

RF AMPLIFIER

The circuit for this stage is shown in Fig. 5. The 6BA6 is to the right of the ganged capacitor, Fig. 3, and L1 is to the left, near the panel. In Fig. 5, L1 is a "Blue" coil, and L2 the existing mixer "Yellow" coil.

Leads run from VC6 and VC7 through the cbassis as in Fig. 3. The aerial trimmer VC8 is fixed to the panel in the position shown in Fig. 4, near the holder for L1. Arrange the valve and coil bolders to allow short leads, with separation of grid and anode circuits, and earth the central spigot of the valveholder to the chassis.

The primary of L2 was originally earthed. Pin 8 is now disconnected from the chassis and wired to C1, Fig. 4, shown as C4 in the r.f. stage circuit Fig. 5. Pin 9 is disconnected from the aerial socket and connected to pin 5, V1, Fig. 5.

A piece of co-axial cable is now used for the aerial circuit. Its inner conductor runs from the aerial socket to pin 8 of L1. The outer conductor is connected to the earth socket, chassis, and also to the chassis near L1.

Add the r.f. gain control in the position shown, and disconnect R7 of the i.f. amplifier from the chassis, wiring it to VR1 and R4, Fig. 5.

RF AMPLIFIER ALIGNMENT

Insert a set of three coils. VC8 should peak quite sharply near the h.f. end of each band, unless the aerial is very long. Adjust the core of L1, in the way already described for L2, so that little or no adjustment of VC8 is required near the l.f. end of the band.

There is no loss of efficiency if VC8 and VC3 can

both be used to peak up signals throughout each band, and are not fully open or fully closed. But correct adjustment of the cores will make it unnecessary to adjust these trimmers frequently, except to peak up weak signals, or when changing the aerial or coils.

When dealing with the highest frequency range, note that it is possible to tune L1 or L2 to the wrong side of the oscillator frequency, at the b.f. end of the band. This effect is possible when trimming any circuit of this type, with an i.f. near 465kHz. L1 and L2 should he tuned 1.f. of the oscillator frequency, and the second channel, or unwanted response, will be about 930kHz h.f. of this, and will he found as a weaker signal, if a generator is used for alignment.

On the lower frequencies it is not possible to set L1 or L2 to the wrong side of the oscillator frequency.

CARRIER OSCILLATOR/PRODUCT DETECTOR

Fig. 6 shows the circuit of these sections. The product detector V1 occupies the position near the last i.f.t. as in Fig. 3. The carrier oscillator is constructed completely in the hox which is later holted to the left of the chassis, Fig. 3. It is possible to use the carrier oscillator for the reception of both c.w. and s.s.b. using the diode detector D1 but reception is much improved hy switching it out and bringing in the product detector V1.

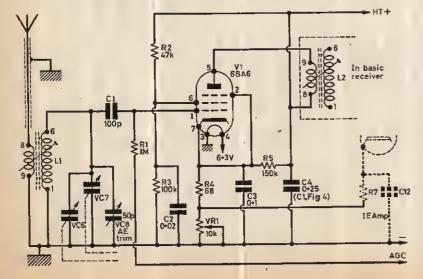
The 3-way rotary switcb controls operation of the receiver. Section SI allows the diode detector D1 to supply signals for a.m. reception, or switches to C5

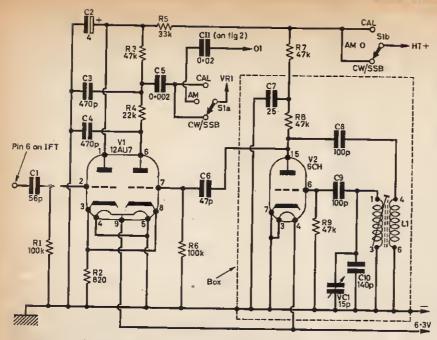
for s.s.b., c.w. and "Calibrate." Section S1b applies h.t. to hotb stages in the s.s.h./c.w. and "Calibrate" positions.

A $7 \times 2in$ "universal cbassis" flanged side is taken and its flanges cut away 2infrom eacb end. It is then given right-angle bends 2infrom eacb end, to make an open hox 2in high, 3in wide, and 2in deep. A plate $3 \times 2in$ is cut and bolted to the front flanges.

