

Model: KP-41T15, KP-41T25, KP-46S15, KP-46S25
 KP-46V25, KP-46-V35, KP-53S15, KP-53S25
 KP-53V25, KP-53V35, KP-53XBR45, KP-61V25
 KP-61V35, KP-61XBR48, KP-46C36, KP-41T35
 KP-KP-48S35, KP-48V45, KP-53S35, KP-53S35
 KP-53V45, KP-61S35, KP-61V45

No. 356

Subject: Chassis and CRT Block Removal Fixture for
 RA-1 AND RA-2 Models

Date: May 18, 1998

Symptom:

(****)

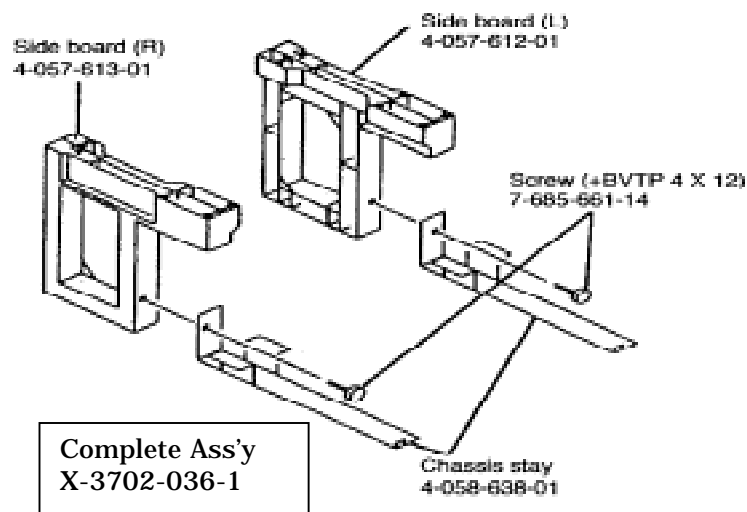
Need an easier way to bring the chassis and CRT in for service, without the cabinet

Solution:

Service Stay Assembly now available. This will allow for carry in of Chassis and CRT without the cabinet. Only one technician will be needed to remove the chassis and CRT's for service.

NOTE:

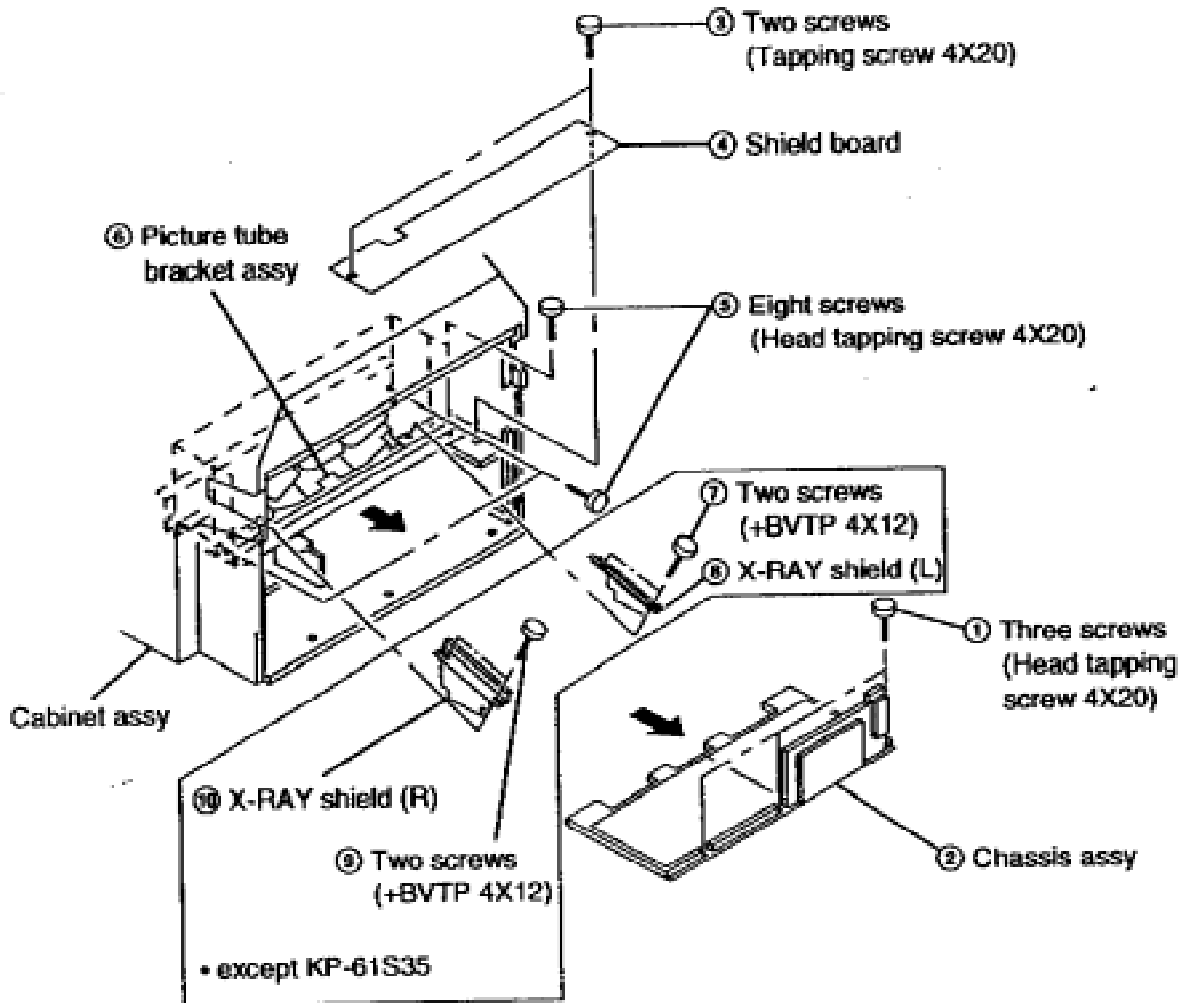
Because the Red CRT in the RA-2A chassis is rotated 180 degree it is advisable to remove the CR board when transporting the RA-2 chassis. The CR board can become damaged due to the Red [CR] board hitting the sides of the service kit during the transportation from customer house to service station. To avoid CRT damage please removes the CR board when transporting the chassis



Cont.

PICTURE TUBE BRACKET ASSY REMOVAL

- Disassemble HA board and speaker cord.
- Disassemble all the harness from purse lock.



- 1) Remove ① three screws (head tapping screw 4X20) and pull out ② chassis assy from cabinet assy.
- 2) Remove ③ two screws (tapping screw 4X20) and remove ④ shield board.
- 3) Remove ⑤ eight screws (head tapping screw 4X20) and release ⑥ picture tube bracket assy from cabinet assy.

- 4) Remove ⑦ two screws (+BVTP 4X12) and remove ⑧ X-RAY shield (L).
- 5) Remove ⑨ two screws (+BVTP 4X12) and remove ⑩ X-RAY shield (R).
• except KP-61S35