B0
 IC601 B1B00604Q605Q602Q603

VR601 VR607 VR602 - VR606 VR608 - VR610 VR521 VR482 VR441 VR481 VC901

MAIN ASSEMBLY



TO KAUB ASSEMBLY CN202

TO KAUB ASSEMBLY CN201

TO KAUB ASSEMBLY CN203

TO POWER SUPPLY BOARD CN301

TO CNNB ASSEMBLY CN203

LOADING TILT MOTOR

TO KAUB ASSEMBLY CN202

TO KAUB ASSEMBLY CN201

FG BOARD ASSEMBLY

TO POWER SUPPLY BOARD CN 311

1 TRAY SW

2

1 TURN SW

2

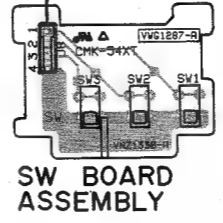
3

1 CDV INSIDE

2

3 LD INSIDE

4



SW BOARD ASSEMBLY

CONT

TO CNCB ASSEMBLY CN803

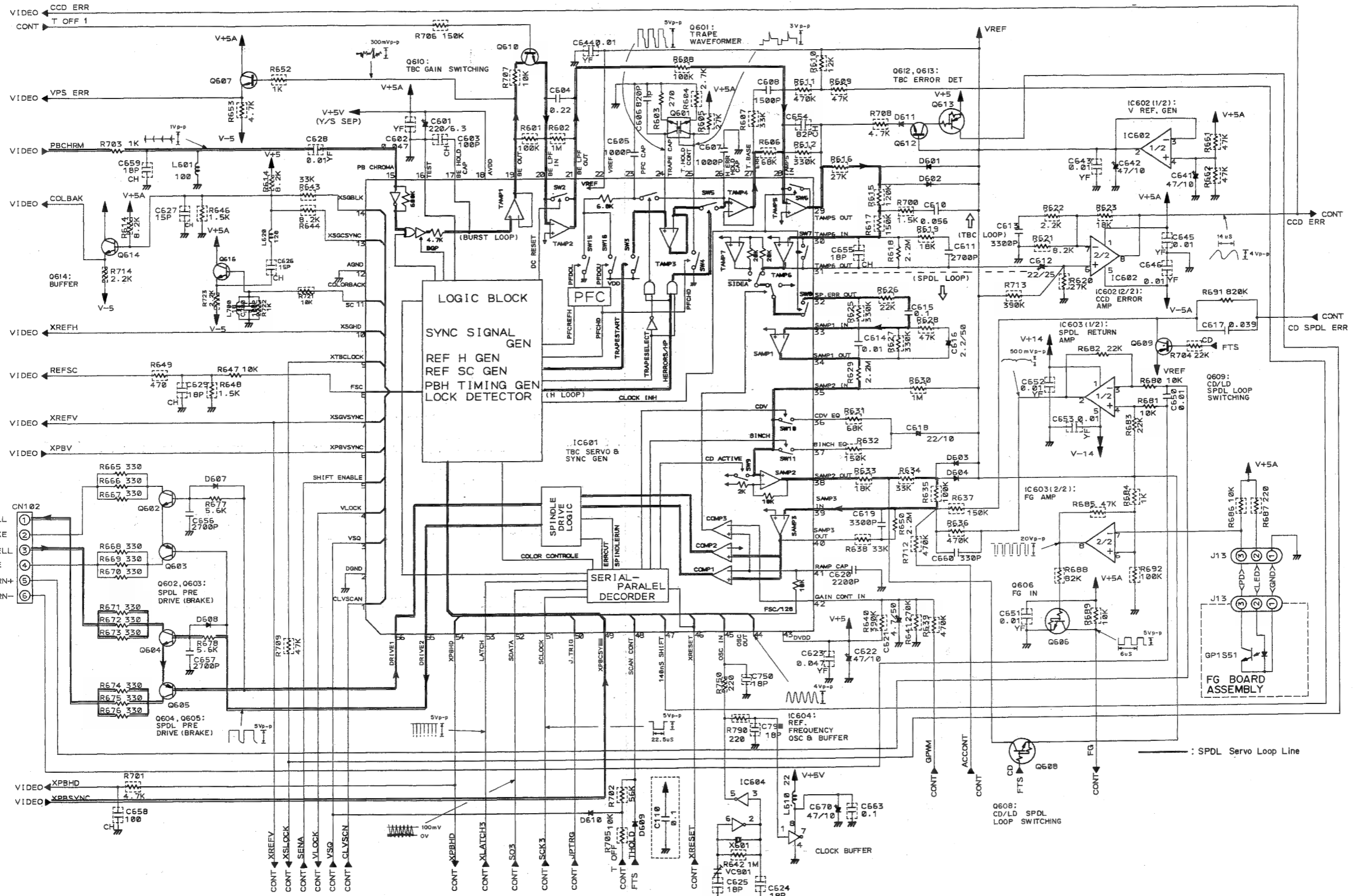
(6) MAIN BOARD ASSEMBLY (3/4) AND FG BOARD ASSEMBLY

Note: Abbreviations listed indicate circuit connections.

- FTS : (4) MAIN BOARD ASSEMBLY (1/4)
- VIDEO : (5) MAIN BOARD ASSEMBLY (2/4)
- TBC : (6) MAIN BOARD ASSEMBLY (3/4)
- CONT : (7) MAIN BOARD ASSEMBLY (4/4)

MAIN BOARD ASSEMBLY (3/4)
• TBC SECTION

- IC601: PM3002
- IC602: NJM4558S
- IC603: NJM4558S
- IC604: TC7W04F
- VC901: VCM-008
- X601: VSS1026
- F601: VTF1030
- 25C1740S
- 25A933S
- 25C2412K
- 25A1037K
- DTC124EK
- DTA124EK
- FMW2
- 15S254
- R/S: Q602, 604, 616
- Q/R/S: Q603, 605
- Q/R/S: Q607, 610
- Q/R/S: Q609, 615
- Q/R/S: Q606, 608
- Q/R/S: Q613
- Q/R/S: Q601
- D601-604, 607-611



A
B
C
D

(7) MAIN BOARD ASSEMBLY (4/4) AND SW BOARD ASSEMBLY

MAIN BOARD ASSEMBLY (4/4)
CONT SECTION

D101 - D102 : ISS254
Q101, Q102 : DTC124EK
X101 : VSS 1040-A
IC101 : PDO137A

Note: Abbreviations listed indicate circuit connections.

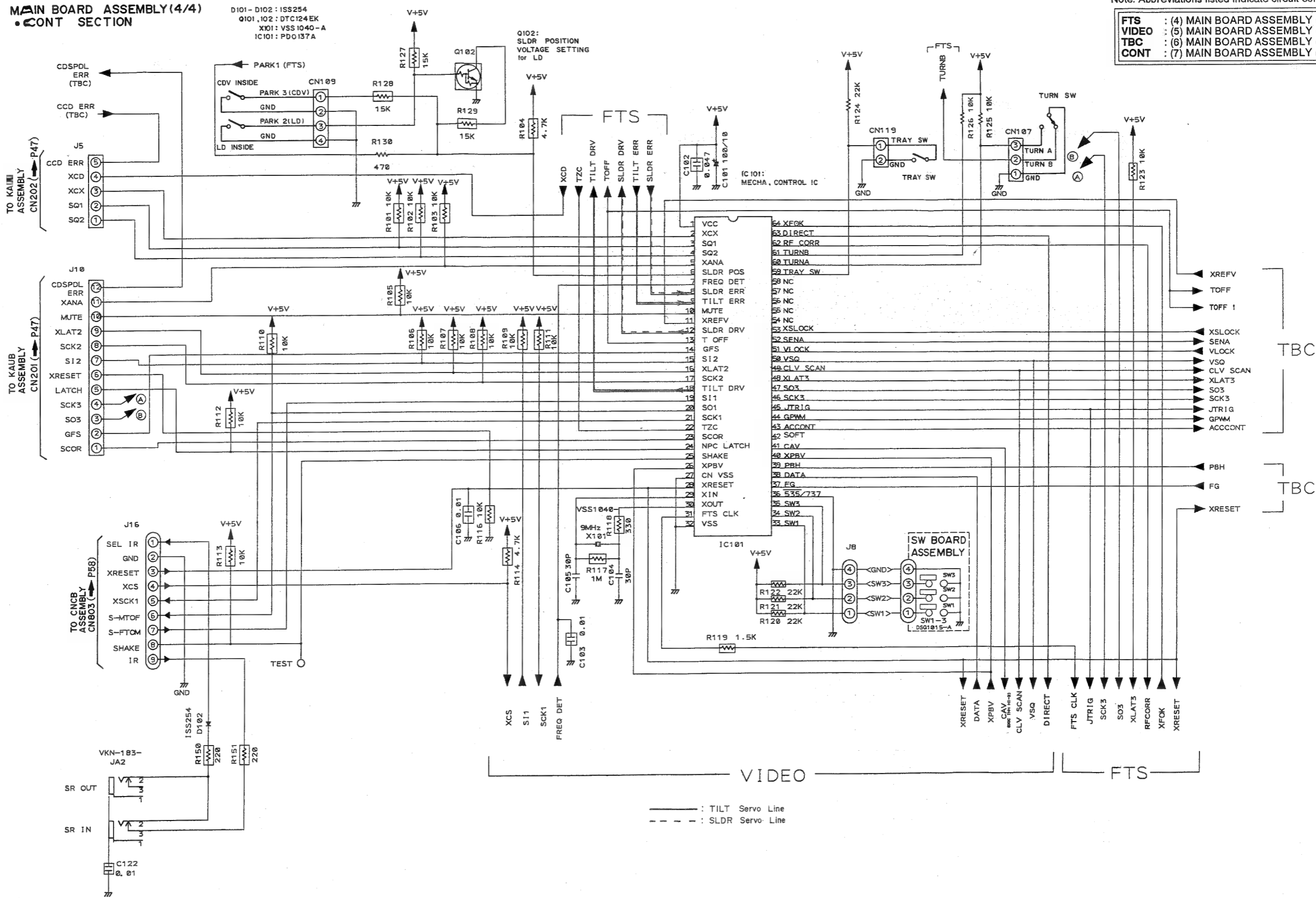
- FTS : (4) MAIN BOARD ASSEMBLY (1/4)
- VIDEO : (5) MAIN BOARD ASSEMBLY (2/4)
- TBC : (6) MAIN BOARD ASSEMBLY (3/4)
- CONT : (7) MAIN BOARD ASSEMBLY (4/4)

A

B

C

D

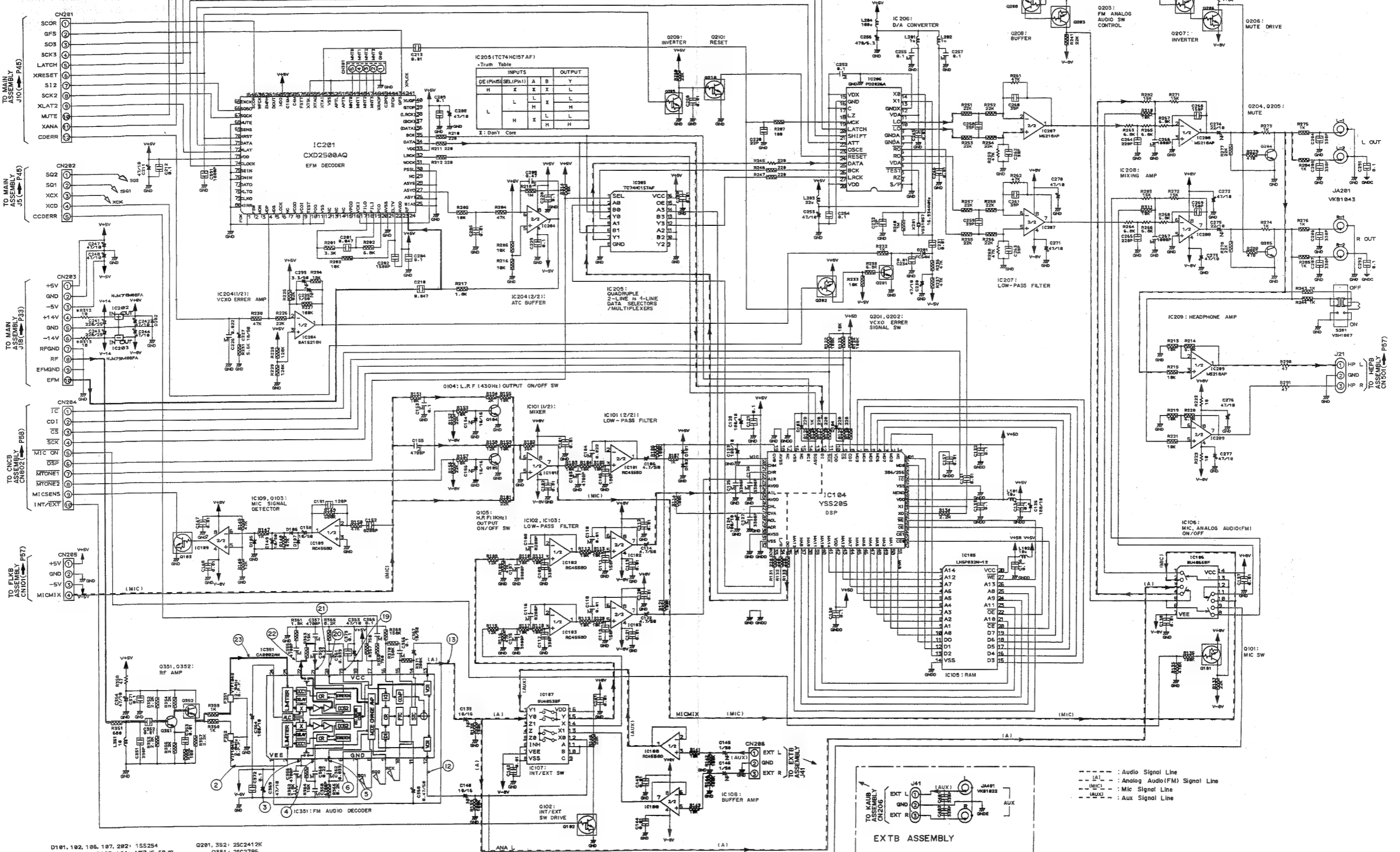


TBC

TBC

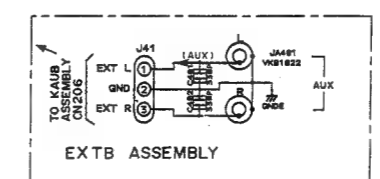
(8) EXTB AND KAUB ASSEMBLIES

KAUB ASSEMBLY



D101, 102, 106, 107, 202, 155254
 D103, 104, 105, 106, 107, 202, 155254
 Q181, 282, 283, 287, DTA124EK
 Q182, 183, 286, 288, 289, 218, DTC124EK
 Q184, 185, 284, 285, 25D2144S

Q201, 352, 25C2412K
 Q351, 25C2785
 *R312, 313, DCN1802

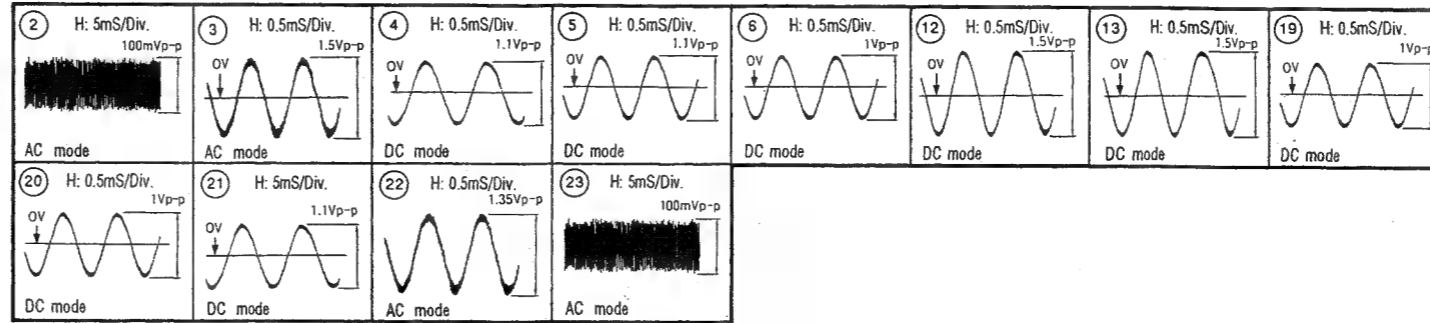


Note: Waveforms and voltages are at the PLAY mode.
IC351 (CA0002AM)

Note: (No.) in the table correspond to the pin number.
IC351 (CA0002AM)

Pin No.	Voltage	Pin No.	Voltage
1	-5	13	*
2	*	14	-0.6
3	*	15	-0.6
4	*	16	0
5	*	17	0
6	*	18	+5
7	0	19	*
8	0	20	*
9	0	21	*
10	+5	22	*
11	+2	23	*
12	*	24	-2.2

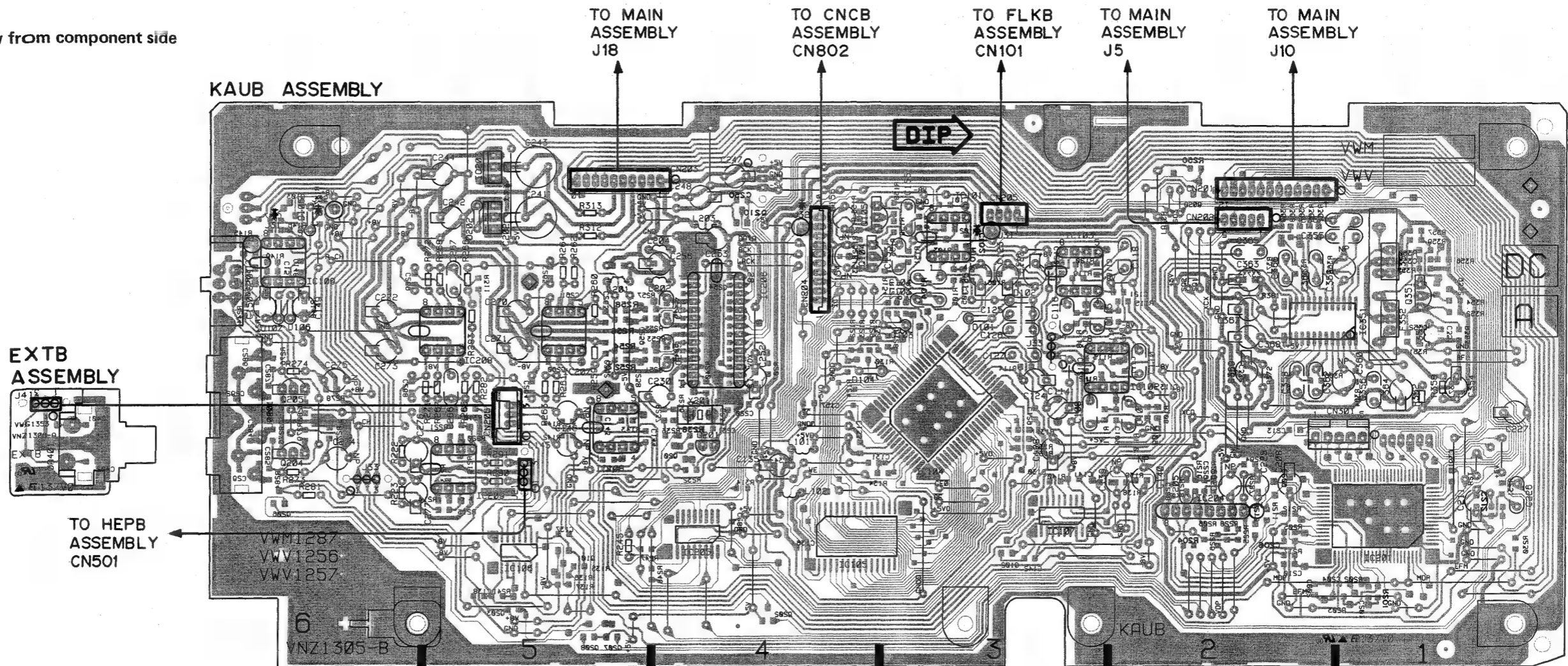
* : Refer to waveform



A

B

• View from component side



C

D

- Q205 IC109 E010 Q204 00S0
- IC208 IC203 IC202 IC207 IC206 O1S0 Q104 Q105 IC101 IC103 IC102 00S0 IC351 Q351 S2S0
- IC209 IC106 E0S0 IO10BOSOTOSO IC108 IO50 IC205 S0S0 IC105 IC104 S010 IC107 IC204 IC201

1

2

3

4

5

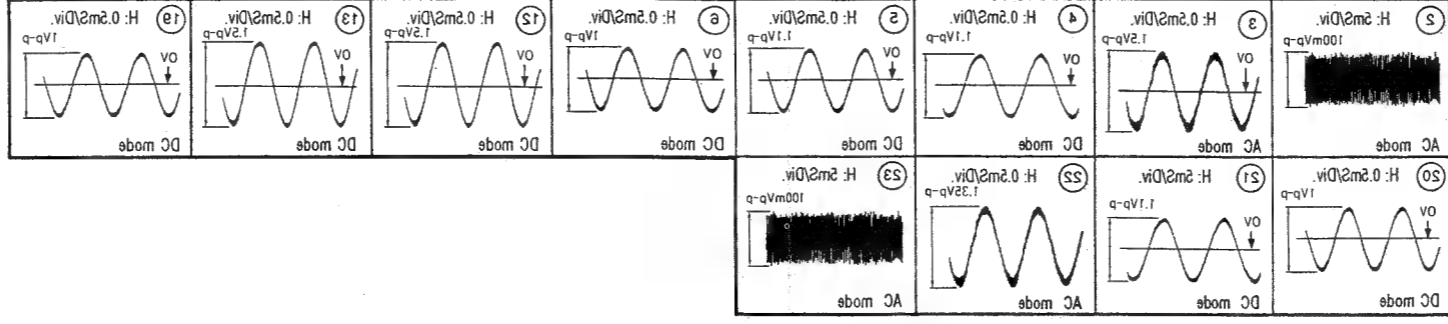
6

Note: Waveforms and voltages are at the PLAY mode.
IC321 (CA002AM)

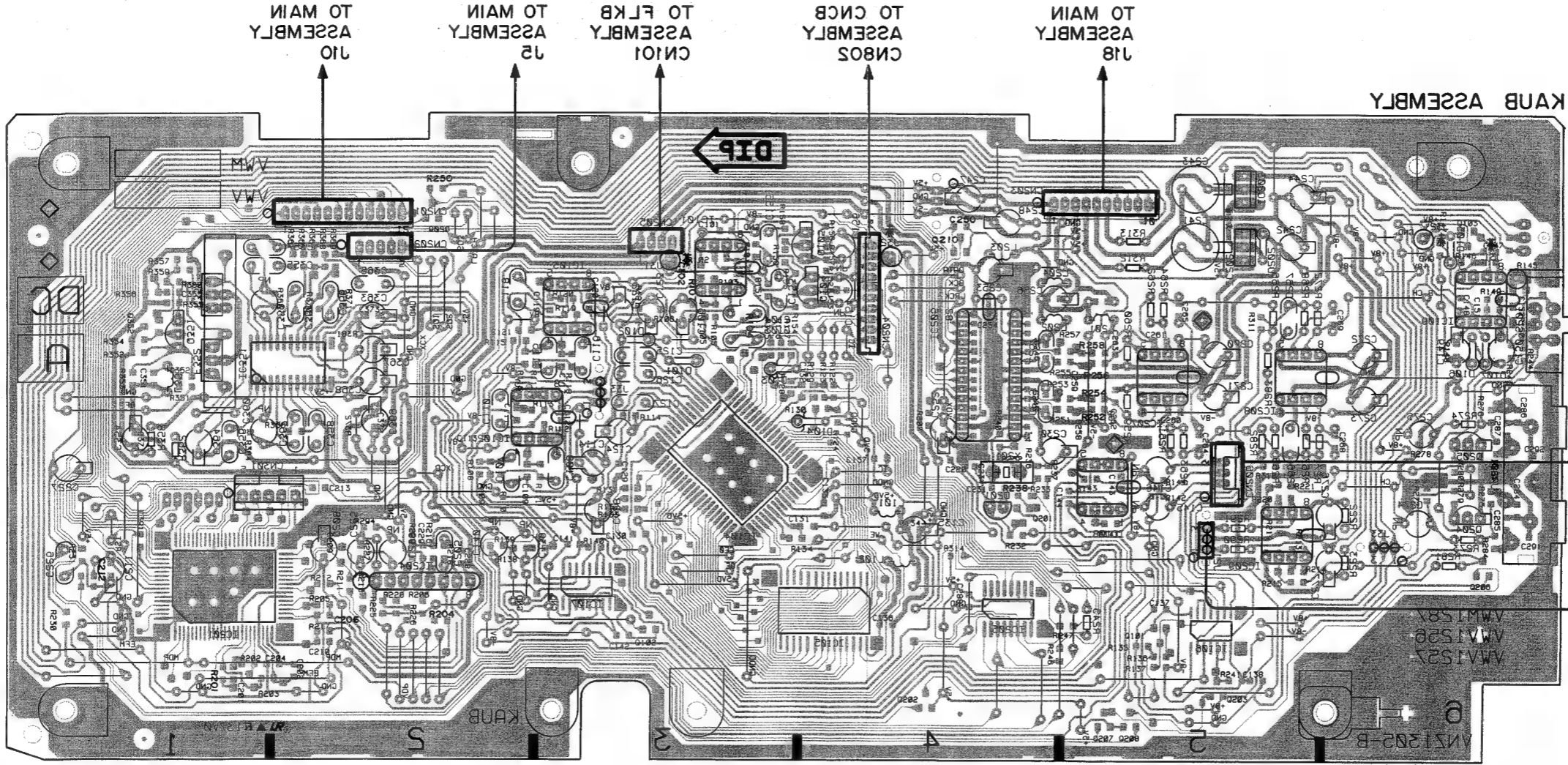
Note: (No) in the table correspond to the pin number.
IC321 (CA002AM)