The valveholder and CO coil are located as in Fig. 3, and all components in the hox in Fig. 6 are assembled and wired, with tag strips to anchor b.t. circuits and other

Fig. 5: Circuit of the r.f. amplifier, to give increased sensitivity.





components. A blue lead is run out from pin 4 for heater, a yellow lead from tag 1 for C6, and a red lead from C7 for h.t. circuits.

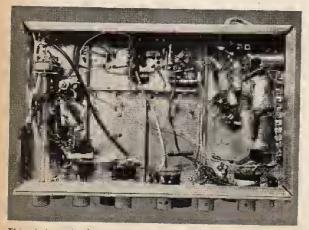
A back plate $3 \times 2in$ with a ${}^{1}_{2in}$ flange to bolt to the chassis is hent up, or cut from a spare 3in wide "universal chassis" member. It is drilled so that it can be attached to the back of the CO box with four self-tapping screws into the flanges of the latter.

The CO hox is placed so that the hush and spindle of VC1, Fig. 6, project tbrougb a clearance bole in the receiver panel. It is fixed here by two holts through the lower flanges of the hox and chassis. The hack plate described is then screwed on from behind, and is bolted to the receiver chassis.

When VCl is balf closed the knob pointer or mark should he vertical.

The function switch is put in the position shown, and h.t. and beater circuits connected.

Most of the small components for the product detector are supported hy the valveholder pins, and an adacent tag strip. The lead from C5 to S1 runs



This photograph of the underneath of the receiver can be compared with Fig. 4 (Part 1).

Fig. 6: Circuit of the carrier oscillator and product detector to permit reception of s.s.b. and c.w. signals. against the chassis. Keep grid circuits away from leads carrying heater current.

After connecting Cl realign the last i.f.t. in the way explained. Tune in any transmission, with the switch at the "AM" position and place VCl in the central position, as mentioned earlier.

Switch to SSB/CW and rotate the core of the CO coil until a strong heterodyne is produced. This is an audio tone which falls in frequency as the correct core position is reached. Passing this position results in the tone heginning a gain and rising in frequency. The correct core setting is the central, zero heat setting.

An audio tone which rises in pitch can then be produced by rotating VC1 either way.

When receiving s.s.b. the carrier oscillator has to replace the suppressed carrier, heing adjusted slightly one way or the other, as necessary by VC1. The sidehand normally employed depends on the amateur band in use, hut the adjustment of VC1 will soon hecome clear.

For c.w. reception, use VC1 to obtain the most suitable pitch, placing the CO either above or below the c.w. as found to give least interference.

CRYSTAL FILTER

This incorporates an extra stage of i.f. amplification, 3-position selectivity switch, and variable phasing control using the circuit in Fig. 7. It provides

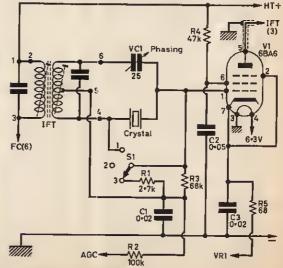


Fig. 7: For increased gain and selectivity this crystal filter unit can be fitted.

★ components list

RF STAGE: R1 1MΩ IW R3 1001 R2 47kΩ IW R4 68Ω VR1 10kΩ wire wound p	W All 10% tolerance
C1 100pF SM C2 0-02µF disc VC6 Front section of ba VC7 Front section of ba VC8 50pF variable	C3 0 1µF C4 (C1, Fig. 4) andset capacitor
T1 From basic receiver	(L2) Is (Denco 'Yellow' Ranges
Miscellaneous : V1, 6BA6, Velveholder B9A (1)	5 B7G (1) with screen,
CARRIER OSC/P. DETE R1 100kΩ ⅓W R4 22 R2 820Ω ⅓W R5 33 R3 47kΩ ⅓W R6 10	kΩ 1W _ R7 _ 47kΩ 1W kΩ 1W _ R8 _ 47kΩ 1W
C1 56pF SM C2 4µF 350V C3 470pF C4 470pF C5 2000pF VC1 15pF variable	C6 47pF SM C7 0'25μF 350V C8 100μF SM C9 100pF SM C10 140pF SM
VI 12AU7 Miscellaneous : Valveholders, B9A (1), B	V2 6C4

Valveholders, B9A (1), B7G (1) with screen. Stalor 3 pole 3 way wafer switch (S1c is for crystal marker). Universal chassis flanged members 7 × 2In (1) 4 × 3in (Home Radio) L1, BFO2/465 (Dencc).

