



### motorhead

Root Cyclone<sup>™</sup> technology Patented Dyson technology.

Shrinks to store away Hose and wand compress and wrap for easy storage.

Flexible steering Cleaner head steers easily around obstacles.

**Clean exhaust air** Air expelled has up to 150 times less bacteria and mould than the air you breathe.

No running costs Lifetime washable filter and no bags to buy.

**5 year guarantee** Parts and labour guaranteed by Dyson for 5 years.



Motorised brushbar Powerful bristles remove dirt and pet hair from carpets. Motorised brushbar has no belt to replace.



Flexible steering Cleaner head steers easily around obstacles.

### On-board tool storage

Tools store securely on the machine so they're always on hand.

### Lifetime HEPA filtration

Approved for allergy sufferers by the British Allergy Foundation.

### **Durable tough construction** Made from ABS and polycarbonate.

**Clear bin™** Made of tough polycarbonate, the clear bin<sup>™</sup> lets you see when it's ready to empty.

Foot operated brush control Operate brush control without bending down.



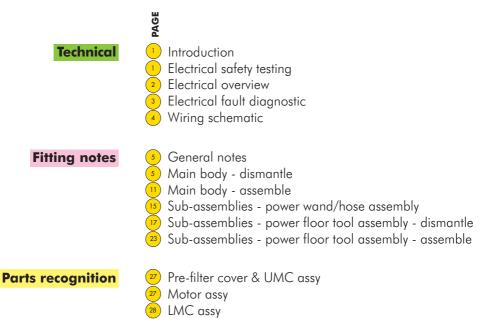
Shrinks to store away Hose and wand compress and wrap for easy storage.



All models carry the British Allergy Foundation Seal of Approval.







- Cyclone and bin assy
  - Power floor tool assy
- <sup>30</sup> Power wand/hose assy

### Introduction

This manual is written specifically for dyson trained engineers and covers the DC21 range. The service instructions assume that the engineer has the approved tools and test equipment with them.

### Electrical safety testing

Ensure that at all times during the repair and testing of products that customers, pets, children and you are not exposed to any Live electrical supply.



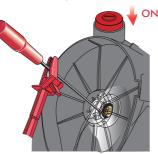
### Insulation test

The following tests must be performed prior to and upon completion of all repairs to Dyson floorcare products and before any functional checks. You must ensure that a full visual inspection of the product is completed prior to repair. This is vital to avoid any possibilities of personal injury to the end user.

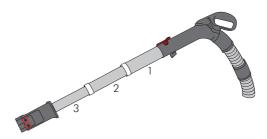
The Seaward Primetest 200 (or equivalent) should be used to test the electrical insulation of a Class II appliance; it indicates any electrical leakage.

# Technical

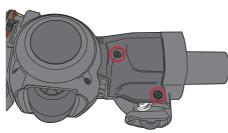
### Insulation test points:



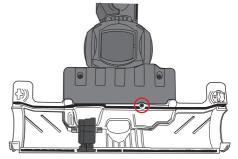
Test through the UMC grille onto the motor.



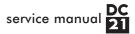
Test the 3 sections of the aluminium tube. Test the 2 screws in the wand cuff cover.



Test the 2 screws in the stow neck cover.



Test the front screw in the brushbar motor cover lower.





A reading of  $> 2M\Omega$  is accepted.

 $2M\Omega$  is the minimal legal requirement. A reading of below  $2M\Omega$  is not considered safe and further investigation and rectification must be made before the product is used. The following components must be visually inspected:

- Cable rewind assembly, both internal and external
- Switches
- PCB assembly
- Motors
- Carbon build up in the motor housings

If you cannot repair a product with an insulation test reading of below  $2M\Omega$  you must inform the customer that it is unsafe to use. Please inform the customer of the required actions to repair the product (including the charge structure). If the product is left un-repaired please indicate on your paperwork/hand held device that the product is electrically unsafe!

