



CIRCUIT

In Fig. 1, V1 (6C4) is the variable frequency oscillator, followed by V2 (6AM6) which is a buffer/ doubler. V3 (6BW6) is the power amplifier, and runs at about 10 watts input, anode current being shown by the meter. This is a straightforward arrangement which gives good results with a minimum of difficulty.

VCl tunes the v.f.o. from 1-75-20MHz and, for the 160m band, the 1-8-2-0MHz sector is used, transmitter output being on the same frequency as the v.f.o. For 80m, the v.f.o. is tuned over the range 1-75-1-9MHz, and V2 acts as doubler, so that the output frequency is from 3-53-8MHz. V6 provides a regulated supply for the v.f.o.

L2 and L3 are broadly resonant coils for 160m and 80m. When first testing the equipment, grid current in the p.a. stage can be checked by clipping a test-meter across R8. L4 is the pi-network tank coil, tapped for 80m.

The audio section has V4(12AX7) as a high gain amplifier, followed by V5 (6BW6) which choke modulates V3. This arrangement has been found to give good modulation and quality when using a crystal microphone and it requires relatively few components.

With any set of transmitting/receiving equipment the problem arises of providing "Transmit" and "Receive" change-over facilities. A relay is often used to switch the aerial from receiver to transmitter, with the receiver, either to answer a CQ, or to begin transmission on a selected channel.

The aerial, or matching device, if used, is plugged into the aerial coaxial socket. A coaxial lead of convenient length is made up, and plugged into the "Rx" outlet of the transmitter. This lead runs to the aerial and earth terminals of the receiver. Communications type receivers not south, have ended if necessary, so that plugs can be inserted into the "Mute" transmitter sockets.

The two switches on the transmitter then give complete control, for tuning the v.f.o. netting on a signal, and changing from reception to transmission.

CONSTRUCTION

VFO

By using a readymade inductor and accurate capacitor values, experiments to obtain suitable band coverage are avoided. It is only necessary to adjust the core of L1, and trimmer TC1, to set the band so that VC1 tunes 1-75-2 0MHz, with a little to spare at each end of the dial.

The v.f.o. is assembled in a box $3 \times 2 \times 2in$, which screens it completely and also helps isolate components from sources of heat. This box is readily made from "universal chassis" strips. One strip is $7 \times 2n_{n}$, with fianges which are cut 2n. from each end, so that the strip can be bent into an open U/form 2n. high and 3n. wide, with fianges all round. An accurate bend is most easily obtained by holding the strip on a block of wood.

The second strip is $3 \times 41m$: and also has finages. It is cut through centrally to obtain two pieces $3\times 21n$. One of these is bolted to the front of the box as in Fig. 2 and carries VCI. After wiring is complete and the box is fixed to the chassis the second $3\times 21n$. finaged piece is secured with self-tapping screws to close the backs.

The v.f.o. is completely wired as in Fig. 2 before it is mounted. Trimmer TC1 is fixed just clear of the box top with a bracket or by bolts drilled in the box to permit adjustment of TC1. All connections are direct and rigid and points MC are joined with wire and also to tags bolted to the chassis.

The tag-strip in Fig. 2 is secured inside the box and supports the r.f. choke, C2, and C3. Coloured leads identify the wires which pass through the chassis—brown for h.t. (150V), blue for 6-3V, and yellow for the lead from C5.

The box is fixed to the chassis by bolts through the flanges which turn inwards (omitted in Fig. 2, for clarity) and through the front and back plates. It is placed so that the ball drive can be arranged as in Fig. 3.

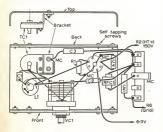


Fig. 2: Constructional details of the VFO assembly.

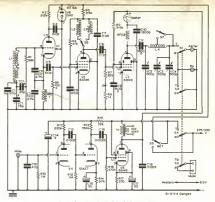


Fig. 1: Complete circuit of the QRP transmitter.