Pin No.	Voltage	Pin No.	Voltage
1	-2	13	*
2	*	14	-0.6
3	*	15	-0.6
4	*	16	0
5	*	17	0
6	*	18	+2
7	0	19	*
8	0	20	*
9	0	21	*
10	+2	22	*
11	+2	23	*
12	*	24	-2.2

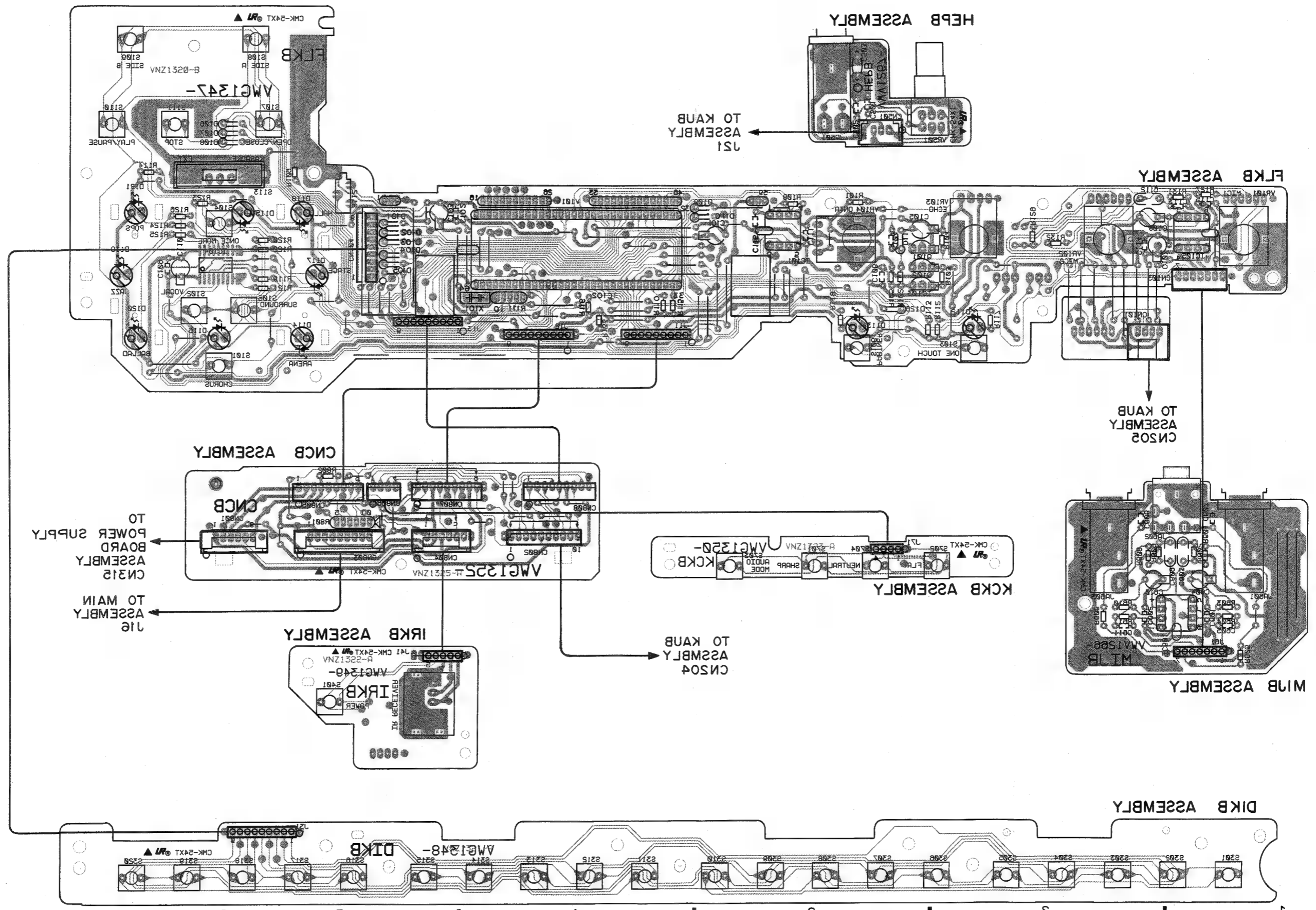
*: Refer to waveform



• View from soldering side

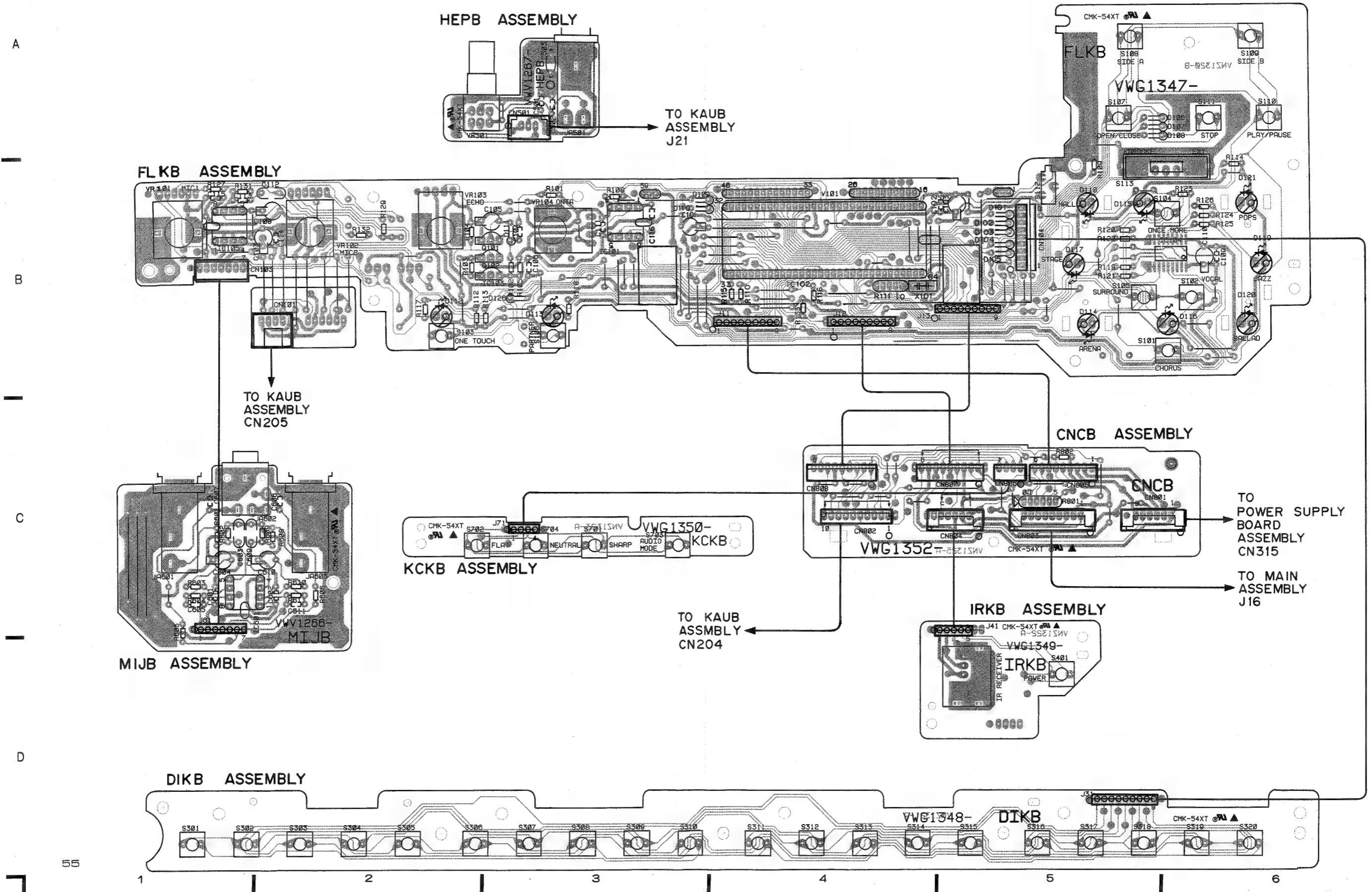


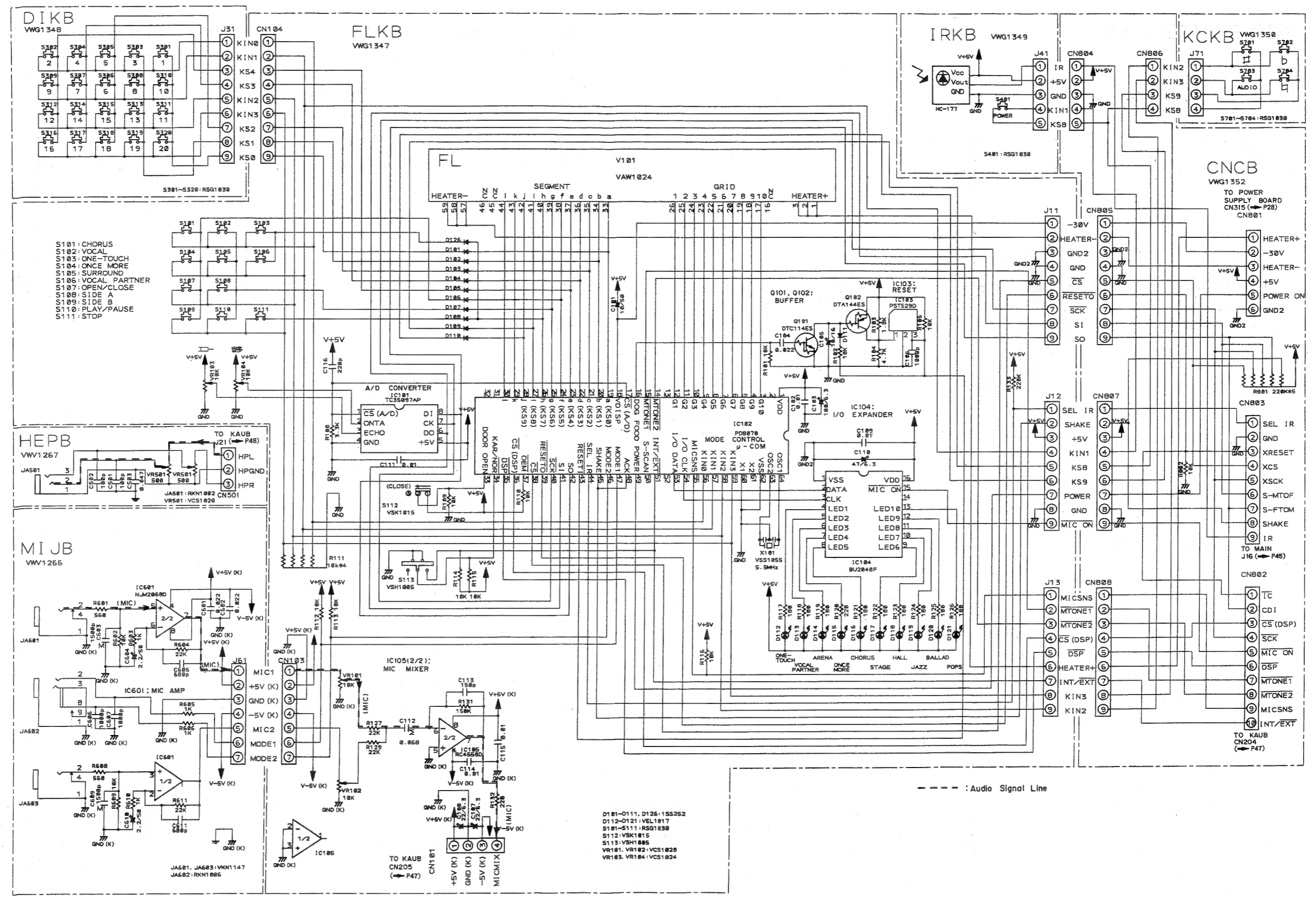
(a) FLKB, DIKB, IRKB, KCKB, CNCB, M1B AND HEBB ASSEMBLIES
• View from soldering side



(9) FLKB, DIKB, IRKB, KCKB, CNCB, MIJB AND HEPB ASSEMBLIES

- View from component side





A
B
C
D

1 2 3 4 5

1 2 3 4 5 6

5. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%)

560 Ω → 56 × 10¹ → 561 RD1/4PS

5	6	1
---	---	---

J

47k Ω → 47 × 10³ → 473 RD1/4PS

4	7	3
---	---	---

J

0.5 Ω → 0R5 RN2H

0	R	5
---	---	---

K

1 Ω → 010 RS1P

0	1	0
---	---	---

K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω → 562 × 10¹ → 5621 RN1/4SR

5	6	2	1
---	---	---	---

F

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES							
⊙		VSOP ASSEMBLY	VWM1286				
NSP		└ MAIN ASSEMBLY	VWX1129				
NSP		└ FG BOARD ASSEMBLY	VWG1286				
NSP		└ SW BOARD ASSEMBLY	VWG1287				
⊙		KRAB ASSEMBLY	VWM1287				
NSP		└ KAUB ASSEMBLY	VWV1257				
NSP		└ EXTB ASSEMBLY	VWG1353				
⊙		FRPB ASSEMBLY	VWM1288				
NSP		└ FLKB ASSEMBLY	VWG1347				
NSP		└ DIKB ASSEMBLY	VWG1348				
NSP		└ IRKB ASSEMBLY	VWG1349				
NSP		└ KCKB ASSEMBLY	VWG1350				
NSP		└ CNCB ASSEMBLY	VWG1352				
NSP		└ MIJB ASSEMBLY	VWV1266				
NSP		└ HEPB ASSEMBLY	VWV1267				
⊙		POWER SUPPLY BOARD ASSEMBLY	VWR1132				
NSP		CNNB ASSEMBLY	VWG1194				
NSP		HEAD ASSEMBLY	VWV1178				

MAIN ASSEMBLY

SEMICONDUCTORS

IC101 MECHANISM CONT. MCU	PD0137A
IC401 VIDEO IC	PA5013A
IC402 CDD DELAY LINE	PM0001
IC403 IC	CXL1009P
IC404	PA0017
IC405 CHARACTER GENE IC	PD0093A
IC601 TBC IC	PM3002
IC602, 603 OP-AMP IC	NJM4558S
IC604 LOGIC IC	TC7WU04F-TL
IC801 PRE AMP IC	CXA1081S
IC802 IC	BA15218N
IC803 FTS IC	PM3003A
IC804 POWER OP AMP	LA6510L
Q101, 102	DTC124EK
Q201, 202 TRANSISTOR	2SC1740S

Q203 CHIP TRANSISTOR	2SA1037K
Q312 TRANSISTOR	2SB1237X
Q313	DTC124EK
Q314 CHIP TRANSISTOR	2SA1037K
Q315 TRANSISTOR	2SD1858X
Q316 DIGITAL TRANSISTOR	DTA124EK
Q317 CHIP TRANSISTOR	2SC2412K
Q401 TRANSISTOR	2SB1237X
Q402 TRANSISTOR	2SD1858X
Q403 DIGITAL TRANSISTOR	DTA124EK
Q431 TRANSISTOR	2SC1740S
Q432 CHIP TRANSISTOR	2SC2412K
Q456 CHIP TRANSISTOR	2SC2412K
Q457 CHIP TRANSISTOR	2SA1037K
Q496 CHIP TRANSISTOR	2SA1037K
Q497-500 CHIP TRANSISTOR	2SC2412K
Q511 CHIP TRANSISTOR	2SA1037K
Q560 CHIP TRANSISTOR	2SC2412K
Q561 DIGITAL TRANSISTOR	DTA124EK
Q570 CHIP TRANSISTOR	2SC2412K
Q601	FMW2-TR
Q602 TRANSISTOR	2SC1740S
Q603 TRANSISTOR	2SA933S
Q604 TRANSISTOR	2SC1740S
Q605 TRANSISTOR	2SA933S
Q606	DTC124EK
Q607 CHIP TRANSISTOR	2SC2412K
Q608	DTC124EK
Q609 CHIP TRANSISTOR	2SA1037K
Q610 CHIP TRANSISTOR	2SC2412K
Q612 CHIP TRANSISTOR	2SC2412K
Q613 DIGITAL TRANSISTOR	DTA124EK
Q614 CHIP TRANSISTOR	2SC2412K
Q616 CHIP TRANSISTOR	2SC2412K
Q802-805 CHIP TRANSISTOR	2SC2412K
Q806 CHIP TRANSISTOR	2SA1037K
Q807 CHIP TRANSISTOR	2SC2412K
Q808 CHIP TRANSISTOR	2SA1037K
Q809, 810 CHIP TRANSISTOR	2SC2412K
Q811	DTC124EK

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	Q812	CHIP TRANSISTOR	2SA1037K		L620	AXIAL INDUCTOR	LAU121J
	Q814	CHIP TRANSISTOR	2SC2412K		L700	AXIAL INDUCTOR	LAU180J
	Q815	TRANSISTOR	2SD1762-F8		L801	AXIAL INDUCTOR	LAU151J
	Q816	TRANSISTOR	2SB1185-F8		L802	AXIAL INDUCTOR	LAU181J
	Q817	TRANSISTOR	2SD1762-F8		L803	AXIAL INDUCTOR	LAU151J
	Q818	TRANSISTOR	2SB1185-F8		CAPACITORS		
	Q819	CHIP TRANSISTOR	2SA1037K		C101	ELECT. CAPACITOR	CEAS101M10
	Q820	DIGITAL TRANSISTOR	DTA124EK		C102	CERAMIC CAPACITOR	CKSQYF473Z25
	Q821	N-FET	2SK184		C103	CHIP CAPACITOR	CKSQYF103Z50
	Q822	TRANSISTOR	2SD1858X		C104, 105	CERAMIC CAPACITOR	CCCCH300J50
	Q823		DTC124EK		C106	CHIP CAPACITOR	CKSQYF103Z50
	Q824	DIGITAL TRANSISTOR	DTA124EK		C110	CERAMIC CAPACITOR	CKSQYF104Z25
	Q825	CHIP TRANSISTOR	2SC2412K		C120, 121	CHIP CAPACITOR	CKSQYB102K50
	Q826	DIGITAL TRANSISTOR	DTA124EK		C122	CHIP CAPACITOR	CKSQYF103Z50
	Q827, 828		DTC124EK		C201	CHIP CAPACITOR	CKSQYF103Z50
	Q829, 830	DIGITAL TRANSISTOR	DTA124EK		C202, 203	ELECT. CAPACITOR	CEAS101M10
	Q832	CHIP TRANSISTOR	2SA1037K		C204	CHIP CAPACITOR	CKSQYF103Z50
	Q833	CHIP TRANSISTOR	2SC2412K		C331	CHIP CAPACITOR	CKSQYB102K50
	Q835		DTC124EK		C332	ELECT. CAPACITOR	CEAS471M6R3
	Q836	CHIP TRANSISTOR	2SA1037K		C333	CHIP CAPACITOR	CKSQYB102K50
	Q837		DTC124EK		C334	ELECT. CAPACITOR	CEAS471M6R3
	Q838	CHIP TRANSISTOR	2SC2412K		C401	ELECTR. CAPACITOR	CEAL2R2M50
	Q901	CHIP TRANSISTOR	2SA1037K		C407, 408	CERAMIC CAPACITOR	CKSQYF473Z25
	Q903	DIGITAL TRANSISTOR	DTA124EK		C411	CHIP CAPACITOR	CCSQCH101J50
	Q904	TRANSISTOR	2SC1740S		C412	CHIP CAPACITOR	CCSQCH470J50
	D101, 102	DIODE	1SS254		C413	CHIP CAPACITOR	CCSQCH151J50
	D301, 302	DIODE	1SS252		C414	CHIP CERAMIC C.	CCSQCH221J50
	D601-604	DIODE	1SS254		C415	CHIP CAPACITOR	CCSQCH270J50
	D607-611	DIODE	1SS254		C416	CHIP CAPACITOR	CCSQCH390J50
	D801	DIODE	1SS254		C417, 418	CHIP CAPACITOR	CCSQCH120J50
	D804-808	DIODE	1SS254		C419, 420	CHIP CAPACITOR	CCSQCH470J50
	D830-832	DIODE	1SS254		C423, 424	CHIP CERAMIC C.	CCSQCH200J50
	D833	ZENER DIODE	04AZ6, 2-Y		C425, 426	CHIP CAPACITOR	CKSQYF103Z50
	D834	ZENER DIODE	04AZ10-Y		C427	CERAMIC CAPACITOR	CKSQYF104Z25
	COILS/TRANSFORMERS				C428	ELECT. CAPACITOR	CEAS470M10
	L411	AXIAL INDUCTOR	LAU330J		C429	CERAMIC CAPACITOR	CKSQYF104Z25
	L412, 413	AXIAL INDUCTOR	LAU220J		C431	CERAMIC CAPACITOR	CKSQYF473Z25
	L414, 415	AXIAL INDUCTOR	LAU120J		C433	CHIP CAPACITOR	CCSQCH390J50
	L416	AXIAL INDUCTOR	LAU430J		C434	ELECT. CAPACITOR	CEAS101M10
	L431	AXIAL INDUCTOR	LAU430J		C435	CERAMIC CAPACITOR	CKSQYF104Z25
	L432	AXIAL INDUCTOR	LAU620J		C436	ELECT. CAPACITOR	CEAS010M50
	L433	AXIAL INDUCTOR	LAU390J		C437	CHIP CAPACITOR	CCSQCH270J50
	L441	AXIAL INDUCTOR	LAU270J		C438	CHIP CAPACITOR	CCSQCH100D50
	L456	RADIAL INDUCTOR	LFA471J		C439	CHIP CAPACITOR	CCSQCH470J50
	L457, 458	RADIAL INDUCTOR	LFA221J		C440	CHIP CAPACITOR	CCSQCH390J50
	L496	AXIAL INDUCTOR	LAU180J		C441	CHIP CAPACITOR	CCSQCH070D50
	L497	AXIAL INDUCTOR	LAU181J		C442	CERAMIC CAPACITOR	CKSQYF104Z25
	L511	AXIAL INDUCTOR	LAU820J		C443	ELECT. CAPACITOR	CEAS4R7M50
	L521	AXIAL INDUCTOR	LAU120J		C444	MYLAR FILM CAPACITOR	CQMA272J50
	L522	AXIAL INDUCTOR	LAU560J		C445	ELECT. CAPACITOR	CEAS101M10
	L523	AXIAL INDUCTOR	LAU220J		C446	AUDIO FILM CAPACITOR	CFTA103J50
	L524	RADIAL INDUCTOR	LFA561K		C447	CHIP CAPACITOR	CCSQCH330J50
	L541	AXIAL INDUCTOR	LAU120J		C448, 449	CERAMIC CAPACITOR	CKSQYF473Z25
	L542	AXIAL INDUCTOR	LAU220J		C450	CHIP CAPACITOR	CCSQCH100D50
	L601	AXIAL INDUCTOR	LAU101J		C451	CHIP CAPACITOR	CCSQCH270J50
	L610	AXIAL INDUCTOR	LAU220J		C452	ELECT. CAPACITOR	CEAS470M10