### **Electrical overview**

Plugging the powercord into a suitable electrical outlet and pressing the on/off actuator will always turn on the vacuum and brushbar motor simultaneously. Pressing the brushbar actuator will turn the brushbar motor off. Pressing the brushbar actuator whilst the brushbar motor is off will turn the brushbar motor on again. Note: for safety purposes, if the product is unplugged from the electrical outlet without turning the product off at the on/off actuator first, the brushbar will fail to turn upon plugging the product back into the electrical outlet. To activate the brushbar it will be necessary to switch the product off and then on again at the actuator.

The vacuum motor is fitted with a heat sensitive Thermal Cut-out (TCO). This will shut the motor down to up to 60 minutes if it reaches a temperature >96 degrees. Excessive temperatures within the motor are usually caused by machine/filter blockages.

The brushbar motor is protected by a current overload switch that turns off power to the brushbar motor if the brushbar is obstructed (usually caused by a blockage around the brushbar or within the brush housing). The obstruction must be cleared and the motor reset by pressing the brushbar actuator. If the cause of the obstruction is not cleared the overload switch will continually activate.

For added protection the underside of the power floor tool assembly neck contains a stow microswitch that is activated when the floor tool is stowed (stored) on the rear of the product. When activated the brushbar motor will not operate.



### Electrical fault diagnostic

Note: check 'points' refer to the wiring schematic on page 4.

### No power to either motor

- 1. Check for damage/electrical failure to the plug and powercord.
- 2. Carry out a resistance test across the fuse. A reading of  $< 1\Omega$  should be expected.
- 3. Check the mechanical actuation of the on/off switch.
- 4. Check for a loose connection at points 1-6.
- Carry out a resistance test on the cable rewind assembly (Live pin on the plug to point 1, and neutral pin on the plug to point 2) and across the on/off switch (points 4-6). A reading of <1Ω should be expected. If no faults are found replace the PCB assembly.

### No power to the vacuum motor (brushbar motor operates)

- 1. Check for a loose connection at points 7-10.
- 2. Carry out a resistance test between points 7-9 and 8-10 (the wires from the PCB assembly to the vacuum motor). A reading of  $<1\Omega$  should be expected.
- 3. Carry out a visual inspection of the vacuum motor (commutator, brushes, windings etc.).

4. Carry out a resistance test across the vacuum motor. A reading of approx.  $4\Omega$  should be expected.

If no faults are found replace the PCB assembly.

### No power to the brushbar motor (vacuum motor operates)

- 1. Check for a loose connection between points 11-37.
- Carry out a resistance test of the Live wire from the PCB assembly to the end of the power wand/hose assembly (11-27).
- 3. Carry out a resistance test of the Switch wire from the PCB assembly to the end of the power wand/hose assembly (12-28).
- 4. Carry out a resistance test of the Neutral wire from the PCB assembly to the end of the power wand/hose assembly (13-26).
- 5. Check the mechanical actuation of the stow microswitch and cam and the brushbar microswitch.
- 6. Carry out a resistance test across the brushbar microswitch (points 34-35). A reading of 470K  $\Omega$  should be obtained.
- 7. Carry out a resistance test across the Neutral wire within the power floor tool (points 29-37). A reading of  $<1\Omega$  should be expected.
- 8. Carry out a resistance test across the Live wire within the power floor tool (points 30-36). A reading of  $<1\Omega$  should be expected.
- 9. Carry out a visual inspection of the brushbar motor (commutator, brushes, windings etc.).
- 10. Carry out a resistance test across the brushes on the brushbar motor. A reading of approx.  $7\Omega$  should be expected.

If no faults are found replace the PCB assembly.

### Unable to turn the brushbar motor on or off using the brushbar switch

- 1. Check for a loose connection onto the brushbar microswitch (points 34 & 35).
- 2. Check the mechanical actuation of the brushbar actuator and the brushbar microswitch.