Top of Chassis

 \dot{Fig} , 3 shows the position of the major components. Capacitor VC2 is of a type fixed to the chassis with small feet. Capacitor VC3/4 has three holes in the front plate and is bolted to a small bracket to bring the spindle level with that of VC2. These spindles pass through in. Clearance holes.

Panel and chassis are fixed together by the switches and panel brackets. The lower edge of the panel must project about *i*. beyond the chassis, to clear the mounting flange of the case.

Buffer Stage

Components are placed around V2 as in Fig. 4, with grid and anode circuits separated and heater leads close against the chassis. The MC connection to the central spigot of the valveholder passes across the holder, as shown.

The coupling winding provided on L2 and L3 is not required, and must be completely removed. The outer end of the larger winding of L3 is then unsoldered from its pin and 28 turns removed. The end of the wire is cleaned and resoldered to the pin.

PA Stage

Grid circuit components are under the chassis, and are placed around V3 approximately as in Fig. 4. A hole is drilled in the chassis adjacent to the anode, pin 7, a lead passing directly through to the r.f.c. Anode circuit items are above the chassis.

C10 is anchored to a tag strip (Fig. 3) which also supports r.f.c.2, the top of the choke being held by C11. The 1800pF 1kV disc ceramic capacitors used in these positions are easily obtainable, but 2000pF

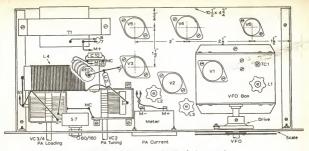


Fig. 3: Plan view of chassis showing disposition of major components.

mica capacitors of 750V rating could be used instead.

The p.a. coil has 63 turns of 22 s.w.g. enamelled wire, close-wound on a lin. diameter paxolin tube about 24 in long. During winding, a loop is made at 33 turns for the switch S7 connection. This leaves 30 turns in circuit from VC2 to the switch.

The coil is mounted by bolting a lin. long strip of paxolin to it and attaching this to the frame of VC2 with a second bolt. The coil is well clear of metal parts and the cabinet top.

Audio Section

Grid leads and components should be against the chassis especially connections to pin 7 of V4 otherwise there is some danger of instability or picking up of hum or r.f.

No gain control was included because it was found that speaking normally with a hand-held crystal microphone gave just about the required audio level. Gain can be reduced by removing CIS or by substituting a 1 megolum potentiometer for R12 connecting the slider to pin 2 of V4. It should be mounted on the back runner near V4 or be connected with screened feads. The modulation choke T1 is the primary of a mains

The modulation choice 11 is the primary or a mains pentode type speaker matching transformer and should be able to carry 70-80mA, and of low d.c. resistance, to avoid excessive voltage drop.

A test of the a.f. section can be made by connecting a speaker to the secondary of the transformer. The speaker must be well clear of the microphone, to avoid audio feedback. Speech should be reproduced at ample volume with good quality. Causes of distortion could be low emission valves, wrong resistor values, or slight leakage in C13 or C16 upsetting the bias of the following stage.

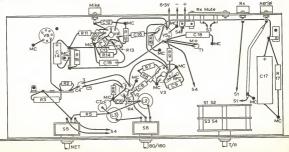
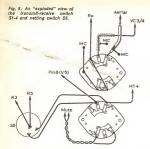


Fig. 4: The wiring underneath the chassis.



Switching

Fig. 5 shows switch connections. A co-axial lead is used for the aerial, taken to chassis at the socket, and at VC3/4. S5 is switched to the "Tune" position only when adjusting the v.f.o. frequency, and so S4 normally switches on all transmitter h.t. circuits.

VFO Dial

A pointer, cursor or disc of transparent material such as perspect can be mounted on the flange of the ball drive by two short BBA screws. A disc with a line marked on it was used. A piece of thin card of larger diameter than needed was temporarily fixed to the panel, and calibration marks made around the edge of the disc. The card was removed, markings transforred to scales of suitable diameter, and the card cut down to size and cemented in place, finally checking that the calibration was still correct.