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	C456	CHIP CAPACITOR	CCSQCH101J50		C546	CHIP CAPACITOR	CCSQCH470J50
	C457	ELECT. CAPACITOR	CEAS101M10		C549	CHIP CAPACITOR	CCSQCH101J50
	C458-460	CHIP CAPACITOR	CKSQYF103Z250		C550	ELECT. CAPACITOR	CEAS101M10
	C461	CHIP CAPACITOR	CCSQCH101J50		C601	ELECT. CAPACITOR	CEAS221M6R3
	C462	CHIP CAPACITOR	CCSQCH330J50				
	C463	CHIP CERAMIC C.	CCSQCH271J50		C602	CERAMIC CAPACITOR	CKSQYF473Z25
	C464, 465	ELECT. CAPACITOR	CEAS470M10		C603	CHIP CAPACITOR	CCSQCH101J50
	C466, 467	CERAMIC CAPACITOR	CKSQYF473Z25		C604	AUDIO FILM CAPACITOR	CFTXA224J50
	C471	ELECT. CAPACITOR	CEAS010M50		C605	MYLAR FILM CAPACITOR	CQMA102J50
	C472	ELECT. CAPACITOR	CEAS3R3M50		C606		CFTXA821J50
	C473	CERAMIC CAPACITOR	CKSQYF473Z25		C607	MYLAR FILM CAPACITOR	CQMA102J50
	C474	AUDIO FILM CAPACITOR	CFTXA224J50		C608	MYLAR FILM CAPACITOR	CQMA152J50
	C475, 476	ELECT. CAPACITOR	CEAS3R3M50		C610	AUDIO FILM CAPACITOR	CFTXA563J50
	C477, 478	CERAMIC CAPACITOR	CKSQYF473Z25		C611	MYLAR FILM CAPACITOR	CQMA272J50
	C479, 480	CERAMIC CAPACITOR	CKSQYF104Z25		C612	ELECT. CAPACITOR	CEAS220M25
	C483	CERAMIC CAPACITOR	CKSQYF473Z25		C613	MYLAR FILM CAPACITOR	CQMA332J50
	C484	ELECT. CAPACITOR	CEAS470M25		C614	AUDIO FILM CAPACITOR	CFTXA103J50
	C485	CHIP CERAMIC C.	CCSQCH220J50		C615	AUDIO FILM CAPACITOR	CFTXA104J50
	C486	CHIP CAPACITOR	CKSQYF103Z250		C616	ELECT. CAPACITOR	CEANP2R2M50
	C487, 488	CERAMIC CAPACITOR	CKSQYF473Z25		C617	AUDIO FILM CAPACITOR	CFTXA393J50
	C489, 490	ELECT. CAPACITOR	CEAS101M10		C618	ELECT. CAPACITOR	CEANP220M10
	C496	CHIP CAPACITOR	CCSQCH390J50		C619	MYLAR FILM CAPACITOR	CQMA332J50
	C497	CHIP CAPACITOR	CCSQCH100D50		C620	MYLAR FILM CAPACITOR	CQMA222J50
	C498	CHIP CAPACITOR	CCSQCH820J50		C621	ELECT. CAPACITOR	CEAS47M50
	C499	ELECT. CAPACITOR	CEAS470M10		C622	ELECT. CAPACITOR	CEAS470M10
	C500	CHIP CAPACITOR	CCSQCH100D50		C623	CERAMIC CAPACITOR	CKSQYF473Z25
	C501, 502	ELECT. CAPACITOR	CEAS470M10		C624, 625	CHIP CAPACITOR	CCSQCH180J50
	C503-506	CERAMIC CAPACITOR	CKSQYF473Z25		C626, 627	CHIP CERAMIC C.	CCSQCH150J50
	C509	CHIP CAPACITOR	CCSQCH151J50		C628	CHIP CAPACITOR	CKSQYF103Z250
	C510	CHIP CAPACITOR	CCSQCH270J50		C629	CHIP CAPACITOR	CCSQCH180J50
	C511	CERAMIC CAPACITOR	CKSQYF104Z25		C641, 642	ELECT. CAPACITOR	CEAS470M10
	C512	ELECT. CAPACITOR	CEAS470M10		C643-646	CHIP CAPACITOR	CKSQYF103Z250
	C513	CERAMIC CAPACITOR	CKSQYF104Z25		C650	AUDIO FILM CAPACITOR	CFTXA103J50
	C514	AUDIO FILM CAPACITOR	CFTXA104J50		C651-653	CHIP CAPACITOR	CKSQYF103Z250
	C515	AUDIO FILM CAPACITOR	CFTXA683J50		C654	CHIP CAPACITOR	CCSQCH820J50
	C516	CHIP CERAMIC C.	CCSQCH220J50		C655	CHIP CAPACITOR	CCSQCH180J50
	C517	AUDIO FILM CAPACITOR	CFTXA683J50		C656, 657	MYLAR FILM CAPACITOR	CQMA272J50
	C521	ELECT. CAPACITOR	CEAS470M10		C658	CHIP CAPACITOR	CCSQCH101J50
	C522	ELECT. CAPACITOR	CEAS100M50		C659	CHIP CAPACITOR	CCSQCH180J50
	C524	CHIP CAPACITOR	CCSQCH390J50		C660	CHIP CAPACITOR	CCSQCH331J50
	C525	ELECT. CAPACITOR	CEAS470M10		C663	CERAMIC CAPACITOR	CKSQYF104Z25
	C526	CERAMIC CAPACITOR	CKSQYF104Z25		C670	ELECT. CAPACITOR	CEAS470M10
	C527	CERAMIC CAPACITOR	CKSQYF473Z25		C700	CHIP CAPACITOR	CCSQCH101J50
	C528	CHIP CAPACITOR	CCSQCH151J50		C735	CHIP CAPACITOR	CCSQCH390J50
	C529	CHIP CAPACITOR	CCSQCH910J50		C750	CHIP CAPACITOR	CCSQCH180J50
	C530	ELECT. CAPACITOR	CEANP100M16		C790	CHIP CAPACITOR	CCSQCH180J50
	C531	CERAMIC CAPACITOR	CKSQYF104Z25		C801-803	CHIP CAPACITOR	CKSQYF103Z250
	C533	ELECT. CAPACITOR	CEAS470M10		C804	CHIP CERAMIC C.	CCSQCH220J50
	C534	CERAMIC CAPACITOR	CKSQYF473Z25		C805	CERAMIC CAPACITOR	CKSQYF473Z25
	C535	CHIP CAPACITOR	CKSQYF103Z250		C806	CHIP CERAMIC C.	CCSQCH220J50
	C536	CHIP CAPACITOR	CCSQCH910J50		C807	AUDIO FILM CAPACITOR	CFTXA124J50
	C537	CAPACITOR(CERAMIC)	CKSYF105Z16		C808	ELECT. CAPACITOR	CEAS010M50
	C542	ELECT. CAPACITOR	CEAS221M6R3		C809	CHIP CAPACITOR	CCSQCH680J50
	C543	CERAMIC CAPACITOR	CKSQYF104Z25		C810, 811	CHIP CAPACITOR	CCSQCH101J50
	C544	CERAMIC CAPACITOR	CKSQYF473Z25		C812	CHIP CAPACITOR	CCSQCH270J50
	C545	CHIP CAPACITOR	CCSQCH680J50		C813	CHIP CAPACITOR	CCSQCH680J50
					C814	ELECT. CAPACITOR	CEANP010M50

Mark No.	Description	Part No.	Mark No.	Description	Part No.
C815	CHIP CAPACITOR	CCSQCH270J50	C893	CHIP CAPACITOR	CCSQCH470J50
C816	ELECT. CAPACITOR	CEAS010M50	C895	CHIP CAPACITOR	CCSQCH100D50
C817	CHIP CAPACITOR	CCSQCH050C50			
C818	CHIP CAPACITOR	CCSQL471J50	C896, 897	ELECT. CAPACITOR	CEAS470M10
C819	CHIP CAPACITOR	CCSQL561J50	C898	MYLAR FILM CAPACITOR	CQMA472J50
C820	CERAMIC CAPACITOR	CKSQYF473Z25	C899	MYLAR FILM CAPACITOR	CQMA272J50
C822	CHIP CAPACITOR	CCSQCH101J50	C900	FILM CAPACITOR	CPTNA224J50
C823	ELECT. CAPACITOR	CEAS010M50	C901	AUDIO FILM CAPACITOR	CPTXA103J50
C824	CHIP CAPACITOR	CKSQYF103Z50	C902	ELECT. CAPACITOR	CEAS100M50
C825	AUDIO FILM CAPACITOR	CFTXA682J50	C908	CHIP CAPACITOR	CKSQYF103Z50
C827	AUDIO FILM CAPACITOR	CFTXA333J50	C910	AUDIO FILM CAPACITOR	CFTXA473J50
C828, 829	CHIP CAPACITOR	CKSQYF103Z50	C920, 921	ELECT. CAPACITOR	CEAS220M25
C832	AUDIO FILM CAPACITOR	CFTXA104J50	C930	ELECTR. CAPACITOR	CEAL220M35
C834	MYLAR FILM CAPACITOR	CQMA152J50	C935 (1F/5.5)		VCH1039
C835, 836	ELECTR. CAPACITOR	CEAL220M35			
C837	CERAMIC CAPACITOR	CCCSL331J50	RESISTORS		
C838	AUDIO FILM CAPACITOR	CFTXA104J50	R101-123	CHIP RESISTOR	RS1/10S□□□J
C839	MYLAR FILM CAPACITOR	CQMA102J50	R124-126	CARBONFILM RESISTOR	RD1/6PM□□□J
C840	ELECTR. CAPACITOR	CEAL010M50	R127-129	CHIP RESISTOR	RS1/10S□□□J
C841	ELECT. CAPACITOR	CEAS220M35	R130	CARBONFILM RESISTOR	RD1/6PM□□□J
C842	ELECT. CAPACITOR	CEANP100M16	R150-153	CHIP RESISTOR	RS1/10S□□□J
C843	AUDIO FILM CAPACITOR	CFTXA223J50	R201-203	CARBONFILM RESISTOR	RD1/6PM□□□J
C845	ELECT. CAPACITOR	CEANP010M50	R204-206	CHIP RESISTOR	RS1/10S□□□J
C847	AUDIO FILM CAPACITOR	CFTXA683J50	R207, 208	CARBONFILM RESISTOR	RD1/6PM□□□J
C848	AUDIO FILM CAPACITOR	CFTXA473J50	R321-326	CHIP RESISTOR	RS1/10S□□□J
C849	AUDIO FILM CAPACITOR	CFTXA103J50	R401, 402	CHIP RESISTOR	RS1/10S□□□J
C850	ELECT. CAPACITOR	CEANP2R2M50	R403	CARBONFILM RESISTOR	RD1/6PM□□□J
C851	CERAMIC CAPACITOR	CKSQYF104Z25	R411-413	CHIP RESISTOR	RS1/10S□□□J
C852	FILM CAPACITOR	CFTNA224J50	R415, 416	METALFILM RESISTOR	RN1/6PQ□□□□F
C853	MYLAR FILM CAPACITOR	CQMA332J50	R431	CARBONFILM RESISTOR	RD1/6PM□□□J
C854	CERAMIC CAPACITOR	CKSQYB821K50	R432	CHIP RESISTOR	RS1/10S□□□J
C855	ELECT. CAPACITOR	CEAS100M50	R434	METALFILM RESISTOR	RN1/6PQ□□□□F
C857	ELECT. CAPACITOR	CEAS221M6R3	R435-437	CHIP RESISTOR	RS1/10S□□□J
C858	CERAMIC CAPACITOR	CKSQYF104Z25	R438	METALFILM RESISTOR	RN1/6PQ□□□□F
C859	ELECT. CAPACITOR	CEAS221M6R3	R439-441	CHIP RESISTOR	RS1/10S□□□J
C860	CERAMIC CAPACITOR	CKSQYF104Z25	R442	CARBONFILM RESISTOR	RD1/6PM□□□J
C861	CHIP CAPACITOR	CKSQYF103Z50	R443, 444	CHIP RESISTOR	RS1/10S□□□J
C863	ELECT. CAPACITOR	CEANP100M16	R456-459	CHIP RESISTOR	RS1/10S□□□J
C864	ELECT. CAPACITOR	CEAS100M50	R471-476	CHIP RESISTOR	RS1/10S□□□J
C865	AUDIO FILM CAPACITOR	CFTXA103J50	R496-504	CHIP RESISTOR	RS1/10S□□□J
C866	ELECT. CAPACITOR	CEANPR47M50	R506, 507	CHIP RESISTOR	RS1/10S□□□J
C867	AUDIO FILM CAPACITOR	CFTXA333J50	R511	METALFILM RESISTOR	RN1/6PQ□□□□F
C868	AUDIO FILM CAPACITOR	CFTXA683J50	R512-519	CHIP RESISTOR	RS1/10S□□□J
C869	AUDIO FILM CAPACITOR	CFTXA473J50	R521-533	CHIP RESISTOR	RS1/10S□□□J
C870	ELECT. CAPACITOR	CEANP470M10	R550	FUSE RESISTOR	DCN1002
C871	CERAMIC CAPACITOR	CCCSL331J50	R551	CARBONFILM RESISTOR	RD1/6PM□□□J
C873	AUDIO FILM CAPACITOR	CFTXA103J50	R560, 561	CHIP RESISTOR	RS1/10S□□□J
C874	AUDIO FILM CAPACITOR	CFTXA104J50	R571-573	CHIP RESISTOR	RS1/10S□□□J
C875	CERAMIC CAPACITOR	CKSQYB562K50	R601, 602	CHIP RESISTOR	RS1/10S□□□J
C876, 877	ELECTR. CAPACITOR	CEAL220M35	R603	CARBONFILM RESISTOR	RD1/6PM□□□J
C878	CERAMIC CAPACITOR	CKSQYF104Z25	R604-612	CHIP RESISTOR	RS1/10S□□□J
C879	CERAMIC CAPACITOR	CKSQYB562K50	R614-617	CHIP RESISTOR	RS1/10S□□□J
C880	CERAMIC CAPACITOR	CKSQYF104Z25	R618	CARBONFILM RESISTOR	RD1/6PM□□□J
C881, 882	CHIP CAPACITOR	CKSQYF103Z50	R619-623	CHIP RESISTOR	RS1/10S□□□J
C883	AUDIO FILM CAPACITOR	CFTXA823J50	R625-628	CHIP RESISTOR	RS1/10S□□□J
C890, 891	CHIP CAPACITOR	CCSQCH470J50	R629	CARBONFILM RESISTOR	RD1/6PM□□□J
			R630-644	CHIP RESISTOR	RS1/10S□□□J

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	R646	CHIP RESISTOR	RS1/10S□□□J		VR521	VR	VRTG6VS472
	R647	CARBONFILM RESISTOR	RD1/6PM□□□J		VR601	VR	VRTB6VS102
	R648, 649	CHIP RESISTOR	RS1/10S□□□J		VR602, 603	SEMI-FIXED RESISTOR	VRTB6VS103
	R650	CARBONFILM RESISTOR	RD1/6PM□□□J				
	R652, 653	CHIP RESISTOR	RS1/10S□□□J		VR604	VR	VRTB6VS472
	R661, 662	CHIP RESISTOR	RS1/10S□□□J		VR605, 606	VR	VRTB6VS222
	R665-678	CARBONFILM RESISTOR	RD1/6PM□□□J		VR607	VR	VRTB6VS223
	R680-683	METALFILM RESISTOR	RN1/6PQ□□□□J		VR608	VARIABLE RESISTOR	VRTB6VS333
	R684-689	CHIP RESISTOR	RS1/10S□□□J		VR609	VR	VRTB6VS472
	R691	CARBONFILM RESISTOR	RD1/6PM□□□J		VR610	SEMI-FIXED RESISTOR	VRTB6VS103
	R692	CHIP RESISTOR	RS1/10S□□□J				
	R700	CHIP RESISTOR	RS1/10S□□□J		OTHERS		
	R701	CARBONFILM RESISTOR	RD1/6PM□□□J		CN103		VKN1137
	R702-708	CHIP RESISTOR	RS1/10S□□□J		JA1	2P PINJACK	VKB1042
	R709	CARBONFILM RESISTOR	RD1/6PM□□□J		JA2	JACK	VKN-183
	R712-714	CHIP RESISTOR	RS1/10S□□□J		VC901	VARIABLE CAPACITOR	VCM-008
	R721-723	CHIP RESISTOR	RS1/10S□□□J		X101	CERAMIC RESONATOR	VSS1040
	R750	CHIP RESISTOR	RS1/10S□□□J				
	R790	CHIP RESISTOR	RS1/10S□□□J		X601	CRYSTAL RESONATOR	VSS1026
	R802-829	CHIP RESISTOR	RS1/10S□□□J				
	R832	CARBONFILM RESISTOR	RD1/6PM□□□J		FG BOARD ASSEMBLY		
	R833-840	CHIP RESISTOR	RS1/10S□□□J		OTHERS		
	R841, 842	CARBONFILM RESISTOR	RD1/6PM□□□J		D		GP1S51
	R843-848	CHIP RESISTOR	RS1/10S□□□J				
	R850	METAL OXIDE RESISTOR	RS1LMF□□□J		SW BOARD ASSEMBLY		
	R853, 854	CHIP RESISTOR	RS1/10S□□□J		SWITCHES		
	R856	CHIP RESISTOR	RS1/10S□□□J		S1-3	PUSH SWITCH	DSG1015
	R858-860	CHIP RESISTOR	RS1/10S□□□J				
	R862	METAL OXIDE RESISTOR	RS1LMF□□□J		KAUB ASSEMBLY		
	R865-870	CHIP RESISTOR	RS1/10S□□□J		SEMICONDUCTORS		
	R872	CHIP RESISTOR	RS1/10S□□□J		IC101-103	OP-AMP IC	RC4558D
	R873	CARBONFILM RESISTOR	RD1/6PM□□□J		IC104		YSS205
	R875-897	CHIP RESISTOR	RS1/10S□□□J		IC105	PSEUDO-SRAM(32KX8)	LH5P832N-12
	R899-909	CHIP RESISTOR	RS1/10S□□□J		IC106		BU4066BF
	R910-913	CARBONFILM RESISTOR	RD1/6PM□□□J		IC107	LOGIC IC	BU4053BF
	R914, 915	CHIP RESISTOR	RS1/10S□□□J		IC108, 109	OP-AMP IC	RC4558D
	R916, 917	CARBONFILM RESISTOR	RD1/6PM□□□J		IC201	EFM DEMODULATION IC	CXD2500AQ
	R918-922	CHIP RESISTOR	RS1/10S□□□J		IC202	REGULATOR IC	NJM78M08FA
	R923	CARBONFILM RESISTOR	RD1/6PM□□□J		IC203	REGULATOR IC	NJM79M08FA
	R925-932	CHIP RESISTOR	RS1/10S□□□J		IC204	IC	BA15218N
	R934	CARBONFILM RESISTOR	RD1/6PM□□□J		IC205	DATA SELECTOR	TC74HC157AF
	R935-938	CHIP RESISTOR	RS1/10S□□□J		IC206	D/A CONVERTER IC	PD2026A
	R940-947	CHIP RESISTOR	RS1/10S□□□J		IC207-209	OP-AMP, IC	M5218AP
	R948	CARBONFILM RESISTOR	RD1/6PM□□□J		IC351		CA0002AM
	R949-951	CHIP RESISTOR	RS1/10S□□□J		Q101	DIGITAL TRANSISTOR	DTA124EK
	R955-957	CHIP RESISTOR	RS1/10S□□□J		Q102, 103		DTC124EK
	R959	CHIP RESISTOR	RS1/10S□□□J		Q104, 105	TRANSISTOR	2SD2144S
	R961	CHIP RESISTOR	RS1/10S□□□J		Q201	CHIP TRANSISTOR	2SC2412K
	R962	CARBONFILM RESISTOR	RD1/6PM□□□J		Q202, 203	DIGITAL TRANSISTOR	DTA124EK
	R964	CHIP RESISTOR	RS1/10S□□□J		Q204, 205	TRANSISTOR	2SD2144S
	R966-969	CHIP RESISTOR	RS1/10S□□□J		Q206		DTC124EK
	R975-983	CHIP RESISTOR	RS1/10S□□□J		Q207	DIGITAL TRANSISTOR	DTA124EK
	R985	CARBONFILM RESISTOR	RD1/6PM□□□J		Q208-210		DTC124EK
	R986-991	CHIP RESISTOR	RS1/10S□□□J		Q351	TRANSISTOR	2SC2786
	VR441	SEMI-FIXED RESISTOR	VRTB6VS103		Q352	CHIP TRANSISTOR	2SC2412K
	VR481, 482	VR	VRTB6VS472		D101, 102	DIODE	1SS254
					D103, 104	ZENER DIODE	MTZJ5. 6B
					D105	ZINER DIODE	MTZJ5. 1A

Mark No.	Description	Part No.	Mark No.	Description	Part No.
D106, 107	DIODE	ISS254	C201	CERAMIC CAPACITOR	CKSQYF473Z25
D201	VARI-CAP	FC54M	C202	CERAMIC CAPACITOR	CKSQYB152K50
D202	DIODE	ISS254	C204	CERAMIC CAPACITOR	CKSQYF104Z25
SWITCHES			C205	FILM CAPACITOR	CFTNA474J50
S201	SLIDE SWITCH	VSH1007	C206	CHIP CAPACITOR	CKSQYF103Z50
COILS/TRANSFORMERS			C208	ELECT. CAPACITOR	CEAS470M10
L101, 102	AXIAL INDUCTOR	LAU100K	C209	CERAMIC CAPACITOR	CKSQYF104Z25
L201, 202	AXIAL INDUCTOR	LAU010K	C210	CERAMIC CAPACITOR	CKSQYF473Z25
L203	AXIAL INDUCTOR	LAU220K	C211	ELECT. CAPACITOR	CEAS470M10
L204	AXIAL INDUCTOR	LAU101K	C212	CERAMIC CAPACITOR	CKSQYF104Z25
L351	AXIAL INDUCTOR	LAU100K	C213	CHIP CAPACITOR	CKSQYF103Z50
F351		VTF1048	C220	CHIP CERAMIC C.	CCSQCH220J50
F352		VTF1049	C225	ELECT. CAPACITOR	CEANP010M50
CAPACITORS			C226	MYLAR FILM CAPACITOR	CQMA223J50
C101, 102	CHIP CAPACITOR	CKSQYF103Z50	C227	ELECT. CAPACITOR	CEAS100M50
C103	MYLAR FILM CAPACITOR	CQMA472J50	C228, 229	CERAMIC CAPACITOR	CKSQYF104Z25
C104	MYLAR FILM CAPACITOR	CQMA223J50	C230	ELECT. CAPACITOR	CEAS470M10
C105	CHIP CAPACITOR	CCSQCH181J50	C231	CHIP CAPACITOR	CKSQYF103Z50
C106	ELECT. CAPACITOR	CEAS4R7M50	C232	CHIP CAPACITOR	CCSQCH120J50
C107	MYLAR FILM CAPACITOR	CQMA392J50	C234	CHIP CAPACITOR	CKSQYF103Z50
C108	MYLAR FILM CAPACITOR	CQMA822J50	C241	ELECT. CAPACITOR	CEAS221M25
C109	CHIP CAPACITOR	CCSQL331J50	C242	ELECT. CAPACITOR	CEAS470M10
C110	MYLAR FILM CAPACITOR	CQMA103J50	C243	ELECT. CAPACITOR	CEAS221M25
C111	CHIP CAPACITOR	CCSQCH151J50	C244	ELECT. CAPACITOR	CEAS470M10
C112, 113	CHIP CAPACITOR	CKSQYF103Z50	C245, 246	CHIP CAPACITOR	CKSQYF103Z50
C114	ELECT. CAPACITOR	CEAS4R7M50	C247, 248	ELECT. CAPACITOR	CEAS470M10
C115	MYLAR FILM CAPACITOR	CQMA392J50	C250	CHIP CAPACITOR	CKSQYF103Z50
C116	MYLAR FILM CAPACITOR	CQMA822J50	C252	AUDIO FILM CAPACITOR	CFTXA104J50
C117	CHIP CAPACITOR	CCSQL331J50	C253	ELECT. CAPACITOR	CEAS470M10
C118	MYLAR FILM CAPACITOR	CQMA103J50	C254	CERAMIC CAPACITOR	CKSQYF104Z25
C119	CHIP CAPACITOR	CCSQCH151J50	C255	AUDIO FILM CAPACITOR	CFTXA104J50
C120, 121	CHIP CAPACITOR	CKSQYF103Z50	C256	ELECT. CAPACITOR	CEAS471M6R3
C122	ELECT. CAPACITOR	CEAS4R7M50	C257	AUDIO FILM CAPACITOR	CFTXA104J50
C123, 124	ELECT. CAPACITOR	CEAS101M10	C258-263	CHIP CAPACITOR	CCSQCH390J50
C125-127	MYLAR FILM CAPACITOR	CQMA332J50	C264, 265	CHIP CERAMIC C.	CCSQCH221J50
C128	ELECT. CAPACITOR	CEAS101M10	C266, 267	MYLAR FILM CAPACITOR	CQMA102J50
C129, 130	CERAMIC CAPACITOR	CKSQYF104Z25	C268, 269	CHIP CAPACITOR	CCSQCH151J50
C131	CHIP CAPACITOR	CKSQYF103Z50	C270-273	ELECT. CAPACITOR	CEAS470M10
C132-134	CERAMIC CAPACITOR	CKSQYF104Z25	C274, 275	ELECT. CAPACITOR	CEANP220M10
C135	ELECT. CAPACITOR	CEAS101M10	C276, 277	ELECT. CAPACITOR	CEAS470M10
C136	CERAMIC CAPACITOR	CKSQYF104Z25	C284-287	CHIP CAPACITOR	CCSQL331J50
C137, 138	CHIP CAPACITOR	CKSQYF103Z50	C288	CHIP CAPACITOR	CKSQYF103Z50
C139, 140	ELECT. CAPACITOR	CEANP100M16	C291, 292	CERAMIC CAPACITOR	CKSQYF104Z25
C141-144	CHIP CAPACITOR	CKSQYF103Z50	C299	ELECT. CAPACITOR	CEANP3R3M50
C145, 146	ELECT. CAPACITOR	CEANP010M50	C351	CHIP CAPACITOR	CCSQL391J50
C147, 148	CHIP CAPACITOR	CKSQYF103Z50	C352, 353	CHIP CAPACITOR	CKSQYF103Z50
C149, 150	ELECT. CAPACITOR	CEAS100M50	C354	ELECT. CAPACITOR	CEAS470M10
C151	CHIP CAPACITOR	CCSQCH121J50	C355-358	MYLAR FILM CAPACITOR	CQMA472J50
C152	CERAMIC CAPACITOR	CKSQYB822K50	C359, 360	FILM CAPACITOR	CFTNA224J50
C153	AUDIO FILM CAPACITOR	CFTXA104J50	C361, 362	MYLAR FILM CAPACITOR	CQMA393J50
C154	ELECT. CAPACITOR	CEANP100M16	C363	ELECT. CAPACITOR	CEAS470M10
C155	MYLAR FILM CAPACITOR	CQMA472J50	C364	ELECT. CAPACITOR	CEAS101M10
C156	ELECT. CAPACITOR	CEANP100M16	C365, 366	AUDIO FILM CAPACITOR	CFTXA104J50
C157	CHIP CAPACITOR	CKSQYF103Z50	C367	ELECT. CAPACITOR	CEAS100M50
			C368	ELECT. CAPACITOR	CEASR47M50
			C369	ELECT. CAPACITOR	CEAS470M10