CRYSTAL FILTER

R1 2.7kΩ		68kΩ 1W R5	6811 + W
R2 100kΩ	W	47kΩ 1W	i weat the is the star
		0-05µF C3	0.00.F
C1 0 02µF		n.Antru	0.044
VC1 25pF	variable		

Miscellaneous:

V1, 6BA6. Crystal, 465kHz (see text). IFT, IFT11/ 465/CT (Denco), S1, 1 pole 3 way wafer switch. Valyeholder B7G and screen. Bushes (2) DL52C, couplings (2) DL60, bin dia, polystyrene rod (Denco). Universal chassis side 7×2in (1), 4×3in (1) (Home Radio).

CRYSTAL MARKER:

R1 470kΩ ±W R2 10kΩ ±W	R3 R4	100ks2 ±W 22kΩ ±W	
C1 220pF SM	C3	0.02µF.disc	
C2 0.02µF disc VC1 100pF variable	C4	100pF SM	

Miscellaneous:

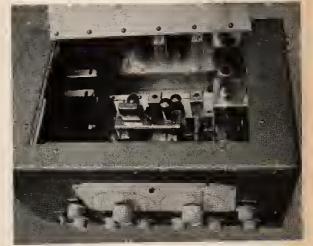
Crystal, IMHz, Valve, EF91, Valvehold r, B7G. Universal chassis side 4×3in (Home Radio), Crystal holder. additional gain, and a very great increase in selectivity.

The if.t. has a centre-tapped secondary, and VC1 can he adjusted to halance stray capacitance in the crystal and wiring, or to give a rejection notch either side of the crystal frequency. With the switch in position 1, the crystal is out of circuit, and selectivity is that provided hy the three i.f.t.'s. With position 2, the crystal is in use working into the relatively high impedance of R3. For position 3, the crystal provides maximum selectivity. Position 1 is suitable for general reception and position 2 is used for other signals except when severe interference from adjacent transmissions is troublesome.

A $3 \times 2 \times 2$ in hox is made in the same way as described for the carrier oscillator. The circuit in Fig. 7 is huilt entirely in this hox, which is then holted to the chassis, and closed hy a plate fixed to the hack with self-tapping screws.

The i.f. transformer is situated above a hole in the main chassis, so that its lower core can be adjusted.

VCl must he insulated from the front of the hox, and it is also mounted so as to avoid unnecessary



stray capacitance to the metal. This was done by punching a lin hole in the hox and holting a $\frac{1}{16}$ in strip of paxolin across inside, with a hole to take the capacitor hush. The spindle is extended hy using a small coupling and length of $^{1}4$ in diameter insulated rod, which runs through a hush at the panel.

The 3-way switch is situated immediately under the hox, on a chassis hracket and an extension spindle is also fitted.

The exact frequency of the crystal is not too important, provided it falls near the frequency of the i.f.t.'s (465kHz). A 464kHz surplus crystal was used and a 455kHz crystal, available as a spare for a wellknown communications receiver, also tried. No difficulty arose in adjusting the i.f.t.'s to 455kHz.

A wire-ended crystal can he supported hetween pin 4 and VC1. Other crystals may need fixing to an insulated strip or bracket.

Coloured leads pass down through the chassis to identify heater and other circuits. R2 runs to the common a.g.c. line. R5 is connected to the r.f. gain control, which now adjusts the hias of all i.f. stages.

RF leakage round the filter will degrade the very high selectivity so the lead from the f.c. anode to i.f.t. primary is screened from the valveholder right up to the pin of the i.f.t. The anode lead of V1, Fig. 7, is similarly screened.

ALIGNMENT WITH FILTER

Alignment sbould he cbecked with a meter, such as used earlier when adjusting the i.f.t. cores. A multi-range meter clipped in to read cathode current of one of the stages receiving a.g.c. is suitable, adjustments being directed towards securing minimum current.

Set the pbasing control about half open and the selectivity switcb at 1. Tune in a strong transmission. Switch to position 2 and tune slowly across the signal, observing the tuning meter. There will probahly be one normal response on the meter, ohserved as a steady rise and fall while tuning through the signal. A second response should he found, very much sharper, and prohahly giving only a small dip on the meter. This is the crystal frequency. Leave the tuning at this frequency, and adjust all the i.f.t. cores for hest results (lowest meter reading). Switching from 1 to 2 and tuning should show that the i.f.t.'s are now virtually on the crystal frequency.