CW

V3 can be keyed by disconnecting pin 3 from the chassis, connecting a 5000pF capacitor directly from this tag to chassis and wiring a lead from pin 3 to a jack, normally closed to complete the circuit.



This places the key between cathode and chassis when the plug is in. It is also necessary to take TI out of circuit, which can be done by fitting a two-way witch to the back runner, so that on c.w. h.t. reaches the r.f. section only. The lamp load mentioned later for am. tests is not suitable on c.w. Connect a 470 ohm resistor in series with a 5000pF capacitor across the key jack.

VFO CALIBRATION

Calibration is most easily done with a 100kHz crystal marker used in conjunction with a communications type receiver. First adjust the core of L1, and trimmer TC1, for suitable coverage. As TC1 is increased in value, the range of frequencies covered by VC1 will be reduced. TC1 and L1 also allow the band edges to be adjusted. It is best to arrange that almost the whole swing of VC1 is needed to tune from 1.752-0MHz, but to avoid the extreme positions.

★ components list

Resistors:		
R1 68kΩ	R10 1MΩ	
R2 2·2kΩ	R11 220k O	
R3 10kΩ 3W	R12 1MΩ	
R4 47kΩ	R13 150kΩ R14 2·7kΩ	
R5 3·3kΩ 1W	R14 2·7kΩ	
R6 100kΩ R7 22kΩ	R15 33kΩ 1W	
R7 22KΩ R8 1kΩ	R16 470kΩ R17 270Ω 2W	
R9 5-6kΩ 2W	R17 27012 2VV	
All 1W 10% unless indicated otherwise.		
Capacitors:		
C1 120pF SM 1	1% C10 1800pF 1kV	
C2 1000pF SM	1% C11 1800pF 1kV	
C3 1000pF SM		
C4 0-02µF 350V C5 100pF SM		
C6 0.02µF 350V	C14 2µF 350V C15 50µF 6V	
C7 0.25µF 350V	C15 50µF 6V C16 0.0025µF 350V	
C8 100pF SM	C17 50µF 50V	
C9 1800pF 1kV	C18 0.005µF 1kV	
TC1 45pF trimmer, ceramic,		
VC1 75pF miniature, air.		
VC2 500pF varia	able, air.	
VC3-4 500+500p	pF ganged variable, air.	
Valves:		
V1 6C4 (EC90)		
V2 6AM6 (EF91)		
V3 6BW6	V6 OA2	
Inductors :		
L1 "Yellow", Ra	ange 3 (Denco)	
L3 "Red", Range 2 (Denco)		
L2 "Blue", Range 2 (Denco) L4 See text		
	internet income and the second second	
RFC1 2-5mH miniature iron-cored choke RFC2 2-5mH 60mA sectionalised choke		
Miscellaneous:		
Valveholders, B7G with skirt (3) B9A with skirt		
(3) B7G screen	(2) B9A screens (1). Co-axial	
sockets (3) Switz	ches, 4 pole 2 way rotary (1) 1	
pole 2 way rotar	ry (1) on/off toggle (1). Mini-	
ature meter, 50mA f.s.d. T1, see text, Flanged		
ball drive, Knobs etc. Cabinet No. BX5 with		
chassis 101 x 42 x 11 in. (Home Radio).VFO		
box made from t	flanged chassis strips CU136	
and CU144 (Home Radio).		

With S5 at the "Tune" position and a lead from the receiver bring near the transmitter, tune the VCI to zero beat, and mark the scale for 3-5MHz repeating for 3-6, 3-7 and 3-8MHz. Also mark 3-6 as 1-8, 3-7 as 1-85, and 3-8 as 1-9MHz. Continue with the 3-9 and 4-0MHz marker pips, but marking the $\sqrt{t_o}$, for 1-95 and 2-0MHz only. The extreme settings of VCI have been avoided the 10kHz points can be filled in linearly between the 100kHz points.