Mark No.	Description	Part No.	Mark No.	Description	Part No.
C371-373	CERAMIC CAPACITOR	CKSQYF104Z25	S113	SLIDE SWITCH	VSH1005
C391	CHIP CAPACITOR	CKSQYB102K50			
RESISTORS			CAPACITORS		
R101-159	CHIP RESISTOR	RS1/10S□□□J	C101	ELECT. CAPACITOR	CEJA100M50
R201-207	CHIP RESISTOR	RS1/10S□□□J	C102	CERAMIC CAPACITOR	CKPUYY103N16
R210-221	CHIP RESISTOR	RS1/10S□□□J	C103	ELECT. CAPACITOR	CEJA101M6R3
R222, 223	CARBONFILM RESISTOR	RD1/6PM□□□J	C104	CERAMIC CAPACITOR	CKPUYF223Z25
R225-233	CHIP RESISTOR	RS1/10S□□□J	C105	ELECT. CAPACITOR	CEJA100M16
R236-238	CHIP RESISTOR	RS1/10S□□□J	C106	CERAMIC CAPACITOR	CKPUYB102K50
R240, 241	CHIP RESISTOR	RS1/10S□□□J	C107, 108	ELECT. CAPACITOR	CEJA220M6R3
R243, 244	CHIP RESISTOR	RS1/10S□□□J	C109	CERAMIC CAPACITOR	CKPUYY103N16
R245	CARBONFILM RESISTOR	RD1/6PM□□□J	C110	ELECT. CAPACITOR	CEJA470M6R3
R246, 247	CHIP RESISTOR	RS1/10S□□□J	C111	CERAMIC CAPACITOR	CKPUYY103N16
R250-258	CHIP RESISTOR	RS1/10S□□□J	C112	FILM CAPACITOR	CFNA683J50
R259-268	CARBONFILM RESISTOR	RD1/6PM□□□J	C113	CERAMIC CAPACITOR	CKPUYB151K50
R271-274	CARBONFILM RESISTOR	RD1/6PM□□□J	C114, 115	CERAMIC CAPACITOR	CKPUYY103N16
R275-280	CHIP RESISTOR	RS1/10S□□□J	C116	AXIAL CAPACITOR	CKPUYB221K50
R281-283	CARBONFILM RESISTOR	RD1/6PM□□□J			
R284, 285	CHIP RESISTOR	RS1/10S□□□J	RESISTORS		
R290, 291	CARBONFILM RESISTOR	RD1/6PM□□□J	R101-105	CARBONFILM RESISTOR	RD1/6PM□□□J
R294	CHIP RESISTOR	RS1/10S□□□J	R108-110	CARBONFILM RESISTOR	RD1/6PM□□□J
R310, 311	CHIP RESISTOR	RS1/10S□□□J	R111	RESISTOR ARRAY	RA4T□□□J
R312, 313	FUSE RESISTOR	DCN1002	R112-127	CARBONFILM RESISTOR	RD1/6PM□□□J
R314	CHIP RESISTOR	RS1/10S□□□J	R129	CARBONFILM RESISTOR	RD1/6PM□□□J
R351-357	CHIP RESISTOR	RS1/10S□□□J	R131-133	CARBONFILM RESISTOR	RD1/6PM□□□J
R358	CARBONFILM RESISTOR	RD1/6PM□□□J	VR101, 102	ROTARY VR	VCS1028
R359-361	CHIP RESISTOR	RS1/10S□□□J	VR103, 104	ROTARY VR	VCS1024
R362	CARBONFILM RESISTOR	RD1/6PM□□□J			
R363-371	CHIP RESISTOR	RS1/10S□□□J	OTHERS		
OTHERS			FL SPACER		VEB1159
CN301		B5P-SHF-1AA	CN103		BTMK07S-1S
JA201	JACK	VKB1043	CN104		BTMK09S-1S
X201	CRYSTAL RESONATOR	VSS1057	V101	FL TUBE	VAW1024
			X101	CERAMIC RESONATOR	VSS1055
EXTB ASSEMBLY			DIKB ASSEMBLY		
CAPACITORS			SWITCHES		
C401, 402	CHIP CAPACITOR	CCSQL331J50	S301-320	SWITCH	RSG1030
OTHERS			IRKB ASSEMBLY		
JA401	JACK	VKB1022	SWITCHES		
FLKB ASSEMBLY			S401	SWITCH	RSG1030
SEMICONDUCTORS			OTHERS		
IC101	IC	TC35097AP	REMOTE SENSOR		HC-177
IC102	MODE CONTROL MCU	PDB070A	KCKB ASSEMBLY		
IC103	RESET IC	PST529D	SWITCHES		
IC104	I/O EXPANDER IC	BU2040F	S701-704	SWITCH	RSG1030
IC105	OP-AMP IC	RC4558D	CNCB ASSEMBLY		
Q101	TRANSISTOR	DTC114ES	RESISTORS		
Q102	TRANSISTOR	DTA144ES	R801	RESISTOR ARRAY	RA5T□□□J
D101-111	DIODE	ISS252	R802	CARBONFILM RESISTOR	RD1/6PM□□□J
D112-121	LED	VEL1017			
D126	DIODE	ISS252			
SWITCHES					
S101-111	SWITCH	RSG1030			
S112	DOOR SWITCH	VSK1015			

D-2710K

Mark No. Description Part No.

MIJB ASSEMBLY

SEMICONDUCTORS

IC601 NJM2068D

CAPACITORS

C601, 602 CERAMIC CAPACITOR CKPUYF223Z25
 C603 MYLAR FILM CAPACITOR CQMA152J50
 C604 ELECT. CAPACITOR CEJA2R2M50
 C605 AXIAL CAPACITOR CKPUYB681K50
 C606, 607 CERAMIC CAPACITOR CKPUYB102K50

C609 MYLAR FILM CAPACITOR CQMA152J50
 C610 ELECT. CAPACITOR CEJA2R2M50
 C611 AXIAL CAPACITOR CKPUYB681K50

RESISTORS

R601-606 CARBONFILM RESISTOR RD1/6PM□□□J
 R608-611 CARBONFILM RESISTOR RD1/6PM□□□J

OTHERS

JA601 MIC JACK VNE1102
 JA602 HEADPHONE JACK VKN1147
 JA603 MIC JACK RKN1006
 VKN1147

HEPB ASSEMBLY

CAPACITORS

C501, 502 AXIAL CAPACITOR CKPUYB101K50
 C503 CERAMIC CAPACITOR CGCYX473K25

RESISTORS

VR501 ROTARY VR VCS1020

OTHERS

SNAP PLATE VNE1102
 JA501 JACK RKN1002

POWER SUPPLY BOARD ASSEMBLY

SEMICONDUCTORS

IC202 TH5P4-FU
 IC211, 212 IC PROTECTOR ICP-N20
 IC213, 214 IC PROTECTOR ICP-N50
 IC215 IC PROTECTOR ICP-N38
 Q201 TRANSISTOR 2SB1331

Q202 TRANSISTOR 2SC1740S
 Q205, 206 TRANSISTOR 2SA933S
 Q207 TRANSISTOR 2SD1762
 D201, 202 DIODE S3LA20
 D203 DIODE S3S4M

D204 DIODE ERB83-006
 D205 DIODE D1NL20
 D206 ZENER DIODE MTZJ2. 4A
 D207 ZENER DIODE MTZJ3. 3A
 D208 ZENER DIODE MTZJ5. 6C

D209, 210 DIODE D1NL20
 D213-215 DIODE D1NL20

COILS/TRANSFORMERS

L203 SPDL CHOKE COIL VTL1043

Mark No. Description Part No.

CNNB ASSEMBLY

SWITCHES

S201 VSK1017

RESISTORS

R101, 102 CARBONFILM RESISTOR RD1/6PM□□□J

OTHERS

CN204 VKN1139
 CN203 VKN1138

HEAD ASSEMBLY

CAPACITORS

C3 CHIP CAPACITOR CKSQYF223Z50
 C4 CHIP CAPACITOR CKSQYF104Z25
 C5 CHIP CAPACITOR CKSYF105Z16
 C6 CHIP CAPACITOR CKSQYF104Z25

RESISTOR

VR1 SEMI-FIXED VR(10kΩ) VCP1025

6. ADJUSTMENTS

(1) JIGS AND INSTRUMENTS REQUIRED FOR ADJUSTMENT

- Small screwdriver (about 10cm long)
- Small Phillips screwdriver (about 7cm long)
- Phillips screwdriver
- Dual-trace oscilloscope (with delay)
- AF oscillator
- Frequency counter
- LD test disc (GGV1003)
- CD test disc (YEDS - 7)
- Digital voltmeter
- Shorting clip
- L - shaped eccentric screwdriver (GGV - 129)
- TV monitor
- Resistor (47kΩ , 10kΩ × 2, 75Ω)
- Low-pass filter (47kΩ +1μF)

(2) TEST MODE

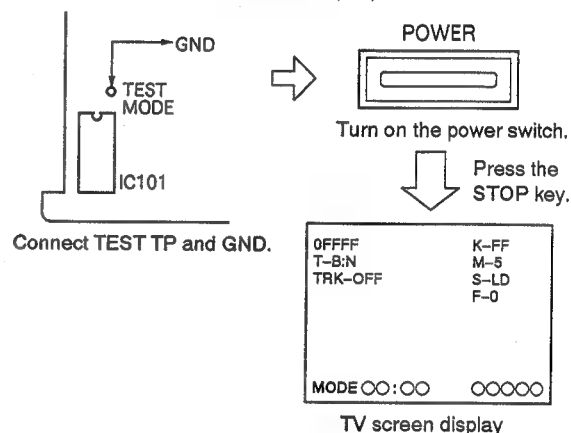
The player has a test mode function which allows the servicer to check the player's status on the TV screen by executing the respective key operation.

Also, since the TRKG servo opens and closes easily, the test mode is especially useful for mechanical adjustments.

TEST MODE INITIATION

[Procedure]

1. Remove the bonnet and disc tray.
2. Connect the TEST MODE (TP) to GND.
3. Turn on the power switch.
4. Disconnect the TEST MODE (TP) from GND.



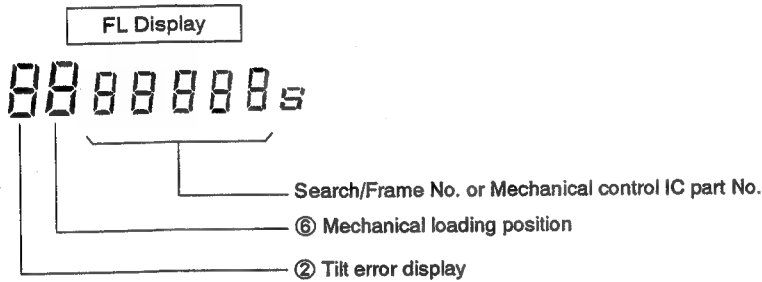
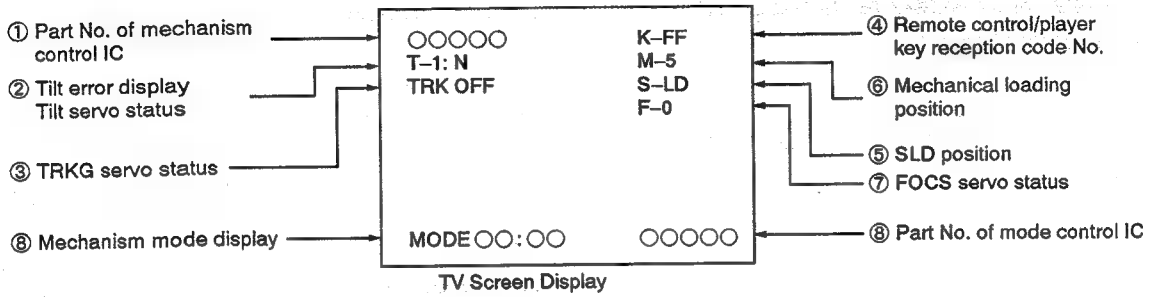
Note: When using the remote control unit (GGF1067) for the test mode.

- Press the **TEST** key after pressing the **ESC** key.

TEST MODE CANCELLATION

Turn off the power switch.

(3) TV SCREEN AND FL DISPLAYS IN THE TEST MODE



① The Mechanical Control IC Part No. will be Displayed.

Example: PD0081A1 → 0081A
 PD0081B1 → 0081B
 PD0123A1 → 0123A

② Tilt Servo Status / Tilt Error Display

T-○:○○
 ↑ Tilt servo status : N ...Tilt neutral
 ON ...Tilt servo ON
 OFF...Tilt servo OFF
 Tilt error display: 0 Tilt -
 ↓ Tilt neutral
 F Tilt +

③ TRKG Servo Status

TV screen display
 TRK-○○○
 ↑ ON...TRKG servo close
 OFF...TRKG servo open

④ Remote Control/Player Key Reception Code No.

TV screen display
 K-○○
 ↑ See table 1

Code	Function	Code	Function	Code	Function	Code	Function
00	0	20	F JOG0	40	(CHAP / TRK)	60	
01	1	21	F JOG1	41	(FRAM / TIM)	61	
02	2	22	F JOG2	42	(SEARCH)	62	
:	:	:	:	:	:	:	
1C	POW ON/OFF	3C		5C		7C	
1D	EDIT	3D		5D		7D	
1E	AUDIO	3E		5E	RNDM (TEST)	7E	
1F	+10	3F		5F	(ESC)	7F	

Table 1 Example of Code

⑤ SLDL Position

TV screen display	FL display	Mode
S-○○○ ↑ IN	—	CD inside SW ON
CD	CD	CD active area
CDV	CDV	CDV active area
LD	LD	LD active area
B IN	—	LD B inside SW ON

⑥ Mechanical Loading Position

TV screen display

- M-○
 ↑
 0 ... Tray open
 1 ... Loading
 2 ... Standby
 3 ... Clamped
 5 ... Tilt minus
 7 ... Tilt plus
 8 ... Tilt limit
 9 ... B side clamped (two sides)

⑦ Focus Offset VR Status

TV screen display

- F-○
 ↑
 0 ... Normal mode
 TRKG close : VR606 (RF MAX)
 TRKG open : VR605 (TE MAX)
 1 ... VR606 is activated when opening the
 TRKG servo loop.

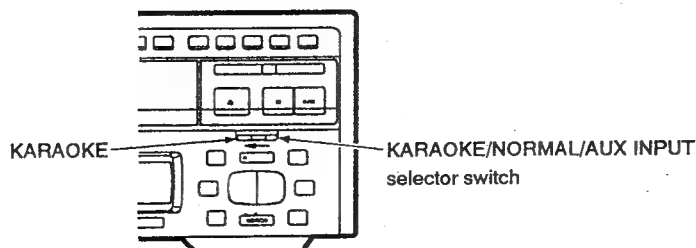
⑧ The mode control IC part No. will be displayed.

Example PDB056A → B056A

(4) KEY OPERATION IN THE TEST MODE

Function	Player Status	Key Operation	Remarks
Open Tray	STOP mode	▲	
Close Tray	Tray open	▲	
Stop	PLAY mode	■	
Play	Disc placement and tray closed.	▶	<ul style="list-style-type: none"> Start play with the TRKG servo open. Raise up with tilt neutral. The disc type (LD/CD/CDV) is determined when playback starts at the SLDR position during start play.
TRKG Servo Open/Close	PLAY mode	▶	<ul style="list-style-type: none"> Each time the PLAY button (▶) is pressed, the TRKG servo will open or close alternately.
Still	PLAY mode TRKG servo closed.	▣ (Remote control unit key)	<ul style="list-style-type: none"> Each time the STILL button (▣) is pressed, the player will switch between the PLAY and STILL modes alternately.
SLDR REV SCAN	PLAY mode	◀◀	<ul style="list-style-type: none"> Press and hold down the key. With the TRKG servo open, the pickup can be damaged if the SLDR moves further inward than the lead-in area on the disc. Do not allow the SLDR to move further inward than the lead-in area.
SLDR FWD SCAN	PLAY mode	▶▶	<ul style="list-style-type: none"> Press and hold down the key. With the TRKG servo open, the pickup can be damaged if the SLDR moves further outward than the lead-in area on the disc. Do not allow the SLDR to move further outward than the lead-in area.
TILT Neutral	POWER switch ON	* ¼ (KEY CONTROL key)	
TILT Servo ON	PLAY mode	* # (KEY CONTROL key)	
TILT Minus TILT Servo OFF	PLAY mode	◀◀	<ul style="list-style-type: none"> Press and hold down the keys.
TILT Plus TILT Servo OFF	PLAY mode	▶▶	<ul style="list-style-type: none"> Press and hold down the keys.
Screen Display ON / OFF	POWER switch ON	PGM key	
Frame search	PLAY mode	+10 key ↓ 0-9 key ↓ ▶	<ul style="list-style-type: none"> In the PLAY mode, press the +10 key. (The player will standby for the frame No. entry.) Use the numeric keys(0—9) to enter the frame No.. Then press the player's PLAY key to search. After the search is completed, the player will return to the operation mode before the search was performed.
Loading Motor Rotation Clockwise Counterclockwise	Tray open	▶▶ ◀◀	<ul style="list-style-type: none"> FWD: Unloading REV: Loading
Focus Offset (CT MAX) for Checking VR606	PLAY mode TRKG servo open	* b (KEY CONTROL key) (toggle)	<p>VR606 and VR605 : For check</p> <p>F-0 : Normal state ----- TRKG close : VR606 (CT BEST) TRKG open : VR605 (TE MAX)</p> <p>F-1 : VR606 is activated when opening the TRKG.</p>

* Perform key operation by setting the KARAOKE/NORMAL/AUX INPUT selector switch, on the front panel, to the KARAOKE position.

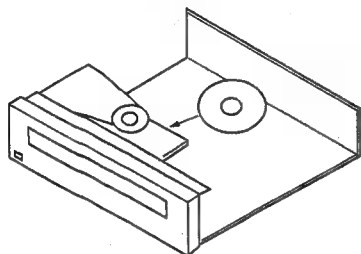


(5) PLAYER OPERATION IN THE TEST MODE

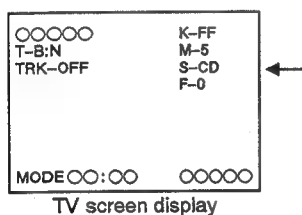
Operate the player by selecting a test mode function with the keys on the player or on the remote control unit.

● **CD PLAYBACK**

- ① Place the CD disc on the turn table.
(Clamper is already lifted up.)



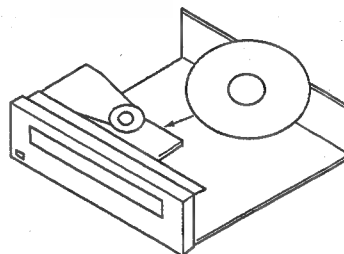
- ② Press the **◀◀** or **▶▶** key to appear "S-CD" on the TV screen display.



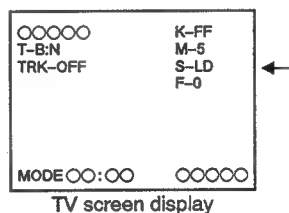
- ③ Clamp the disc by pressing the PLAY (▶) key once.
Then, press the PLAY (▶) key twice, disc will be normal playbacked.

● **LD PLAYBACK**

- ① Place the LD disc on the turn table.
(Clamper is already lifted up.)



- ② Press the **◀◀** or **▶▶** key to appear "S-LD" on the TV screen display.



- ③ Clamp the disc by pressing the PLAY (▶) key once.
Then, press the PLAY (▶) key twice, disc will be normal playbacked.

(6) PREPARATIONS FOR ADJUSTMENT AND PRECAUTIONS

1) When replacing the pickup assembly, adjust in the following way:

-Carriage assembly in forward state-

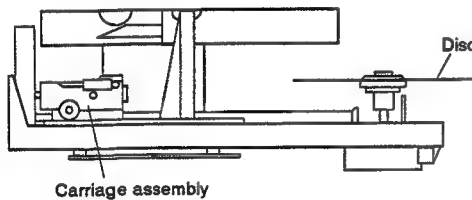
1. Tilt offset adjustment
2. Tilt servo gain adjustment
3. Coarse grating adjustment, tracking balance adjustment
4. Slider shaft horizontal adjustment
5. Pickup inclination adjustment
6. TRKG error MAX. / crosstalk MAX. adjustment
7. Tilt sensor inclination/tilt balance adjustment
8. Spindle motor centering check
9. Spindle motor centering adjustment
10. Fine grating adjustment
11. FOCS SUM level adjustment
12. FOCS servo loop gain adjustment
13. TRKG servo loop gain adjustment
14. RF gain adjustment

-Carriage assembly in reverse state-

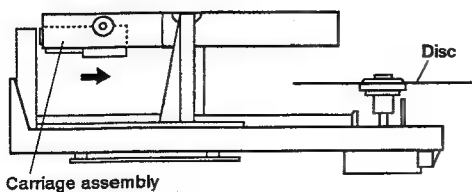
15. Coarse centering adjustment for side B play
16. Pickup tangential direction angle adjustment for side B play
17. Fine centering adjustment for side B play

Note : The forward status of carriage assembly is when the carriage assembly is in the position to play side A of the disc. The reverse status is when it is in the position to play side B of the disc.

Carriage assembly forward state



Carriage assembly reverse state

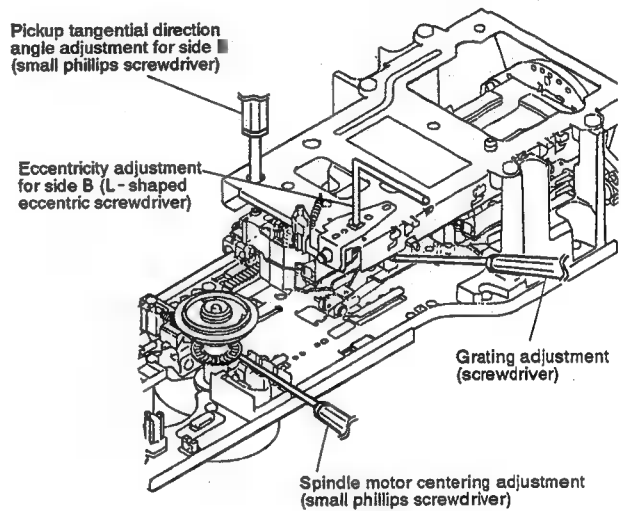


2) Side B play

Direct side B play is possible by pressing the SIDE B key of the front panel.

