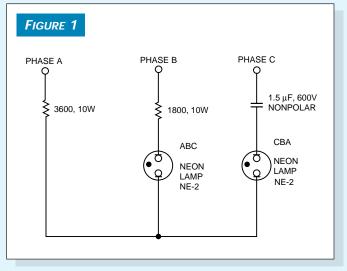
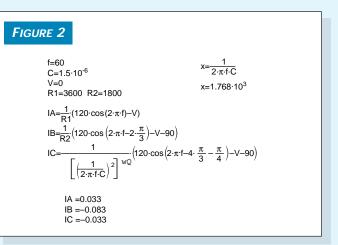
\$5 junk-box circuit determines phase sequence

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Have you ever wondered which way a blower motor is going to turn when you plug it into another socket, or have you ever inherited the task of modifying three-phase wiring in your plant? The circuit in **Figure 1** is a simple, approximately \$5 phase sequencer that you can probably build from parts in your junk box and save approximately \$50 to boot. The component values reflect 60-Hz operation, but the design equations in **Figures 2** and **3** allow you to select values for other frequencies. The equations are in MathCAD spread-



The brighter of the two neon lamps indicates the phase sequence, either ABC or CBA.



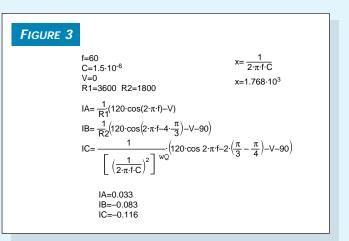
MathCAD spreadsheet equations show a higher current in Phase B than in Phase C of the circuit in Figure 1; therefore, the phase sequence is ABC.

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sheet format, but almost any other spreadsheet would do.

Referring to **Figure 1** and the equations, you can see that the neon bulb that glows brighter indicates the phase sequence, or phase-rotation order, ABC or CBA. The bulb glows brighter because it carries more current because of the phase shift the 1.5- μ F capacitor provides. You can verify this assertion by examining the two sets of equations. Note that the two sets of equations have different expressions for I_B and I_C. In one, I_B lags I_A by $2\pi/3$; in the other, it lags by $4\pi/3$, and vice versa for I_C. The equations provide the mathematical way of reversing the phase sequence, and, as you can see, the two currents I_B and I_C reverse their relative magnitudes as the phase rotation reverses. (DI #2180)

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A CBA phase sequence produces a higher current, thus a brighter neon lamp, in Phase C of the circuit in Figure 1.