A 10mA or multi-range meter is connected from "G" Fig. 1 to chassis, the latter being positive. The v.f.o. is set to 1-8MHz, S6 to 160m, and the core of L2 is adjusted for maximum grid current, which should be around 3mA. Then adjust the v.f.o. to about 3-7 MHz, switch to 80m adjusting L3 core for maximum grid current which will be around 3mA.

TESTING

It is simplest and best to test the whole equipment by feeding the transmitter output into an artificial aerial load. This can be a 15 watt or 25 watt 240v or similar household lamp. Clip it across VC3/4 and chassis, or fit a holder, lead and co-axial plug so that it may always be employed for tests.

P.A. turing procedure is that generally employed with an toric for the second second second second with an toric loam, to match the position of S6. Fully obsev UCS/4 and also VC2 (to prevent the possibility of doubling in the p.a.). Switch to "Transmit" and open VC2 to obtain a dip in anode current, as shown by the panel meter. Current will be low but adjusting VC2 for minimum current. As this is done, the minimum current rises, and the 15 wat lamp should light with fair brilliance when the input reaches about 10W.

The d.c. input to V3 anode is anode volts×anode current, thus 33mA at 300V will be 9.9 watts. A supply voltage of less than 275V is not recommended.

If the transmitter is loaded into the lamp, and a receiver is tuned to the signal, speech should sound Clear and well modulated. The receiver should have its aerial disconnected and r.f. gain turned well back, or overloading may cause distortion.

POWER SUPPLY

Fig. 6 is the circuit of a suitable power supply. The mains transformer actually used was a Parmeko P.2831, 250/0/250V 150mA, with SEA9 rectifiers DI and D2, and Parmeko P.2414 120mA chocke. This provided 280V with a load of 120mA. BV100 rectifiers using semi-conductor rectificrs is than with a voltage obtained higher than with a voltage rectifiers on a SUA9 is suitable. The voltage obtained higher than some of working for a SV 3A winding, or an EZ81 for a 6-3V LA winding.

AERIALS

The simplest possible aerial is an end-fed wirc. Some lengths will offer such a load impedance that the transmitter can be worked directly into the aerial, on one or both bands. Other lengths present load impedances which are outside those which can be matched by the transmitter, and then proper tuning or loading will be impossible. One of the

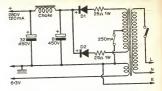


Fig. 6: Suggested power supply for the QRP transmitter.

matching circuits in Fig. 7 can then be used.

Fig. 7(a) is the simplest. L1 may be similar to the tank coil, or be a surplus tapped inductor, or may consist of a number of turns, found by trial and error, on a former lin. to 3in. in diameter.

Fig. 7(b) is similar but has a capacitor VC1 added, of about 250pF, which allows more accurate adjustment and has fewer tappings on L2.

Fig. 7(c) is series tuning often used for quarterwave aerials on 1f. bands. VC2 can be 500pF and again L3 resembles the tank coil. The tapping makes L3 into an auto-transformer and may be set about 10 turns from earth for 180m, or 4 or 5 turns from earth for 80m. For the latter band only L3 may have fewer turns.

Fig. 7(d) is parallel tuning suitable for a half-wave aerial on 80m. L4 is about 30 turns on a 1in. diameter former, with a 250pF capacitor for VC3 and L5 is about 4 turns of insulated wire over the earthed end of L4.

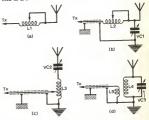


Fig. 7: Four circuits enabling almost any zerial to be matched to the transmitter.

A typical aerial of 126ft in length would be about a quarter-wave on 160m, and a half-wave on 80m, so Fig. 7(c) would be required for 160m, and Fig. 7(d) for 80m working. However, it is generally easier to make up a tunner with one of the circuits in Fig. 7 or a similar circuit and to experiment with appings until the transmitter can be satisfactorily loaded by the aerial. Even very short wires (under 10ft) may be used with these circuits but range is much reduced