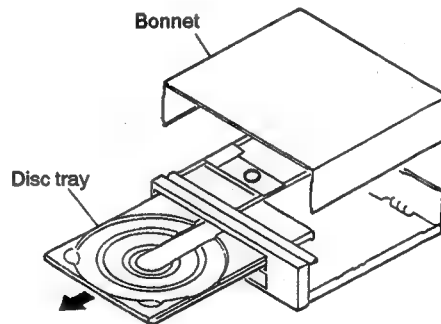
3) Where to insert the screwdriver when adjusting the pickup assembly

-Carriage assembly in forward state-



4) Setting the player

Adjustment should be performed with the bonnet, disc tray and KAUB assembly removed.



5) Installing the disc

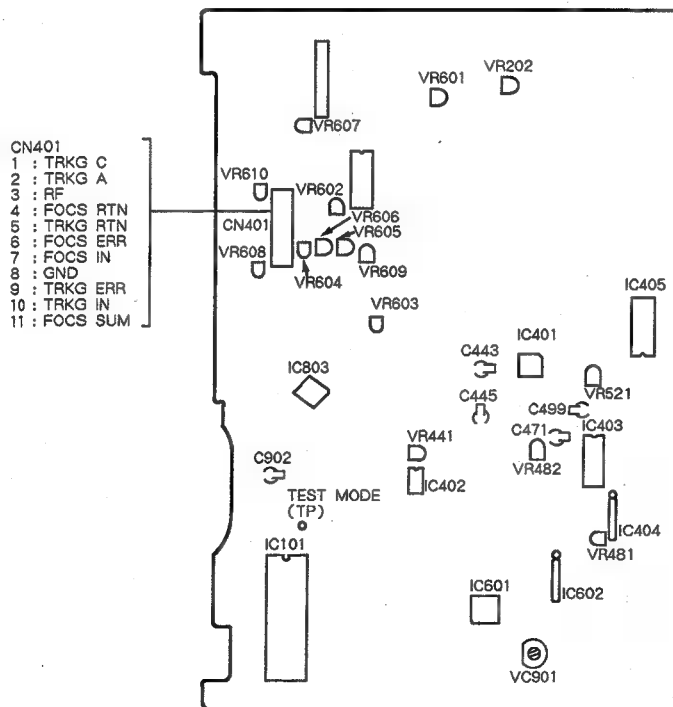
The disc should be placed from behind on the turntable and when Open/Close key is pressed, the clamped comes down to clamp the disc.

(7) MAIN BOARD ASSEMBLY ADJUSTMENT SUMMARY

	ADJUSTMENT	Adjusting Point	Measurement equipment Connecting Point	Player Condition	Adjusting Specification
1	Tilt Offset Adjustment	VR610	C902 - (minus) lead wire	<ul style="list-style-type: none"> • Stop mode (power on) 	<ul style="list-style-type: none"> • Adjust VR610 so that the DC voltage becomes $0 \pm 0.2V$.
2	Tilt Servo Gain Adjustment	VR608	None	<ul style="list-style-type: none"> • Power OFF 	<ul style="list-style-type: none"> • Making of Tilt gain VR position Red : Turn to right Clear : Center Blue : Turn to left
3	Coarse Grating and Tracking Balance Adjustment	Grating / VR602	CN401-9 (TRKG ERR)	<ul style="list-style-type: none"> • Test mode #6,500 still TRKG servo open • Tilt servo NEUTRAL 	<ul style="list-style-type: none"> • Null point → TRK error MAX • Adjust VR602 so that the TRK error waveform amplitude's positive and negative level become equal.
4	Slider Shaft Horizontal Adjustment	SKIP key	CN401-4 (FOCS RTN)	<ul style="list-style-type: none"> • Test mode #9,800 , #22,000-25,000 still TRKG servo open • TILT servo OFF 	<ul style="list-style-type: none"> • Adjust the SKIP key so that the FOCS RTN voltage between #9,800 and #22,000-#25,000 becomes equal.
5	Pickup Inclination Adjustment	Pickup assembly TAN / TRK inclination adjustment screw	CN401-3 (RF)	<ul style="list-style-type: none"> • Test mode , #2,701 still TRKG servo loop close • TILT servo OFF 	<ul style="list-style-type: none"> • RF waveform's amplitude MAX (Pickup TAN / TRK adjustment screw) • Minimized crosstalk.
6	TRKG Error MAX / RF LEVEL MAX Adjustment	VR605 (TE MAX) VR606 (RF MAX)	CN401-9 (TRKG ERR) CN401-3 (RF)	<ul style="list-style-type: none"> • Test mode #15,000 / #115 still TRKG servo close / open • TILT servo OFF 	<ul style="list-style-type: none"> • TRK error MAX (VR605) • RF MAX (VR606) • Check crosstalk
7	Tilt Sensor Inclination/ Tilt Balance Adjustment	Tilt sensor inclination adjustment screw VR607(TILT BAL.)	Video output terminal (TV monitor Test mode screen)	<ul style="list-style-type: none"> • Test mode #16,200 / #115 still TRKG servo loop close • TILT servo OFF 	<ul style="list-style-type: none"> • Set VR607 to the center. • Adjust the adjustment screw so that the tilt error display code is 6, 7, or 8. • Adjust VR607 so that the tilt error display becomes 7.
8	Spindle Motor Centering Check	None	CH1:CN401-9(TRKG ERR) CH2:CN401-1, 2(TRKG A+C) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #22,000-25,000 and #100 TRKG servo open • TILT servo ON 	<ul style="list-style-type: none"> • Check that the amplitude of the lissajous figure of the frame #100 is the same as that of the frame #22,000-25,000.
9	Spindle Motor Centering Adjustment	Spindle motor centering adjustment screw.	CH1:CN401-9(TRKG ERR) CH2:CN401-1, 2(TRKG A+C) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #22,000-25,000 and #100 TRKG servo open / close • TILT servo ON 	<ul style="list-style-type: none"> • Adjust the centering adjustment screw so that the lissajous figures of #100 and #22,000-25,000 are the same.
10	Fine Grating Adjustment	Grating	CH1:CN401-9(TRKG ERR) CH2:CN401-1, 2(TRK A+C) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #6,500 still TRKG servo open • TILT servo ON 	<ul style="list-style-type: none"> • Minimize the Y direction of the lissajous figure. • Check TRKG balance.
11	FOCS SUM Level Adjustment	VR609	CN401-11 (FOCS SUM)	<ul style="list-style-type: none"> • Test mode #15,000 still TRKG servo close • Tilt servo NEUTRAL 	<ul style="list-style-type: none"> • Adjust VR609 so that the voltage becomes 1.8V DC.
12	FOCS Servo Loop Gain Adjustment	VR604	CH1:CN401-6 (FOCS ERR) CH2:CN401-7 (FOCS IN) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #15,000 still TRKG servo close • TILT servo NEUTRAL 	<ul style="list-style-type: none"> • Adjust VR604 so that the lissajous figure is symmetrical with respect to the X and Y axes.
13	TRKG Servo Loop Gain Adjustment	VR603	CH1:CN401-9 (TRKG ERR) CH2:CN401-10 (TRKG IN) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #15,000 still TRKG servo close • TILT servo NEUTRAL 	<ul style="list-style-type: none"> • Adjust VR603 so that the lissajous figure is symmetrical with respect to the X and Y axes.
14	RF Gain Adjustment	VR601	CH1:CN401-3 (RF)	<ul style="list-style-type: none"> • Test mode #15,000 still TRKG servo close • TILT servo NEUTRAL 	<ul style="list-style-type: none"> • Adjust VR601 so that the RF level becomes $300mV \pm 50mV$.
15	Coarse Centering Adjustment for Side B Play	Centering adjustment plate for side B.	CH1:CN401-9 (TRKG ERR) CH2:CN401-1, 2(TRKG A+C) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #100 still TRKG servo open / close • TILT servo ON 	<ul style="list-style-type: none"> • Adjust that the X-axis amplitude of the lissajous figure becomes maximum.
16	Pickup Tangential Direction Angle Adjustment for Side B Play	Pickup tangential direction angle adjustment screw.	Video output terminal (TV monotor)	<ul style="list-style-type: none"> • Test mode #115 still TRKG servo close • TILT servo ON 	<ul style="list-style-type: none"> • Adjust that the crosstalk is minimized.
17	Fine Centering Adjustment for Side B Play	Centering adjustment plate for side B	CH1:CN401-9 (TRKG ERR) CH2:CN401-1, 2(TRKG A+C) (X-Y mode)	<ul style="list-style-type: none"> • Test mode #100 still TRKG servo open • TILT servo ON 	<ul style="list-style-type: none"> • Adjust that the X-axis amplitude of the lissajous figure becomes maximum.

	ADJUSTMENT	Adjusting Point	Measurement equipment Connecting Point	Player Condition	Adjusting Specification
18	Reference Frequency Adjustment	VC901	IC402 - pin 8	• Stop mode (blueback screen)	• Adjust VC901 so that the frequency becomes 3.579545MHz.
19	VCO Centering Frequency Adjustment	VR481	CH1 : C471 + side lead wire CH2 : C499 + side lead wire	• Normal mode • #5,100 still	• The center of CH1's video signal jitter is delayed by 71 μ S with CH2's video signal.
20	Output Video Level Adjustment	VR482	VIDEO OUTPUT terminal	• Normal mode • #19,900 still	• Adjust VR482 so that the voltage between the sync tip and the white peak becomes 1Vp-p \pm 5%.
21	1H Delay Video Level Adjustment	VR441	CH1 : C443 lead wire CH2 : C445 lead wire	• Normal mode • #3,800 still	• The 1H delay video level becomes the same as the main line video signal.
22	VPS Video Level Adjustment	VR521	TV monitor	• Normal mode • #8,000 still	• Color irregularity on the magenta screen is minimized.

ADJUSTMENT POINTS OF THE MAIN BOARD ASSEMBLY



Adjustment Locations

● MECHANICAL ADJUSTMENTS

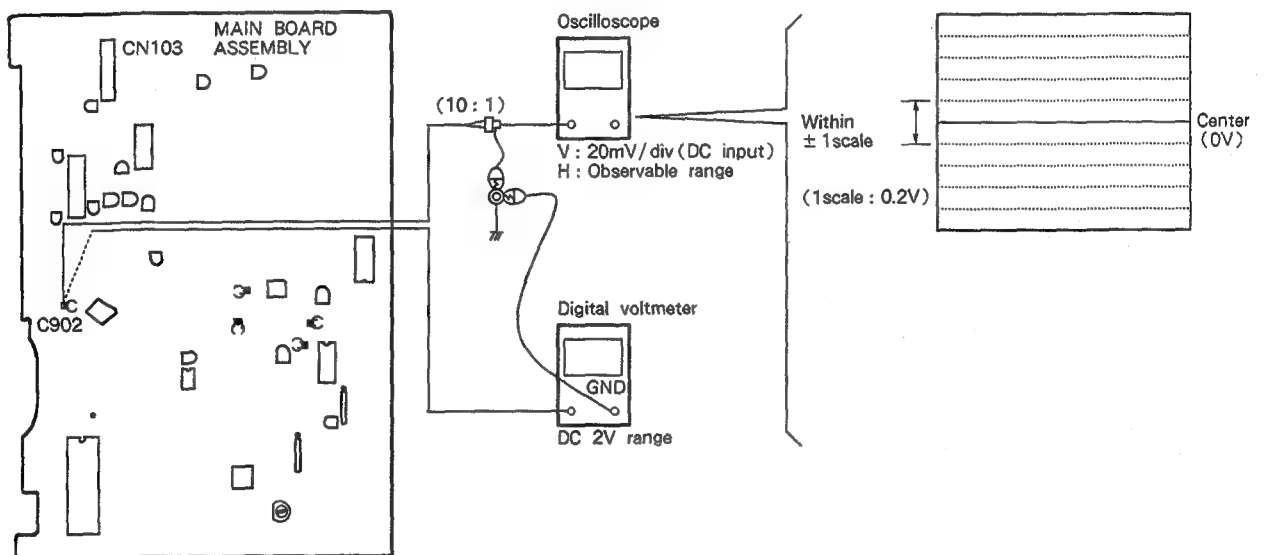
1. TILT OFFSET ADJUSTMENT

Mechanical Adjustment

- Purpose: To adjust the tilt offset voltage to 0V.
- When not properly adjusted: Playability is poor when playing side B of the disc. Crosstalk will be generated.

- | | |
|--|---|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● Oscilloscope ● (Digital voltmeter) ● - (minus) lead wire of C902 ● Normal mode (STOP mode) ● VR610 (TILT OFFSET) |
|--|---|

Connection diagram



Adjustment Procedure

1. Disconnect the flexible cable from CN103. (Perform this step by turning off the power.)
2. Set the oscilloscope to no input (GND) mode and set the main scale to the center position (0V).
3. Set the oscilloscope to the DC input mode and connect to the - (minus) lead wire of C902.
4. Adjust VR610 so that the DC level which appears on the oscilloscope within \pm one scale ($\pm 0.2V$) as compared with center (0V).
5. Connect the flexible cable to CN103. (Perform this step by turning off the power.)

How to adjustment when using the Digital voltmeter

1. Disconnect the flexible cable from CN103. (Perform this step by turning off the power.)
2. Connect the digital voltmeter to the - (minus) lead wire of C902.
3. Adjust VR610 so that the DC voltage becomes $0 \pm 0.2V$.
4. Connect the flexible cable to CN103. (Perform this step by turning off the power.)

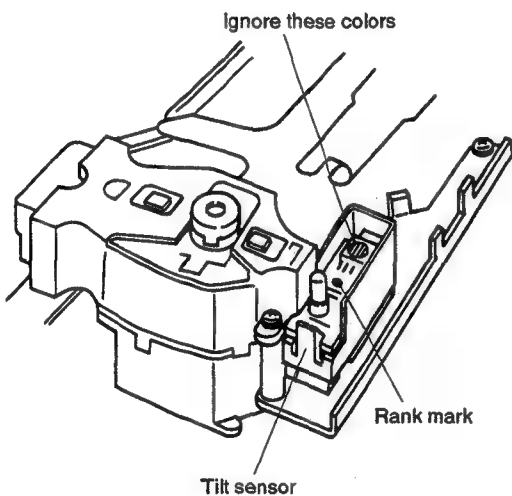
2. TILT SERVO GAIN ADJUSTMENT

Mechanical Adjustment

- Purpose: Adjustment of the tilt servo's gain according to the tilt sensor's sensitivity rank.
- When not properly adjusted: Increased tilt servo hunting and increased crosstalk.

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode | <ul style="list-style-type: none"> ● Small screwdriver |
| <ul style="list-style-type: none"> ● Positions to be adjusted | <ul style="list-style-type: none"> ● Power OFF ● VR608 |

Connection diagram



Adjustment Procedure

1. Use a screwdriver to adjust the angle of VR608 according to the rank indicator's color.

Rank	Color	VR Angle
A	Red	Clockwise all the way
B	Clear	Mechanical center
C	Blue	Counterclockwise all the way

3. COARSE GRATING AND TRACKING (TRKG) BALANCE ADJUSTMENT

Mechanical Adjustment

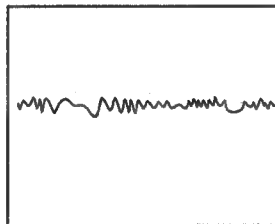
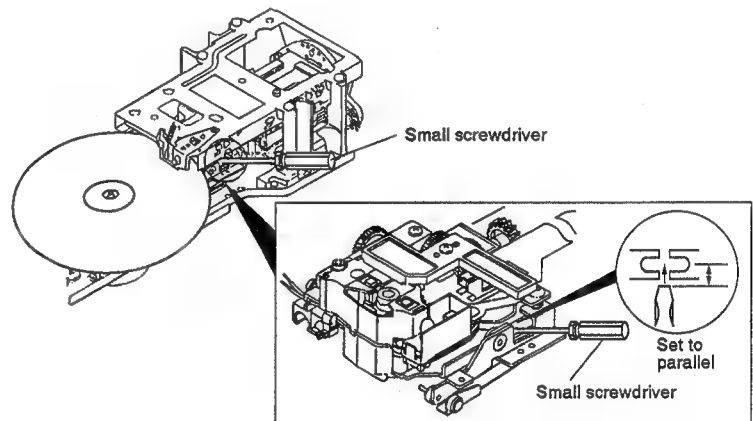
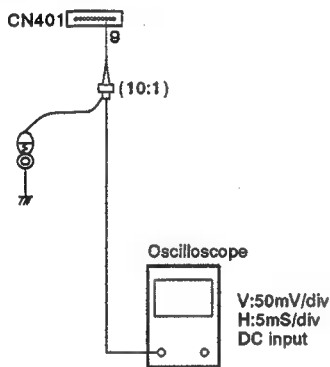
- Purpose: To adjust the laser beam which is divided into three by the grating to the optimum position on the track. Set the TRKG servo offset voltage to 0 V.
- When not properly adjusted: Disc playback will be impossible. During play, tracks may be skipped.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode

- Small screwdriver ● Oscilloscope
- CN401 -9 (TRKG ERR)
- 8 - inch LD test disc GGV1003
- Test Mode (#6,500, TRKG servo : Open, Tilt servo : Neutral)
- The carriage assembly should be in the forward state.

- Positions to be adjusted
- Grating ● VR602 (TRKG BAL)

Connection diagram



Not null point

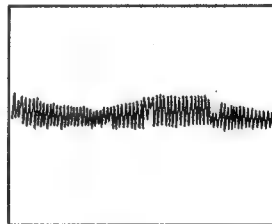


Fig. 2 Null point

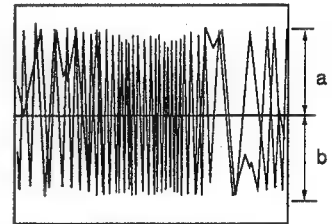


Fig. 3 Maximize the TRKG error a=b

Adjustment Procedure

<Coarse Grating Adjustment>

1. Play the LD test disc.
2. Search around for frame #6,500.
3. Open the TRKG servo.
(See the table of operation in the test mode.)
4. Connect an oscilloscope to CN401-9 and observe the waveform.
5. Coarse adjust the TRKG error waveform becomes maximum by turning the TRKG and tangential direction angle adjustment screw for the pickup adjustment. (This is indispensable in order to minimize dispersion in the subsequent adjustments.)
6. Insert the small screwdriver into the grating adjustment hole. Turning the grating will allow you to vary the amplitude of the TRKG error waveform. Find the position where the waveform amplitude becomes minimum with a smooth envelope. (Fig. 2) (This indicates that the 3-way split laser beams are directed onto the track. This is called the null point.)

7. Slowly turn the grating counterclockwise from the on track position until the waveform amplitude becomes maximum. (Fig. 3)
8. Close the TRKG servo and check that a normal picture is displayed on the TV screen.

<TRKG Balance Adjustment>

1. Align the oscilloscope GND so that it comes to the center of the oscilloscope screen.
2. Adjust VR602 so that the positive and negative amplitude of the TRKG error waveform become equal. (Fig. 3)

Note: If adjustment of VR602 fails to disturb the tracking, perform the adjustment after set VR607 to the mechanical center.

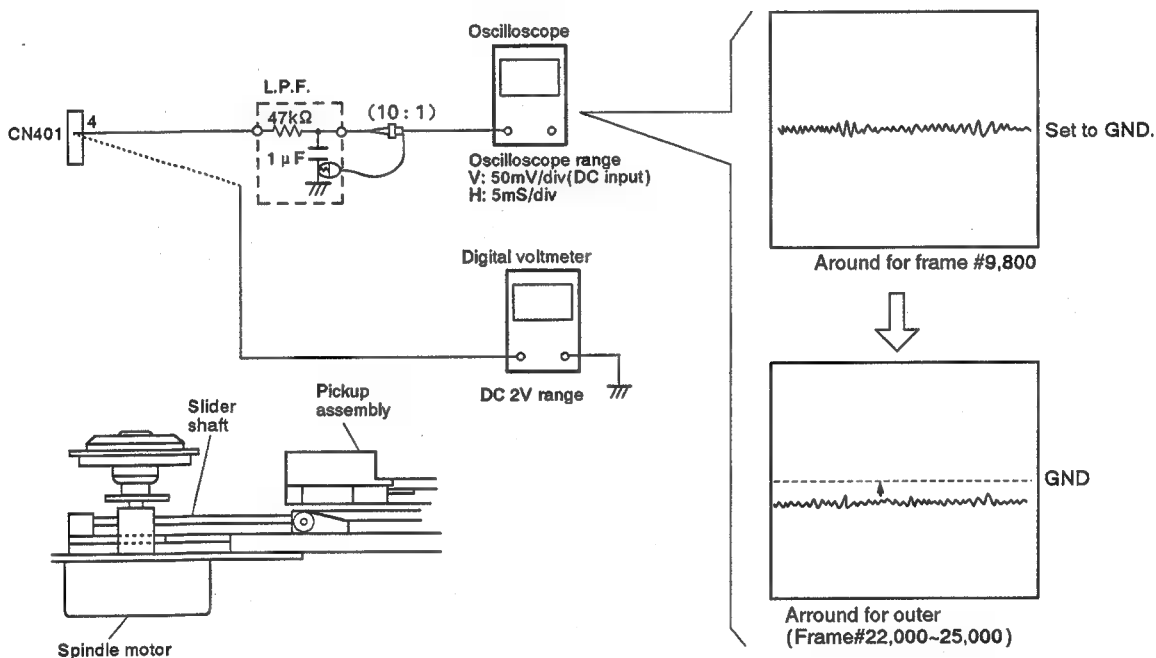
4. SLDR SHAFT HORIZONTAL ADJUSTMENT

Mechanical Adjustment

- Purpose: Setting the slider shaft horizontally to enable the pickup to more in parallel with the disc.
- When not properly adjusted: With a warped disc, the FOCS servo does not function at the inner or outer periphery. All following adjustments can be done correctly.

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● Oscilloscope ● Low-pass filter (47kΩ + 1 μF) ● (Digital voltmeter) ● CN401 - 4 (FOCS RTN) and GND. ● 8-inch LD test disc GGV1003 ● Test Mode (#9,800 / #22,000~25,000, TRKG servo : Open, Tilt servo : OFF) ● Player SKIP (=◀ or ▶ =) key (During test mode) |
|--|--|

Connection diagram



Adjustment Procedure

1. Connect a digital voltmeter to CN401 - 4 via L. P. F.
2. Open the TRKG servo, and search around for frame #9,800.
3. Check the voltage.
3. Search around for frame #22,000 - 25,000 and check that the voltage is same as the frame #9,800. If not, adjust the SKIP key so that the voltage is same as the frame #9,800.

5. PICKUP INCLINATION ADJUSTMENT

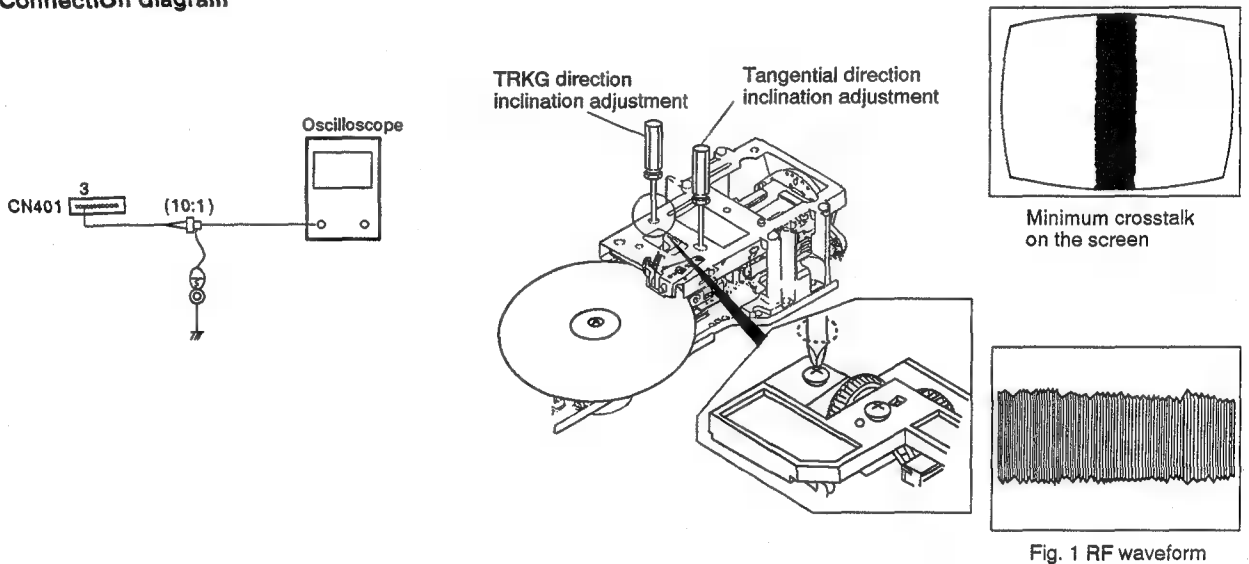
Mechanical Adjustment

- Purpose: Adjustment of the pickup inclination to direct the laser beam vertically with respect to the disc.
- When not properly adjusted: Crosstalk will be generated.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- TV monitor ● Phillips screwdriver ● Oscilloscope
- CN401 - 3(RF) ● Player's VIDEO OUT terminal
- 8-inch LD test disc GGV1003
- Test Mode [#2,701 (Black,7.5%) still , TRKG servo : close, Tilt servo : OFF]
- Pickup assembly TRKG/Tangential direction inclination adjustment screws

Connection diagram



Adjustment Procedure

1. Connect the oscilloscope to CN401 - 3.
2. Search for frame #2,701 and observe the RF waveform.(Fig. 1)
3. Adjust the pickup's TRKG/Tangential direction inclination adjustment screw to maximize the waveform's amplitude.
4. Look at the TV screen and make sure there is no crosstalk.