The phasing control is now adjusted slowly to find the exact point where selectivity is greatest and the

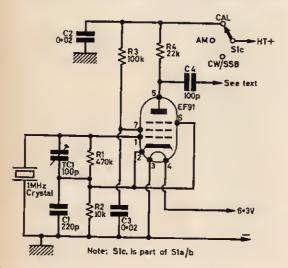


Fig. 8: As a finishing touch this 1MHz crystal marker will provide calibration points throughout the range of the receiver.

response peak (or meter movement) approximately symmetrical a each side of the signal. Repeat this with the switch at 3, and adjust all the i.f.t. cores slightly, if necessary, with a signal tuned in precisely. Adjust the pointer of the phasing control so that it is vertical without moving the control itself.

With the switch at 2 or 3, slight adjustments of VCl one way or the other will produce a rejection notcb which can be moved across the i.f. passband. This should be found to eliminate any interfering signal which is so near the wanted signal that it produces a heterodyne.

CRYSTAL MARKER

Fig. 8 is the circuit of the harmonic marker, which provides crystal-controlled "pips" from 1MHz to 30MHz. TC1 allows a slight shift in crystal frequency, so that the unit can he set to zero heat with MSF on 5MHz. HT is applied to the EF91 only when the function switch is in the "Calibrate" position.

The marker is assembled on a sub-cbassis which

is 1_{4in} higb, 4in. wide, and 1_{4in} deep made from a single "universal cbassis" member $4 \times 3in$ cut to leave two pieces, one $4 \times 1_{4in}^3$ and the other $4 \times 1_{4in}^3$. The flange of the smaller piece is holted to the straight edge of the larger piece, which can later be attached to the chassis by its flange. After wiring, it is holted 3_{12in}^1 from the rear edge of the chassis, behind the handspread capacitor.

The EF91, TC1, and crystal holder are mounted in line on the top of the sub-chassis with TC1 insulated from the metal. This may he done by punching a hole which adequately clears the bush, and using two washers of ${}^{1}_{16}$ in paxolin.

A small tag strip anchors C2, R3 and R4, and a flexible lead to pass to the function switch. C4 is similarly anchored, and a rigid insulated wire a few inches long is soldered bere and runs near the ganged tuning capacitor. This was found to give adequate coupling into the receiver.

A blue lead from pin 4 passes to the heater circuit. The chassis return is formed hy holting the marker to the receiver chassis.

Initially place TC1 about balf closed. With the function switch at "Calibrate" the 5th harmonic at 5MHz can be located with the appropriate coils in place. Switch off the marker and tune in MSF, which will probably he found on almost exactly the same frequency. If necessary, TC1 is rotated so that the marker harmonic is on the same frequency. Turning TC1 either way from this position will cause a flutter, rising to a low pitched growl or audio tone, the correct setting for VC1 heing the central, zero position.

The marker can be used for calibration, enabling the 1MHz tuning points to he marked in, from 1MHz to 30MHz.

It also allows exact positioning of the bandset capacitor, so that frequencies in a narrow band can be read with the bandspread tuner. To do this, turn the bandspread pointer to the nearest MHz reading, and adjust the handset capacitor for zero heat. This assures exact reading on the bandspread dial, which is not possible if the bandset capacitor is adjusted visually. This procedure is used at 4MHz, 7MHz, 14MHz, 21MHz and 28MHz, for the 80, 40, 20, 15 and 10 metre amateur hands.

GENERAL NOTES

A piece of thin perspex $8^{1}_{4} \times 3^{1}_{2}$ in is used to cover the scales, held with chrome bolts. The perspex was beld slightly clear of the panel by $^{1}_{2}$ in wide strips of card at the bottom and each side. This allows slightly thinner card to he slid in, so that a separate pair of scales can be used with each set af coils. There is sufficient space to take all the four ranges on a single permanent card, if preferred.

The case top was cut to give an opening lid ahout $11^{1}_{2} \times 7in$. A line scrihed ³₄in from the hack, 1^{1}_{2in} from the front, and 1^{3}_{4in} from each side. A small drill is used to start a metal saw, to remove this piece. Strips ahout lin wide are bolted on inside the cabinet, for the piece removed to close upon, and it is secured along the hack with a piano type hinge.

Several ${}^{1}_{2in}$ boles are punched in the case bottom, and along the hack, for ventilation. Openings ${}^{31}_{2} \times {}^{11}_{2in}$ are cut for the aerial and other connections and the mains cord. This can he done hy punching pairs of ${}^{11}_{2in}$ diameter holes, and sawing between them.