*Note : Perform "6. TRKG Error MAX./RF Level MAX. Adjustment" even when the crosstalk is not conspicuous on the TV screen.
(For improvement of the playability of CDs.)*

6. TRKG ERROR MAX./ RF LEVEL MAX. ADJUSTMENT

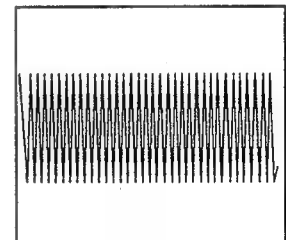
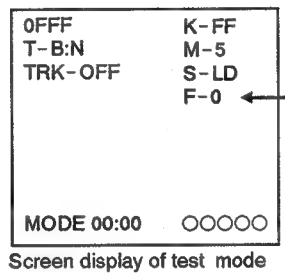
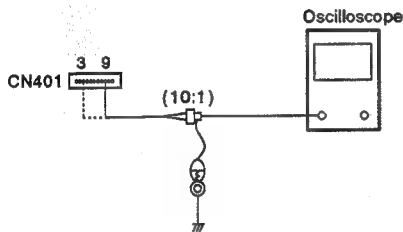
Mechanical Adjustment

- Purpose: To set the FOCS servo to the optimum state when playing the normal playback and track jump (search).
- When not properly adjusted: Crosstalk will be generated.

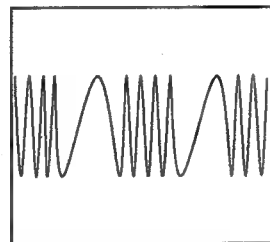
- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- TV monitor ● Oscilloscope
- CN401-3(RF) ● CN401-9(TRKG ERR) ● Player's VIDEO OUT terminal
- 8-inch LD test disc (GGV1003)
- Test Mode [#2,701 (Black, 7.5%) / #115 (H.V Bar) still, TRKG servo : Close / Open, Tilt servo : OFF]
- VR605 (TE MAX.) ● VR606 (RF MAX.)

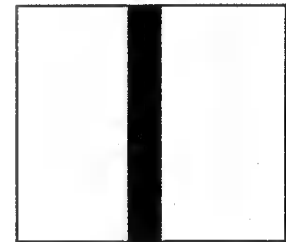
Connection diagram



Set to maximum RF amplitude at frame #2,701.



Maximize the TRKG error.



#115 crosstalk minimum

Adjustment Procedure

1. Connect the oscilloscope to CN401-9.
2. Play the LD test disc and open the TRKG servo.
3. Confirm that the test mode screen display is F-0. If not, press the MULTI-SPEED REV button to F-0.
4. Adjust VR605 so that the amplitude of the TRKG error waveform becomes maximum.
5. Close the TRKG servo.
6. Connect the oscilloscope to CN401-3.
7. Press the MULTI-SPEED FWD button to display "F-1" on the TV screen.
8. Search around for frame #15,000 and adjust VR606 so that the amplitude of the RF waveform becomes maximum.
9. Confirm that the crosstalk on the TV screen becomes minimum at frame #115.

Note: Perform "RF Level MAX. Adjustment" and "5. Pickup Inclination Adjustment" once or twice repeatedly to the optimum state.

7. TILT SENSOR INCLINATION / TILT BALANCE ADJUSTMENT

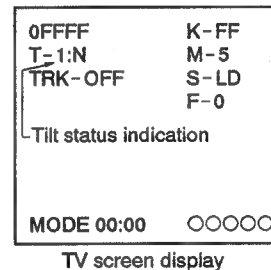
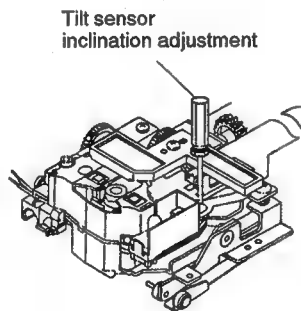
Mechanical Adjustment

- Purpose: Adjustment of the tilt sensor's inclination to direct the tilt sensor's LED vertically with respect to the disc. Also, compensation for the sensitivity difference between the two sensors.
- When not properly adjusted: Crosstalk will be generated.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- TV monitor
- Small Phillips screwdriver
- Player's VIDEO OUT terminal
- 8-inch LD test disc (GGV1003)
- Test Mode (#16,200 and #115 still, TRKG servo : close, Tilt servo : OFF)
- Tilt sensor inclination adjustment screw
- VR607 (TILT BAL).

Connection diagram



Note: This display indicates the tilt error display's location. Other displays may differ slightly from the actual.

Adjustment Procedure

1. Search for frame #16,200 on the test disc.
 2. Set VR607 to the mechanical center.
 3. Adjust the tilt sensor inclination adjustment screw so that the tilt status display code is 6, 7, or 8 on the TV monitor.
- Note : When adjusting, turn the tilt-sensor inclination adjustment screw clockwise from the best point an extra quarter of a turn. Then turn the screw back to a quarter of a turn.*
4. Search for frame #115.
 5. Adjust VR607 so that the tilt error display becomes 7.

8. SPINDLE MOTOR CENTERING CHECK

Mechanical Adjustment

● Purpose: To check that the center of the spindle motor is on the orbit of the laser beam.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● Resistor(10kΩ × 2)
- CN401 -9 (TRKG ERR), CN401 -1 (TRKG C) and CN401 -2 (TRKG A)
- 8-inch LD test disc GGV1003 ● CD test disc (YEDS-7)
- Test mode (#22,000- #25,000 and #100 still, TRKG servo : Open, Tilt servo : ON)
- The carriage assembly should be in the forward state.
- Check the Lissajous figure

Connection diagram

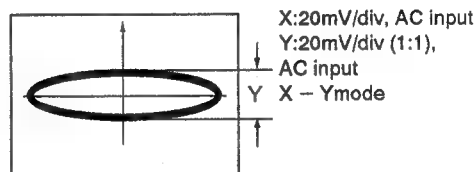
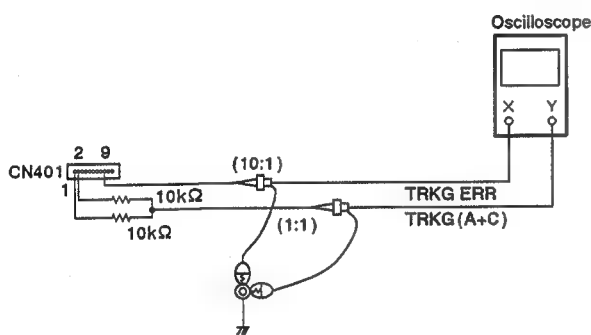


Fig. 1 Lissajous figure of the inner track of the disc (CD)

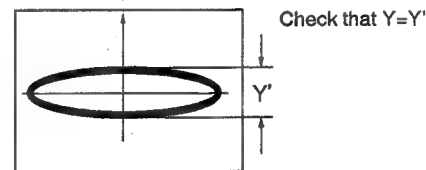


Fig. 2 Lissajous figure of the outer track of the disc (CD)

Checking Procedure

1. Play the 8-inch LD test disc.
2. Move the pickup to frame #22,000- 25,000 by scanning or searching, then open the TRKG servo.
3. Connect the X-input (CH-1) of the oscilloscope to CN401-9 and the Y-input (CH-2) to CN401-1 and 2 via the 10kΩ resistor. Set the oscilloscope to the X-Y mode and observe the Lissajous figures of the TRKG error signal and the TRKG (A+C) signal.
4. Write down the Y-axis amplitudes of the Lissajous figures. (Fig. 1)
5. Close the TRKG servo and search frame #100, then open the TRKG servo again to observe the Lissajous figure. At this time, check that the Y-axis amplitude of the Lissajous figure is the same as that noted in step 4. (Fig. 2)

6. Remove the 8-inch LD test disc from the player, then load the CD test disc and repeat the checking procedures steps 1 to 5. However, it is not necessary to specify the inner or outer track positions of the disc. If the Y-axis amplitude of the Lissajous figure is different for the inner and outer tracks, perform "9. Spindle Motor Centering Adjustment".

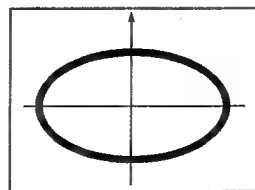


Fig. 3 Lissajous figure when not properly adjusted

9. SPINDLE MOTOR CENTERING ADJUSTMENT

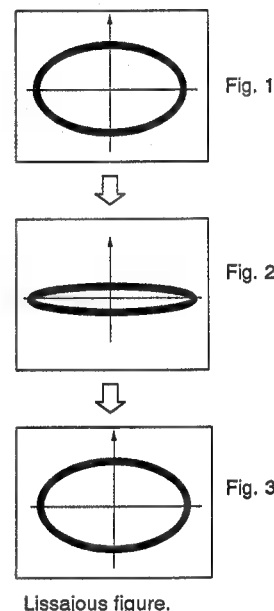
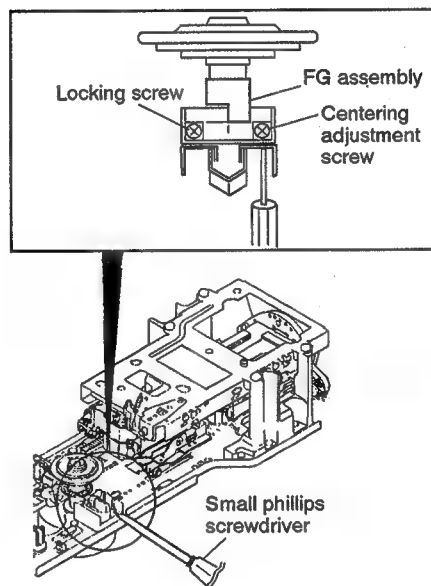
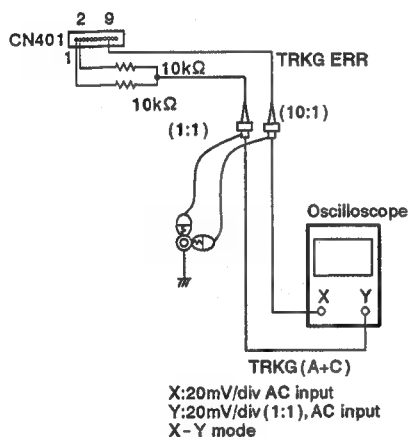
Mechanical Adjustment

- Purpose: To adjust so that the center of the spindle motor is on the orbit of the laser beam.
- When not properly adjusted: Track skips, or searching takes too long.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Small phillips screwdriver ● Oscilloscope ● Resistor(10kΩ × 2)
- CN401 - 9(TRKG ERR), CN401 - 1 (TRKG C) and CN401 - 2(TRKG A)
- 8 -inch LD test disc GGV1003 ● CD test disc(YEDS-7)
- Test Mode (#22,000- #25,000 and #100 still, TRKG servo : Open/Close, Tilt servo : ON)
- The carriage assembly should be in the forward state.
- Spindle motor centering adjustment screw

Connection diagram



Adjustment Procedure

1. Connect the X-input (CH-1) of the oscilloscope to CN401 - 9 and the Y-input (CH-2) to CN120-1 and 2 via the 10kΩ resistor.
2. Play the 8-inch LD test disc and search frame #22,000 - #25,000.
3. Open the TRKG servo and observe the Lissajous figures of the TRKG error signal and the TRKG sum signal.
4. Fine-adjust the grating so that the Y-axis amplitude of the Lissajous figure is minimized. (Fig. 2)
5. Close the TRKG servo and search frame #100.
6. Open the TRKG servo again and observe the Lissajous figure and write the values down. (Fig. 1)
7. Loosen a locking screw and insert the small phillips head screwdriver from the adjusting hole, and turn the centering adjustment screw slowly so that the Y-axis amplitude of the Lissajous figure is reduced. After the Y-axis amplitude of the Lissajous figure is minimized, turn the adjusting screw further until the amplitude becomes the same shape as that observed in step 6. (Fig. 1-3)
8. Close the TRKG servo, and move the pickup assembly to the outer track of the disc(#22,000 - #25,000), then perform the adjustments in steps 4 to 7 again.
9. Re-open the TRKG servo and observe the Lissajous figure to check that the Y-axis amplitude is minimum. (Fig. 2) If the Y-axis amplitude of the Lissajous figure is larger than specified, repeat the adjustment procedures from steps 5 to 8.
10. After adjustment is complete, perform the adjustment in "8. Spindle Motor Centering Check" item 6.
11. Tighten the locking screw.

10. FINE GRATING ADJUSTMENT

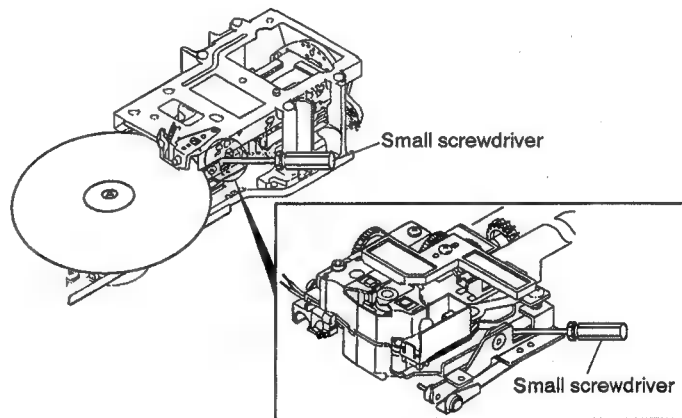
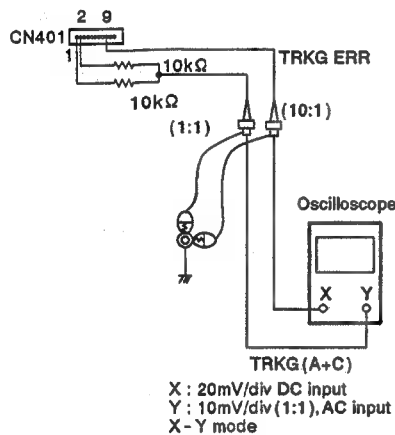
Mechanical Adjustment

- Purpose: To fine adjust the grating so that the two tracking beams for the TRKG servo are projected in the optimum positions on the tracks being played. Set the TRKG servo loop offset voltage to 0V.
- When not properly adjusted: During play, tracks may be skipped.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● Small screwdriver ● Resistor(10kΩ × 2)
- CN401 - 9 (TRKG ERR), CN401 - 1 (TRKG C) and CN401 - 2 (TRKG A)
- 8-inch LD test disc GGV1003
- Test Mode (#6,500 still, TRKG servo : Open, Tilt servo : ON)
- The carriage assembly should be in the forward state.
- Grating

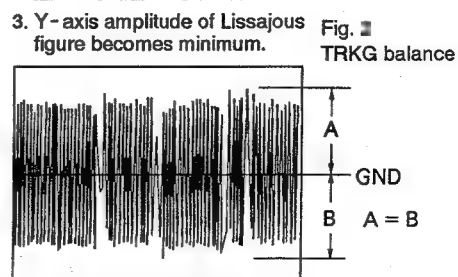
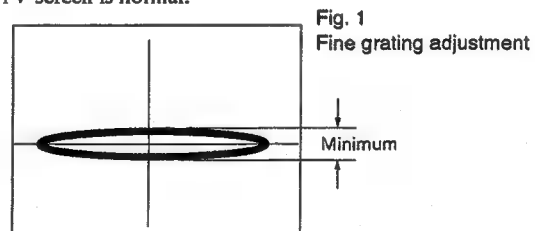
Connection diagram



Adjustment Procedure

1. Connect the X-input(CH-1) of the oscilloscope to CN401 - 9 and the Y-input(CH2) to CN401 - 1 and 2 via the 10kΩ resistor.
2. Play the LD test disc and search frame #6,500, then open the TRKG servo.
Set the oscilloscope to the X-Y mode and observe the Lissajous figures of the TRKG error signal and the TRKG sum signal.
3. Insert the small screwdriver into the grating adjustment hole, and fine-adjust the grating so that the Y-axis amplitude of the Lissajous figures is minimized. (Fig. 1)
If the grating is turned too much and the optimum position can no longer be found, repeat the "3. Coarse Grating Adjustment".
4. Select the oscilloscope's X-input(CH-1) and check that the positive and negative amplitudes of the TRKG error signal are equal. (Fig. 2)
If they are not, repeat the "3. Tracking Balance Adjustment".

5. Close the TRKG servo and check that the picture (image) on the TV screen is normal.



11. FOCS SUM LEVEL ADJUSTMENT

Mechanical Adjustment

- Purpose: To set the sum level (FOCS A+B) of B1 – B4 to the optimum value for activating the FOCS servo.
- When not properly adjusted: Playability is poor.

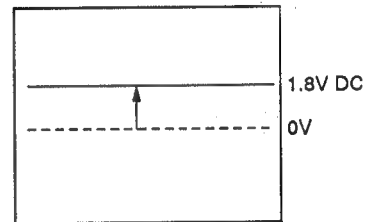
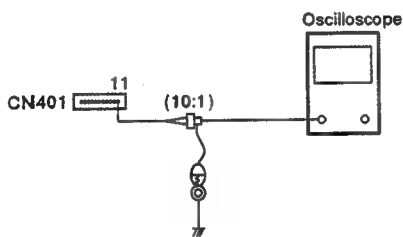
- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode

- Positions to be adjusted

- Oscilloscope
- CN401-11 (FOCS SUM)
- 8 - inch LD test disc GGV1003
- Test mode (#15,000 still, TRKG servo : Close, Tilt servo : Neutral)

- VR609 (FOCS SUM LEVEL)

Connection diagram



Adjustment Procedure

1. Connect the oscilloscope to CN401 - 11.
2. Adjust VR609 so that the voltage becomes 1.8V DC.

12. FOCUS SERVO LOOP GAIN ADJUSTMENT

Mechanical Adjustment

- Purpose: To set the loop gain of the FOCS servo to the optimum value.
- When not properly adjusted: Playability is poor.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● AF oscillator ● Resistor(47kΩ)
- CN401 -6(FOCS ERR) and CN401 -7(FOCS IN)
- 8 -inch LD test disc GGV1003
- Test mode (#15,000 still, TRKG servo : Close, Tilt servo : Neutral)
- The carriage assembly should be in the forward state.
- VR604 (FOCS GAIN)

Connection diagram

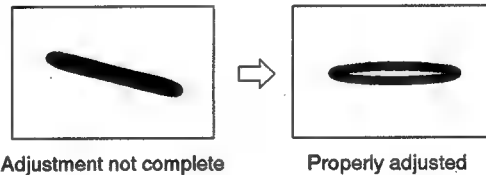
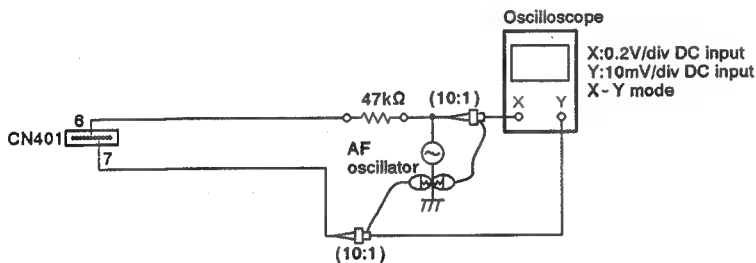


Fig. 1

Adjustment Procedure

1. Connect the oscilloscope's X-input(CH-1) via the 47kΩ resistor and AF oscillator to CN401-6, and the Y-input (CH-2) to CN401-7, as shown in the above diagram.
2. Play the 8 -inch LD test disc and search frame #15,000.
3. Set the AF oscillator output to 1.7kHz/6Vp-p.
4. Set the oscilloscope to the X-Y mode and observe the Lissajous figure.
5. Adjust VR604 so that the Lissajous figure is symmetrical on both the X-axis and Y-axis of the oscilloscope. (Fig. 1)

Note : If the AF oscillator output does not exceed 6Vp-p, reduce the value of the resistor (47kΩ) in the above diagram, for easier observation of the Lissajous figure. (not below 33kΩ)

13. TRKG SERVO LOOP GAIN ADJUSTMENT

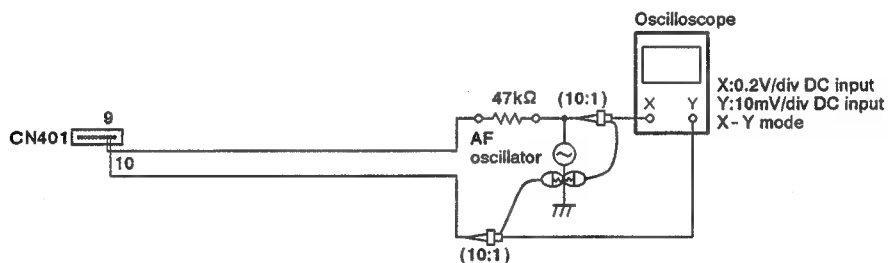
Mechanical Adjustment

- Purpose: To set the loop gain of the TRKG servo to the optimum value.
- When not properly adjusted: Playability is poor.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope ● Resistor(47kΩ) ● AF oscillator
- CN401 -9(TRKG ERR), CN401 -10(TRKG IN)
- 8 -inch LD test disc GGV1003
- Test mode (#15,000 still, TRKG servo : Close, Tilt servo : Neutral)
- The carriage assembly should be in the forward state.
- VR603 (TRKG GAIN)

Connection diagram



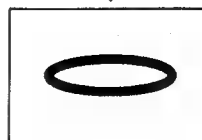
Adjustment Procedure

1. Connect the oscilloscope's X-input(CH-1) via the 47kΩ resistor and AF oscillator to CN401 -9, and the Y-input (CH-2) to CN401 -10, as shown in the above diagram.
2. Play the LD test disc and search frame #15,000.
3. Set the AF oscillator output to 3.0kHz/6Vp-p.
4. Set the oscilloscope to the X-Y mode and observe the Lissajous figure.
5. Adjust VR603 so that the Lissajous figure is symmetrical on both the X-axis and Y-axis of the oscilloscope. (Fig. 1)

Note : If the AF oscillator output does not exceed 6Vp-p, reduce the value of the resistor (47kΩ) in the above diagram, for easier observation of the Lissajous figure. (not below 33kΩ)



Adjustment not complete



Properly adjusted

5. The X-axis and Y-axis of the Lissajous figure are symmetrical.

Fig. 1

14. RF GAIN ADJUSTMENT

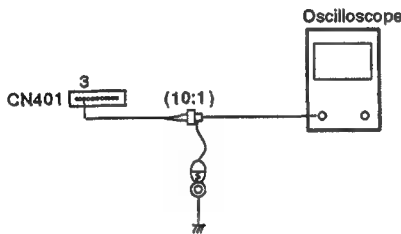
Mechanical Adjustment

- Purpose: To adjust the RF signal amplitude to the optimum value.
- When not properly adjusted: Dropout occurs frequently.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- Oscilloscope
- CN401 -3(RF signal)
- 8 - inch LD test disc GGV1003
- Test Mode (#15,000 still, TRKG servo : Close, Tilt servo : Neutral)
- The carriage assembly should be in the forward state.
- VR601 (RF LEVEL)

Connection diagram



Adjustment Procedure

1. Play the LD test disc and search frame #15,000.
2. Connect an oscilloscope to CN401 -3(RF signal) and observe the RF signal.
3. Adjust VR601 so that the amplitude of the RF signal becomes $300\text{mV} \pm 50\text{mV}$. (Fig. 1)

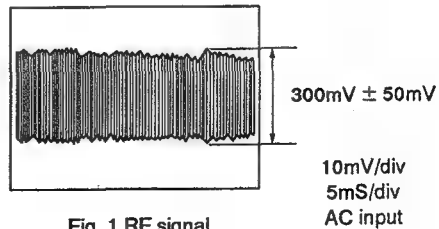


Fig. 1 RF signal

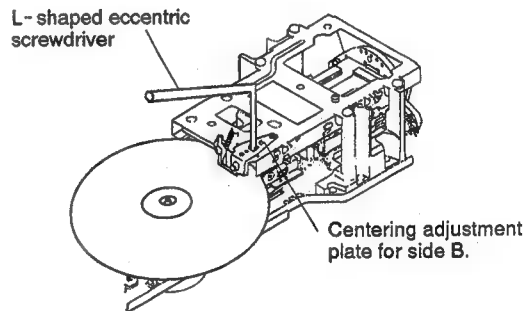
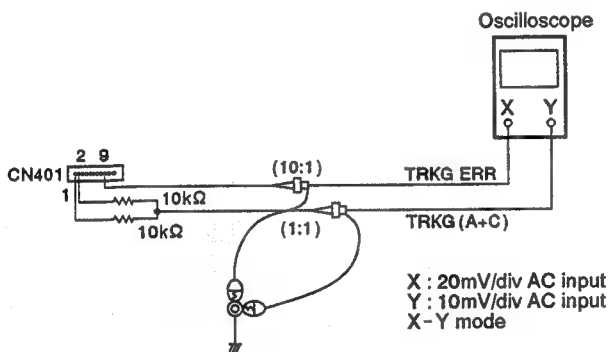
15. COARSE CENTERING ADJUSTMENT FOR SIDE B PLAY

Mechanical Adjustment

- Purpose: To check that the position check at the start play and to set the center of the spindle motor on the path of the laser beam when playing the side B of the disc.
- When not properly adjusted: Tracks skipped, longer searching time or searching is impossible when playing side B of the disc.

- | | |
|--|---|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● L-shaped eccentric screwdriver(GGV-129) ● Oscilloscope ● Resistor(10kΩ × 2) ● CN401-9(TRKG ERR), CN401-1(TRKG C) and CN401-2(TRKG A) ● 8-inch LD test disc GGV1003 ● The carriage assembly should be in the reverse state. ● Test mode (#100 still, TRKG servo : Open /Close, Tilt servo : ON) ● Centering adjustment plate for side B |
|--|---|

Connection diagram



Property adjusted (X:maximum).

Adjustment Procedure

1. Turn the LD test disc upside-down (change from side A to side B). The start play position from side A to B should be within frame #3,500.
2. Set the oscilloscope to the X-Y mode, and connect the oscilloscope's X-input (CH-1) to CN401-9 (TRKG ERR) and the Y-input (CH-2) to CN401-1 and 2 (TRKG A+C) via the 10kΩ resistor.
3. Play the LD test disc and search frame #100, then open the tracking servo.

Note: If the center is too eccentric on side B of the disc, since searching will be impossible on side B, open the TRKG servo when the carriage assembly moves to the side B play position and searches around frame #100.

4. While observing the Lissajous figure on the oscilloscope, insert the eccentric screwdriver into the centering adjustment plate for side B and adjust it so that the X-axis amplitude of the Lissajous figure is minimized (on-track position). Then turn the eccentric screwdriver clockwise further until the X-axis amplitude of the Lissajous figure becomes maximum. (Fig. 1)

Note: When "5. Pickup inclination Adjustment" is performed with the pickup in the forward state, perform "16. Pickup Tangential Direction Angle Adjustment for Side B Play" and "17. Fine Centering Adjustment for Side B play".

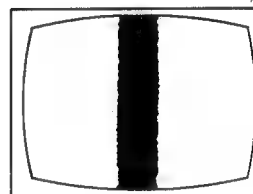
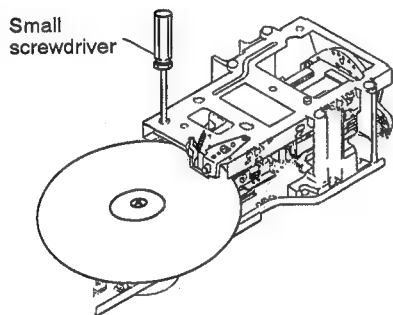
16. PICKUP TANGENTIAL DIRECTION ANGLE ADJUSTMENT FOR SIDE B PLAY Mechanical Adjustment

- Purpose: To adjust the crosstalk to become minimum in the tangential direction angle of the pickup assembly when playing side B of the disc.
- When not properly adjusted: Crosstalk is significant.

- Measuring instruments and jigs:
- Measuring point:
- Test disc and player mode
- Positions to be adjusted

- TV monitor ● Small phillips screwdriver
- Player's VIDEO OUT terminal (Monitor screen)
- 8-inch LD test disc GGV1003
- Test mode (#115 (H.V Bar) still, TRKG servo : Close, Tilt servo : ON)
- The carriage assembly should be in the reverse state.
- Pickup tangential direction angle adjustment screw

Connection diagram



Minimum crosstalk

Adjustment Procedure

1. Play the LD test disc and search frame #115.
2. Check if crosstalk appears on the screen of the TV monitor, and adjust the pickup tangential direction angle adjustment screw so that the crosstalk is minimized.
3. After steps 1 and 2 have been completed, perform "15. Coarse Centering Adjustment for Side B Play" again.

Note: When the pickup tangential direction angle for side B play is varied by this adjustment, the center of the disc for side B may be shifted slightly. As a countermeasure, perform the centering adjustment again.

17. FINE CENTERING ADJUSTMENT FOR SIDE B PLAY

Mechanical Adjustment

- Purpose: To set the center of the spindle motor on the track of the laser beam when playing the side B of the disc.
- When not properly adjusted: Tracks skipped when playing side B of the disc.

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● Oscilloscope ● L-Shaped eccentric screwdriver(GGV - 129) ● Resistor (10kΩ × 2) ● CN401 - 9(TRKG ERR), CN401 - 1 (TRKG C) and CN401 - 2(TRKG A) ● 8-inch LD test disc GGV1003 ● Test mode (#100 still, TRKG servo : Open, Tilt servo : ON) ● The carriage assembly should be in the reverse state. ● Centering adjustment plate for side B |
|--|--|

Connection diagram

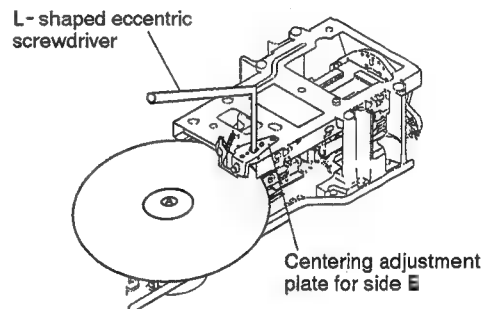
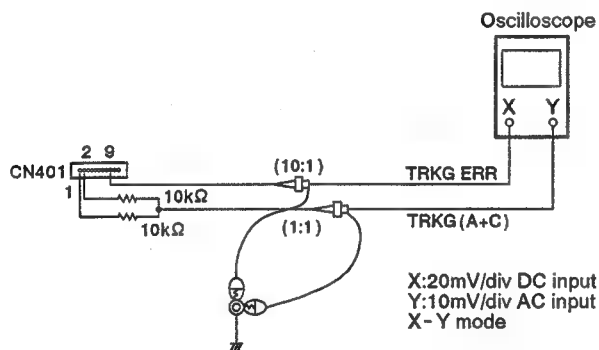


Fig. 1

X - axis of Lissajous figure maximum.

Adjustment Procedure

1. Set the oscilloscope to the X-Y mode, and connect the oscilloscope's X -input (CH-1) to CN401 - 9 (TRKG ERR) and the Y -input (CH-2) to CN401 - 1 and 2 (TRKG A+C) via the 10kΩ resistor.
2. Play the LD test disc and search frame #100.
3. Open the TRKG servo.
4. While observing the Lissajous figure on the oscilloscope, insert the eccentric screwdriver into the centering adjustment plate for side B and adjust it so that the X-axis amplitude of the Lissajous figure becomes maximum. (Fig. 1)
5. Turn the power OFF.
6. Fixing and locking the screws as follows;
 - Spindle motor centering adjustment screw
 - Pickup tangential direction angle adjustment screw
 - Centering adjustment hole for side B
 - Tilt sensor inclination adjustment screw

● ELECTRICAL ADJUSTMENT

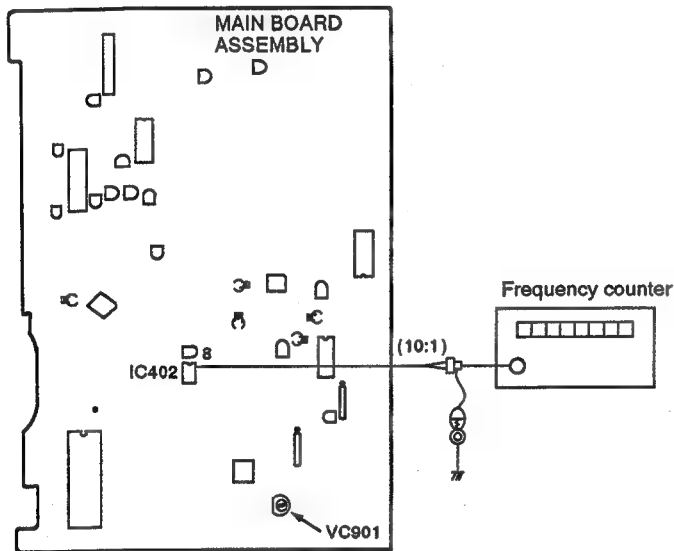
18. REFERENCE FREQUENCY ADJUSTMENT

Electrical Adjustment

- Purpose: Adjustment of the standard clock frequency.
- When not properly adjusted: Incorrect color tint. No TV color lock. VCXO cannot be adjusted during LDD playback.

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● Frequency counter ● Oscilloscope 10:1 probe ● IC402-8 ● Stop mode (blueback screen) ● VC901 (REF FREQ) |
|--|--|

Connection diagram



Adjustment Procedure

1. Adjust VC901 so that the frequency of the IC402-8 becomes 3.579545MHz in the stop mode. (blueback screen)

Note : The frequency counter probe should be an oscilloscope 10 : 1 probe.

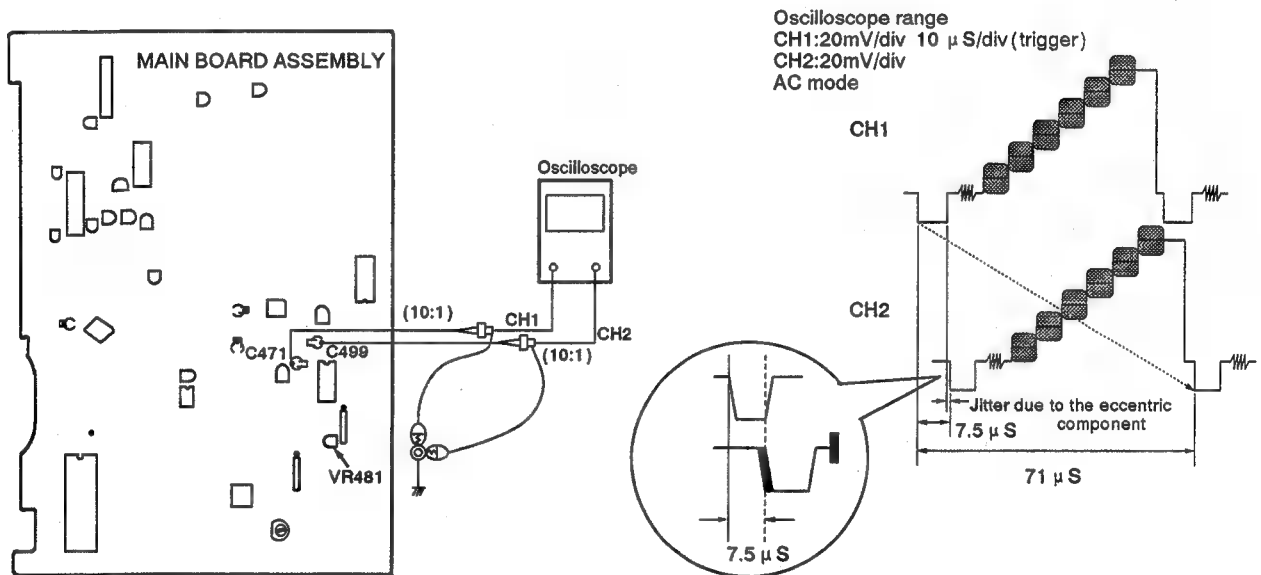
19. VCO CENTERING FREQUENCY ADJUSTMENT

Electrical Adjustment

- Purpose: Setting the optimum delay time for the time axis error copensation CCD:
- When not properly adjusted: It is difficult to color lock, there is color lock delay after a search, and there is flicker on the white screen.

- | | |
|--|---|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode ● Positions to be adjusted | <ul style="list-style-type: none"> ● Oscilloscope ● CH 1 : + side lead wire of C471. ● CH 2 : + side lead wire of C499. ● 8 - inch LD test disc (GGV1003) ● Normal mode(Still mode, #5,100) ● VR481 (VCO FREQ) |
|--|---|

Connection diagram



Adjustment Procedure

1. Connect the + side lead wire of C471 and the + side lead wire of C499 to CH 1 and CH 2 of the oscilloscope respectively.
 CH 1 : Video signal before time axis error compensation.
 CH 2 : Video signal after time axis error compensation.
2. Search for frame #5,100 (stair step) on the test disc. Adjust VR481 so that the center of CH2's video signal jitter is delayed by 71 μs (1H + 7.5 μs) with respect to the CH1's video signal.

Note : Do not confuse CH 1 and CH 2.

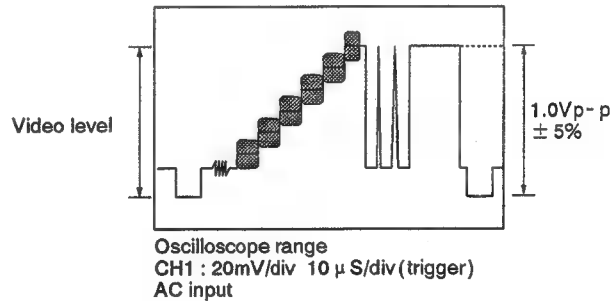
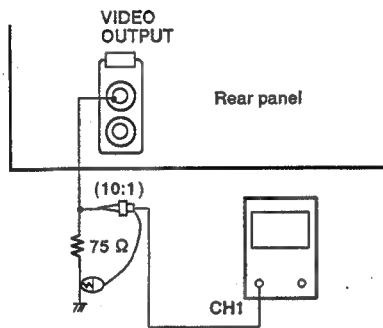
20. OUTPUT VIDEO LEVEL ADJUSTMENT

Electrical Adjustment

- Purpose: Setting the video signal level to 1.0Vp-p (75 Ω termination).
- When not properly adjusted: The screen is too bright or too dark.

- | | |
|--|---|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode | <ul style="list-style-type: none"> ● Oscilloscope ● Resistor (75 Ω) ● Player's VIDEO OUT terminal ● 8-inch LD test disc (GGV1003) ● Normal mode (Still mode, #19,900) |
| <ul style="list-style-type: none"> ● Positions to be adjusted | <ul style="list-style-type: none"> ● VR482 (VIDEO LEVEL) |

Connection diagram



Adjustment Procedure

1. Search for frame #19,900 on the test disc.
2. Connect the CH1 of oscilloscope to VIDEO OUTPUT terminal, it is to have 75Ω termination.
3. Adjust VR482 so that the white level becomes 1.0Vp-p ± 5% from the video signal's sync tip level.

21. 1H DELAY VIDEO LEVEL ADJUSTMENT

Electrical Adjustment

- Purpose: Equalization of the video levels of the 1H delay video signal and the main line video signal.
- When not properly adjusted: If the 1H delay video signal level is high, white dropout will be noticeable and there will be H shifting. (Horizontal stripes across the screen.)

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode
 ● Positions to be adjusted | <ul style="list-style-type: none"> ● Oscilloscope ● CH 1 : lead wire of C443 ● CH 2 : lead wire of C445 ● 8-inch LD test disc (GGV1003) ● Normal mode (Still mode, #3,800)
 ● VR441 (1H LEVEL) |
|--|--|

Connection diagram

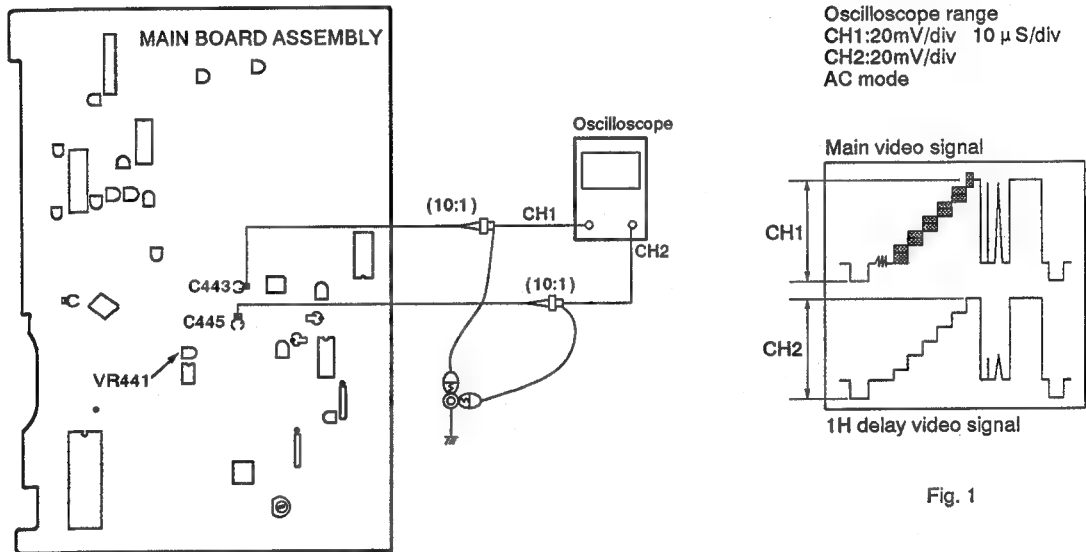


Fig. 1

Adjustment Procedure

1. Search for frame #3,800 on the test disc.
2. Connect lead wire of C443 to the oscilloscope's CH 1 and lead wire of C445 to the CH 2.
3. Adjust VR441 so that the 1H delay video level (CH 2) becomes the same as the main line video level (CH 1). (See Fig. 1)

Note : The video level is the level between the SYNC tip and the white peak.

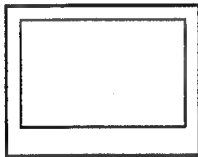
22. VPS ERROR LEVEL ADJUSTMENT

Electrical Adjustment

- Purpose: Optimization of the color tint compensation section's error signal level.
- When not properly adjusted: There is substantial color irregularity. (especially for CDV.)

- | | |
|--|--|
| <ul style="list-style-type: none"> ● Measuring instruments and jigs: ● Measuring point: ● Test disc and player mode
 ● Positions to be adjusted | <ul style="list-style-type: none"> ● TV monitor ● Player's VIDEO OUT terminal (Monitor screen) ● 8-inch LD test disc (GGV1003) ● Normal mode [Still mode, #8,000 (Magenta)]
 ● VR521 (VPS LEVEL) |
|--|--|

Connection diagram



Color irregularity on the magenta screen is minimized.

Adjustment Procedure

1. Search for frame #8,000 on the test disc. (Magenta screen)
2. Adjust VR521 until the color irregularity on the magenta screen is minimized.

7. IC INFORMATION

- The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

7.1 PDO137A(IC101)

● Mechanism control IC

Number	Pin Name	I/O	Pin Function
1	VCC	—	Power supply connection pin. Applies 5V ± 10%.
2	XCX	O	Analog audio CX noise reduction switching signal output pin. ON:L OFF:H
3	SQ1	O	Analog audio switching signal output pin. 1/L Squelch:H During digital audio, carried out by the control of the EFM decoder IC:CXD2500AQ.
4	SQ2	O	Analog audio switching signal output pin. 2/R Squelch:H
5	XANA	O	Digital/analog audio switching signal output pin. "H"=Digital "L"=Analog The signal output to the line-out and headphone is switched by this signal.
6	SLDR POS	I	Pickup position detection switch input pin (Analog signal). Divides the resistance of each switch, reads the value of the A/D input, and detects their positions.
7	FREQ DET	I	RF detection signal input pin (Analog signal). Inputs the RF detection output to A/D and uses it for the spindle rough servo. The voltage and frequency are in proportion.
8	SLDR ERR	I	Slider error signal input pin (Analog signal). A/D converts this signal and uses it as the control input of the slider servo.
9	TILT ERR	I	Tilt sensor output signal input pin (Analog signal). Inputs a signal which amplifies the output of the tilt sensor by 40 to 50 dB (0 to 5V) A/D converts this signal and uses it as the control input of the tilt servo. Controls the tilt motor so that this signal becomes 2.5V.
10	MUTE	O	Audio system audio mute control signal output pin. "H"=MUTE ON "L"=MUTE OFF
11	XREFV	I	Reference V-SYNC signal input pin for clear scan. Edge detection
12	SLDR DRV	O	Slider control signal output pin. Outputs the slider drive to PWM, and uses it for the slider servo. Period 910 usec, tertiary control H, L, Z
13	T OFF	O	Tracking operation control signal output pin Backs up the ON/OFF of the tracking servo operation with this signal. "H"=OFF "L"=ON
14	GFS	I	CD (EFM signal) frame lock signal input pin. Connected to Pin 12 of EFM decoder IC:CXD2500AQ "H"=Lock "L"=Unlock GFS are the initials of Good Frame Sync.
15	SI2	I	EFM decoder IC:CXD2500AQ sub-code input pin. Reads the sub-code with this signal and SCK2.
16	XLAT2	O	EFM decoder IC:CXD2500AQ control latch signal output pin. Transmits the control command using the SO3 and 2500CLK.
17	SCK2	O	EFM decoder IC:CXD2500AQ sub-code reading clock signal output pin. Generates the clock 96 times, and reads the sub-code.
18	TILT DRV	O	Tilt control signal output pin. PWM outputs the tilt drive and uses it for the tilt servo.
19	S - FTOM	I	Input pin of the data from the mode control IC. Serial front to mechanism. Used together with the data signal to the character generator IC.
20	S - MTOF	O	Mode control IC Serial data output to the mode control IC. Serial mechanism to front.
21	SCK1	I/O	Clock for serial communication with the mode control. Other than the communication with the mode control IC, it becomes the input mode.Used together with the clock signal to the character generator IC
22	TZC	I	Tracking error zero cross signal input pin. Compared signal of the tracking error signal. During track count search, counts this signal and controls the slider motor.
23	SCOR	I	Sub-code sync signal input pin. When this signal is "H", inputs the sub-code signal from the EFM decoder IC:CXD2500AQ as well. Monitors the playback condition of the disk according to the presence/absence of this signal.
24	T LATCH	O	D/A converter and digital filter IC:PD2026 serial control latch signal output pin.
25	SHAKE	I/O	Handshake signal pin for data communication with the mode control IC. This pin is the data line for both directions. Transmits the timing of the data transmission when the microprocessors switch the output/input mode.
26	XPBV	I	LD/CDV playback vertical sync signal input pin. This IC basically operates by synchronizing with this signal (Falling edge). Creates the timing of the jump according to this signal in the special playback mode of CAV. "L"=During vertical sync
27	CN VSS	—	GND for A/D conversion.
28	XRESET	I	Reset signal input pin. "L"=Reset "H"=Reset release Controlled by the mode controller
29	XTAL IN	I	9 MHz clock oscillation input pin.
30	XTAL OUT	O	9 MHz clock oscillation output pin.
31	N.C.	—	Not used.
32	VSS	—	GND

Number	Pin Name	I/O	Pin Function
33	SW1	I	Switch input pin for loading/tilt position detection.
34	SW2	I	Switch input pin for loading/tilt position detection.
35	SW3	I	Switch input pin for loading/tilt position detection.
36	N.C.	-	Not used.
37	FG	I	Spindle motor FG signal input pin. 24 times per rotation. Used by dividing frequency into 3 in the microprocessor.
38	DATA	I	Input pin for the Phillips cord decoder of the built-in mechanism controller.
39	XPBH	I	Playback H-SYNC input for decoding the Phillips cord.
40	XPBV	I	Playback V-SYNC input for decoding the Phillips cord.
41	CAV	O	CAV/CLV switching signal output pin. "H"=CAV "L"=CLV Connected to Pin 6 of PA5013 and used as a video NR switching signal.
42	SOFT	O	Image quality adjustment switching signal output pin. "H"=Soft "L"=Normal
43	ACC CONT	O	Acceleration and deceleration signal output pin of the spindle. H=Acceleration L=Deceleration Z=CD, stop, play
44	GPWM	O	Duty pulse signal output pin for the spindle gain switching. CLV internal circumference:L, External circumference:H CAV:L CDV:H
45	J.TRIG	O	Track jump signal output pin. For track 1 jump Start of jump:H Others:L Width of "H" is approximately 20 usec.
46	SCK3	O	Serial 3 clock signal output pin. Rising edge reading "H" period:2 usec "L" period:20 usec.
47	SO3	O	Serial 3 data signal output pin The serial signal is shared, and the latch signals(XLAT3, XLAT2, T LATCH) discriminate the signal. LSB first
48	XLATCH3	O	Latch signal output pin for the spindle servo IC.
49	CLV SCAN	O	CLV V sync scan mode signal output pin.
50	VSQ	O	Video output switching signal output pin. "H"=Squelch "L"=Video playback
51	VLOCK	I	Vertical sync lock detection signal input pin. For CLV clear scan, Constant time "H" when REF-V and PBV are in-phase
52	SENA	O	Shift enable signal output pin. For CLV clear scan, "H" when H is thinned out and REF-V and PBV are brought close together
53	XSPLOCK	I	Spindle lock signal input pin L:Lock H:Unlock
54	N.C.	-	Not used.
55	N.C.	-	Not used.
56	N.C.	-	Not used.
57	N.C.	-	Not used.
58	N.C.	-	Not used.
59	TRAY.SW	I	Switch input pin for CD direct tray position detection.
60	TURN A	I	α turn position detection signal input pin. "L"=Side A "H"=Side B, Turning
61	TURN B	I	α turn position detection signal input pin. "L"=Side B "H"=Side A, Turning
62	RFCORR	O	RF collection switching signal output pin. H=Gain-up Increases the gain in the CAV internal circumference. Frame #8000 to #8100
63	DIRECT	O	CD direct video system power supply OFF signal output pin. "H"=Video system power supply off, "L"=Normal
64	XFLOCK	I	Focus servo lock signal input pin Used for the lock detection of the focus servo. "L"=Lock "H"=Unlock

7.2 PDB070A (IC102)

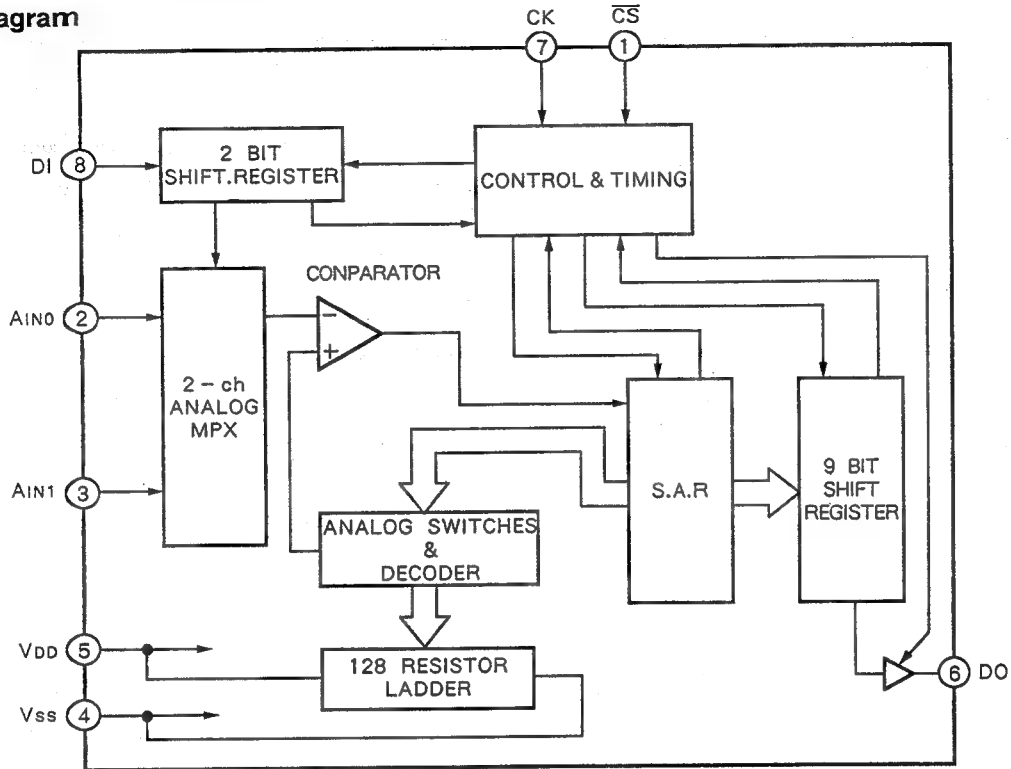
● Mode-control IC

No	Pin Name	I/O	Function	No	Pin Name	I/O	Function
1	V _{DD}	I	Power supply (5V)	33	DOOR OPEN	I	Door-switch input "H" for OPEN
2	(NC)			34	KAR/NOR	I	KARAOKE/NORMAL select switch input
3	G10	O	Fl lighting timing outputs "H" for ON and "L" for OFF	35	DSP	O	Select DSP output "L" for ON
4	G9			36	CS (DSP)	O	YSS205(DSP) Select
5	G8			37	OEM	I	OEM select input. "L" for OEM set
6	G7			38	CS	O	PD0093(display IC) Select
7	G6			39	RESET0	O	Reset output
8	G5			40	SCK	I/O	Serial data transfer clock
9	G4			41	SI	I	Serial data input
10	G3			42	SO	O	Serial data output
11	G2			43	RESET1	I	Reset input
12	G1			44	SEL IR	I	remote control input
13	(NC)			45	SHAKE	I	Serial-com start request input
14	MTONEZ	O	Low booster for MIC input "L" for ON	46	MODE 1	I	MIC control-1(keycon down) input
15	MTONEI	O	Hi booster for MIC input "L" for ON	47	MODE 2	I	MIC control-2(keycon up) input
16	DOG FOOD	O	Timing output for the watchdog timer	48	ACK	O	Serial-com start acknowledge output
17	CS (A/D)	O	TC35097AP(A/D converter) Select	49	POWER	O	Power ON/OFF. "H" for ON "L" for OFF
18	V _{DISP}	I	Power supply(-30V) for the FL display	50	S-SCAN	O	Shuttle scan output. "H" for ON
19	a (KS0)	O	Fl lighting segment outputs "H" for ON and "L" for OFF	51	INT/EXT	I	Internal/External source select inp
20	b (KS1)			52	(NC)		
21	c (KS2)			53	I/O DATA	O	Serial data output for BU2040F
22	d (KS3)			54	I/O CLK	O	Serial clock output for BU2040F
23	e (KS4)			55	MICSNS	I	"Sense MIC input" input. "H" for SENSE
24	f (KS5)			56	KINO	I	Key data input "H" for ON and "L" for OFF
25	g (KS6)			57	KIN1		
26	h (KS7)			58	KIN2		
27	i (KS8)			59	KIN3		
28	j (KS9)					60	X1
29	k			61	X2		Not Used (No connection)
30	l			62	X _{SS}		Not Used (GND)
31	(NC)			63	OSC2	I	Oscillator (5.5 MHz)
32	(NC)			64	OCS1	O	

7.3 TC35097AP (IC101)

● 8-Bit 2ch serial I/O A/D converter

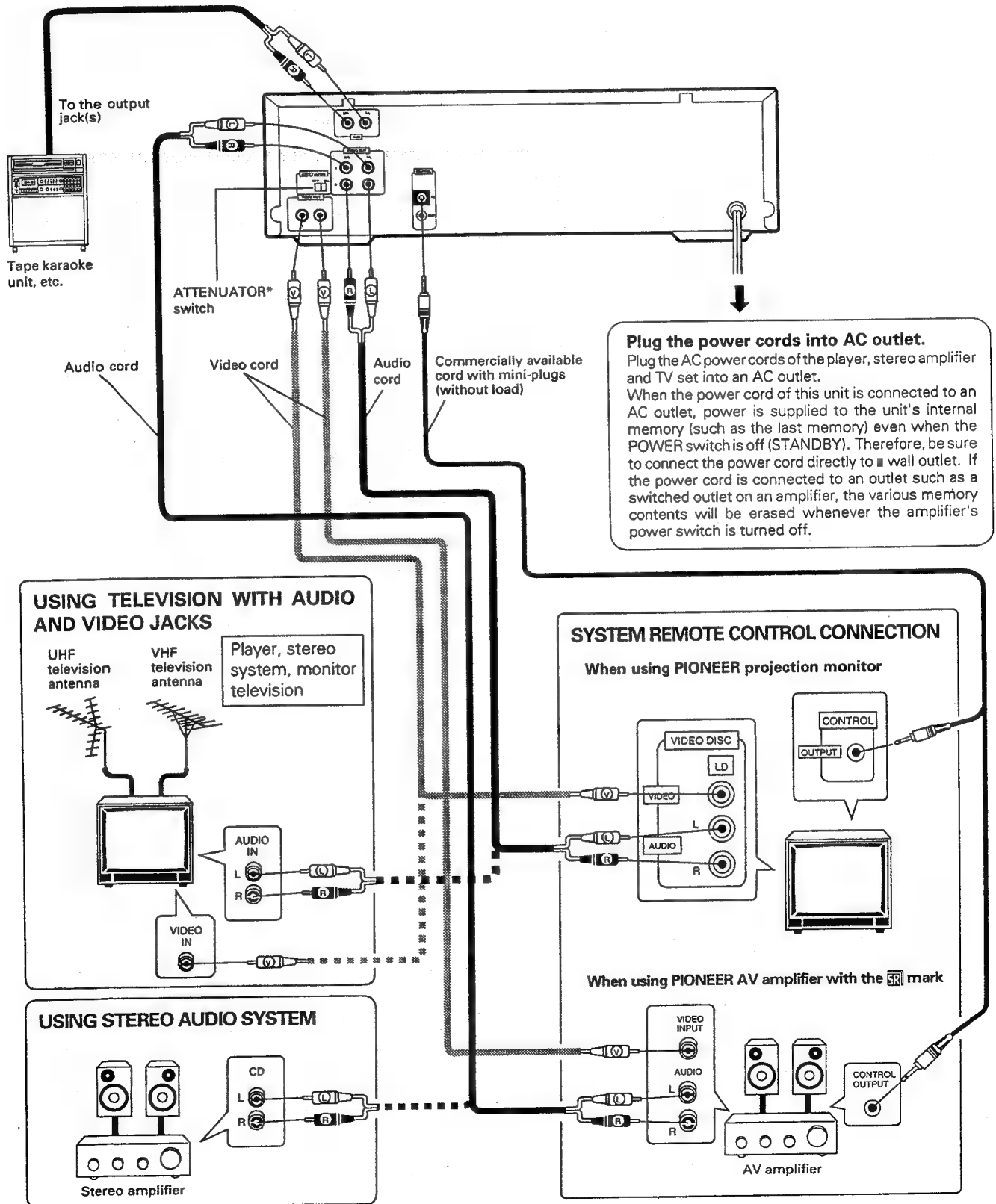
● System Diagram



● Pin Descriptions

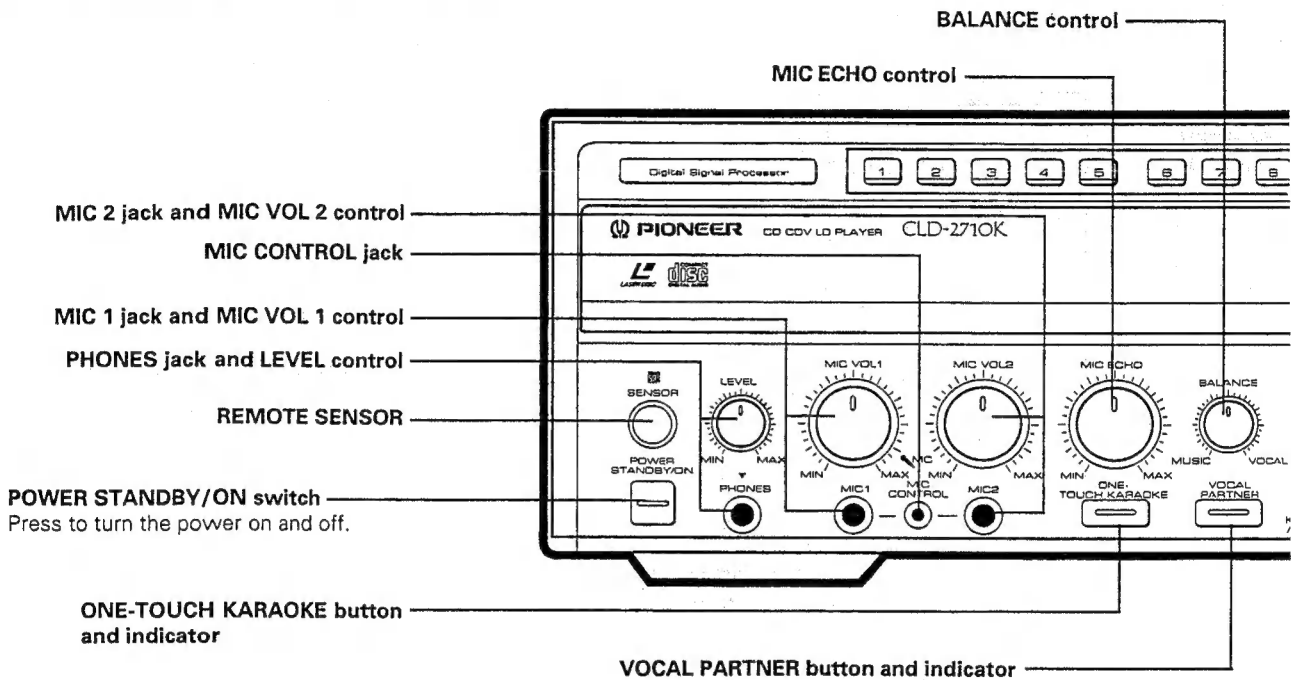
Pin No.	Symbol	Function						
1	\overline{CS}	[Chip Select] The conversion mode is set at the falling edge of \overline{CS} and conversion begins. When adjusted to "H" the standby mode is set and all outputs become high impedance.						
2	AIN0	[Analog Input] Analog input pin. The input level of the AIN selected by the DI input is converted. The input range is VSS to VDD.						
3	AIN1	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>On Channel</th> <th>Serial Input CHS</th> </tr> </thead> <tbody> <tr> <td>AIN0</td> <td>L</td> </tr> <tr> <td>AIN1</td> <td>H</td> </tr> </tbody> </table>	On Channel	Serial Input CHS	AIN0	L	AIN1	H
On Channel	Serial Input CHS							
AIN0	L							
AIN1	H							
4	VSS	[Digital Ground] System ground pin. Normally 0.0V.						
5	VDD	[Power Supply] Power supply pin. 5.0V \pm 10%.						
6	DO	[Data Output] Following the start bit "L" the conversion data are sequentially output in serial form from MSB.						
7	CK	[Clock Input] Reference clock input of the conversion operation.						
8	DI	[Data Input] Following the start bit "L" the serial data are input in the order of CHS.						

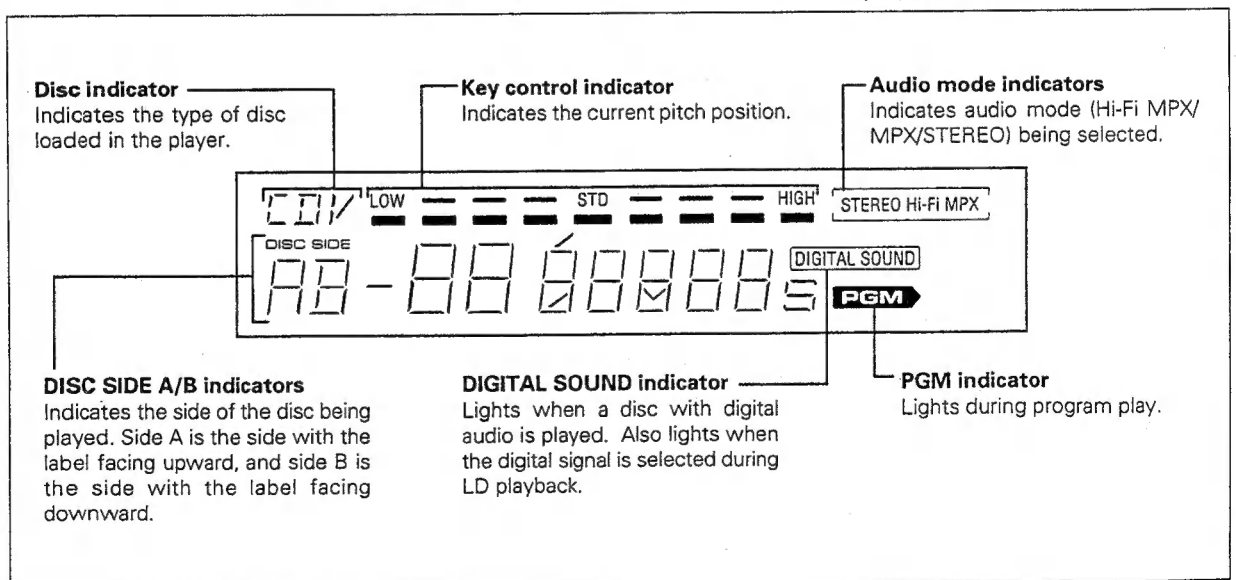
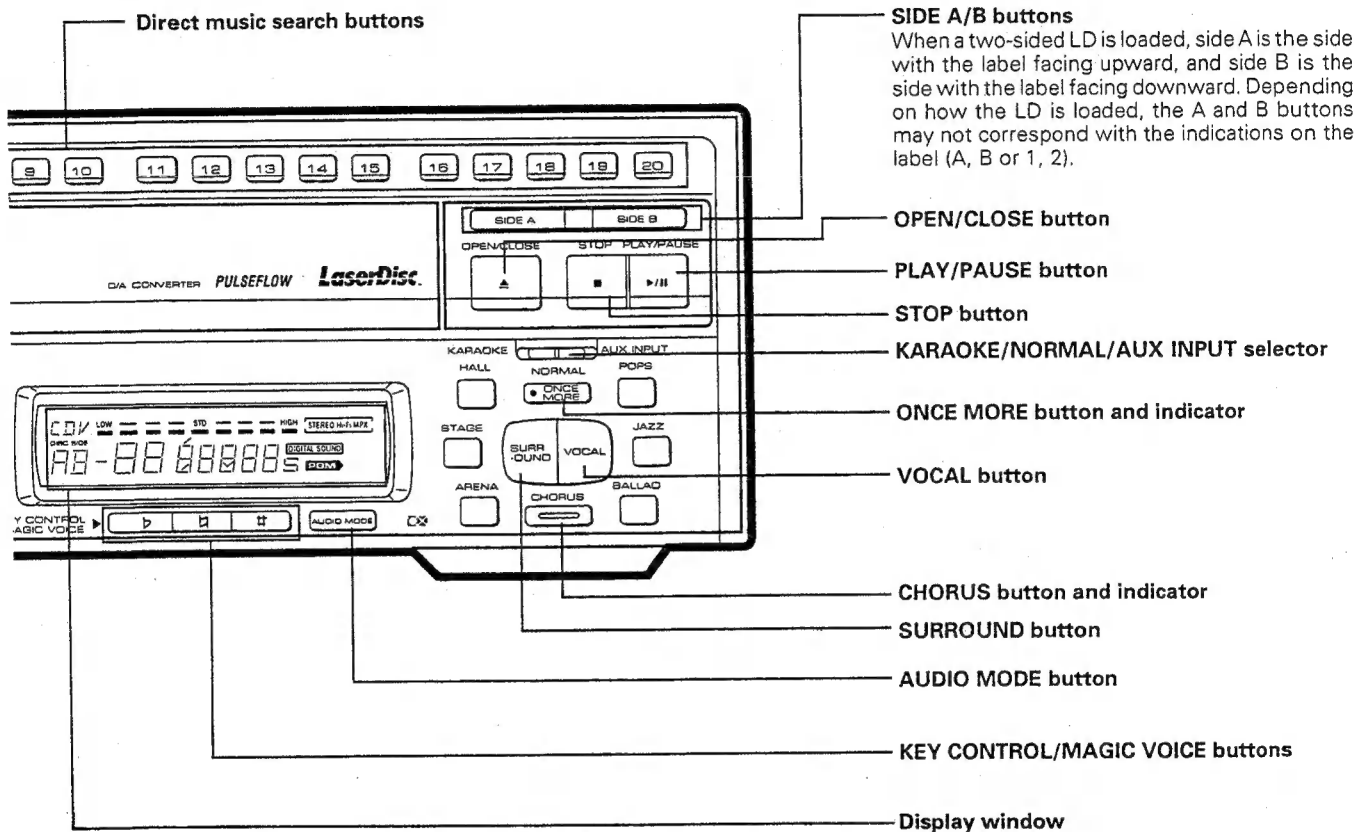
8. CONNECTIONS



9. PANEL FACILITIES

Most of the buttons on the front panel are used for Karaoke play. A detailed description is provided on the indicated page(s).





10. SPECIFICATIONS

1. General

System	LaserVision Disc system and Compact Disc digital audio system
Laser	Semiconductor laser wavelength 780 nm
Power requirements	AC 110 - 127 V/220 - 240 V (Switchable), 50/60 Hz
Power consumption	39 W
Weight	8.8 kg (19 lbs 6 oz)
Dimensions	420 (W) x 441 (D) x 139 (H) mm 16-9/16 (W) x 17-3/8 (D) x 5-1/2 (H) in
Operating temperature	+5°C ~ +35°C (41°F - 95°F)
Operating humidity	5% ~ 90% (There should be no condensation of moisture.)

2. Disc

LaserVision Discs

*Maximum playing times	
12-inch standard play disc	1 hour/both sides
12-inch extended play disc	2 hours/both sides
8-inch standard play disc	28 min/both sides 14 min/one side
8-inch extended play disc	40 min/both sides 20 min/one side
Spindle motor speed	
Standard play disc	1,800 rpm
Extended play disc	1,800 rpm (inner circumference) to 600 rpm (outer circumference) (For a 12-inch disc)

Compact Discs

DISC	Diameter: 5-inch, 3-inch, Thickness: 1.2 mm
Rotation direction (pickup side)	Counterclockwise
Liner speed	1.2 ~ 1.4m/sec
*Maximum playing time	74 min. 5-inch discs 20 min. 3-inch discs (For stereo playback)

Compact Discs with Video

Disc	Diameter: 5-inch, Thickness: 1.2 mm
Rotation direction (pickup side)	Counterclockwise
Linear speed	Audio portion: 1.2 ~ 1.4m/sec Video portion: 11 ~ 12m/sec
*Maximum playing time	Video portion: 5 min. (CLV) Audio portion: 20 min. (Digital)

* Actual playback time differs for each disc.

3. Video characteristics (two pairs)

Format	NTSC specifications
Video output	
Level	1 Vp-p nominal, sync. negative, terminated
Impedance	75Ω unbalanced
Jack	RCA jack

4. Audio characteristics (two pairs)

Output level	
During analog audio output	200 mVrms (1 kHz, 40%)
During digital audio output	200 mVrms (1 kHz, -20 dB)
Jacks	Both RCA jacks
Number of channels	2

5. Other Terminals

Microphone input	2
MIC control input	miniature jack
Head phones output	1
Control input/output	Both miniature jacks
AUX	RCA jacks

6. Accessories


Remote control unit (CU-CLD047)	1
Size "AAA" (IEC R03) dry cell batteries	2
Video cord	1
Audio cord	1
Operating instructions	1
Warranty card	1

7. Functions

Remote control unit operations (CU-CLD047)

	Function	Standard play Disc (CAV)	Extended play Disc (CLV)	Compact Disc with Video	Compact Disc
Basic Functions	Two-side play	YES	YES	NO	NO
	Single-side play	YES	YES	YES	YES
	Pause	YES	YES	YES	YES
	Stop	YES	YES	YES	YES
	Eject	YES	YES	YES	YES
Search	Fast forward (forward and reverse)	YES	YES	YES	YES
	Chapter/Track skip	YES	YES	YES	YES
	Direct chapter/Track number search	YES	YES	YES	YES
	Frame number search	YES	NO	NO	NO
	Time number search	NO	YES	YES	YES
	Absolute time search	NO	NO	NO	YES
Program	Chapter/Track program play	YES	YES	YES	YES
	Program correction	YES	YES	YES	YES
Repeat	Chapter/Track repeat	YES	YES	YES	YES
	One-side repeat	YES	YES	YES	YES
	Two-side repeat	YES	YES	NO	NO
	Program repeat	YES	YES	YES	YES
Trick play	Still/Step	YES	NO	NO	NO
Time display	Elapsed time display	NO	YES	YES	YES
	Absolute time display	YES*1	NO	NO	YES
	Remaining track time display	NO	NO	YES	YES
	Remaining total time display	YES*1	YES*1	YES	YES
	Total number of selections, total time display	YES*1	YES*1	YES	YES
Others	CX system ON/OFF	YES*2	YES*2	NO	NO
	AUTO DIGITAL/ANALOG switch	YES*3	YES*3	NO	NO
	Audio channel selection (Stereo, 1/L, 2/R)*4	YES	YES	YES	YES

*1 Only discs with TOC

*2 Valid for analog audio playing a disc with the  mark.

*3 Can only be used with discs with digital audio tracks.

*4 Only NORMAL mode

NOTE:

The specifications and design of this product are subject to change without notice, due to improvement.