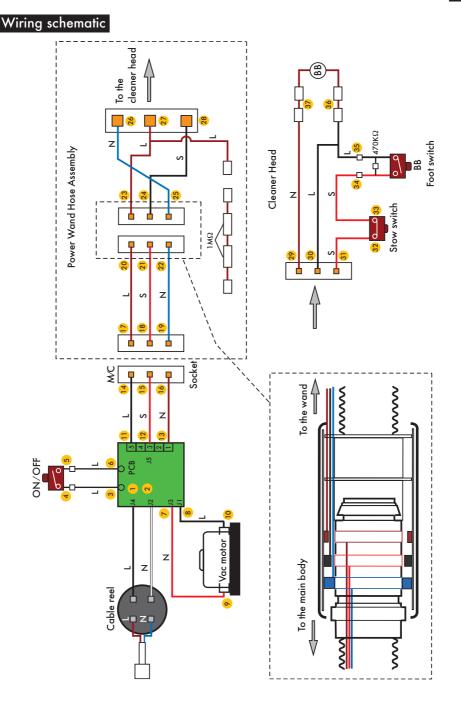
If no faults are found replace the PCB assembly.

### Brushbar motor operating whilst power floor tool is in stowed position

- 1. Check for a loose connection onto the stow microswitch (points 32 & 33).
- 2. Check the mechanical actuation of the stow microswitch cam and stow microswitch.
- Carry out a resistance test from the PCB assembly to the end of the power wand/hose assembly (points 11-27, 12-28 & 13-26). A reading of <1Ω should be expected in all instances.</li>

If no faults are found replace the PCB assembly.

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### General notes

Before attempting any repairs it is vital to ensure the product is totally isolated from the mains supply and that accidental reconnection cannot occur.

Please ensure that safety goggles are worn at all times whilst servicing Dyson vacuums.



Where this symbol is shown, ensure ESD protection is used.

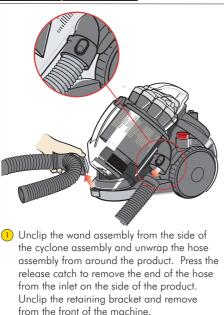


All screws used in DC21 are M3.5 x 16 Torx T-15 unless otherwise stated.



Some female terminal clips used in DC21 contain a lock mechanism. The mechanism will need to be pressed before separation from the male terminal can occur.

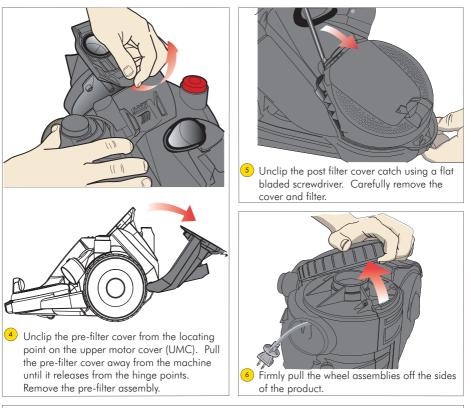
### Main body - dismantle

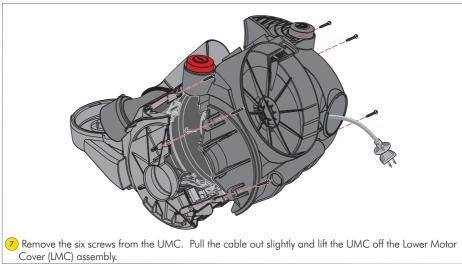




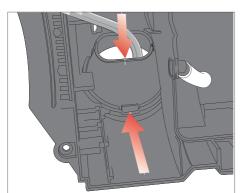
catch.



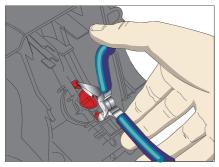




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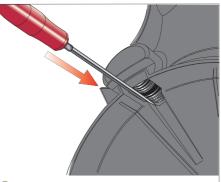
Press the lower retaining clip from inside the UMC to remove the cable collar. Separate the collar from the powercord.



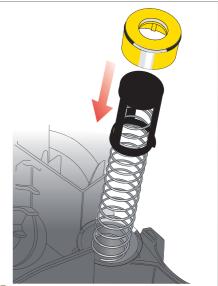
Y To remove either actuator or spring, unclip from the inside of the UMC with the aid of a pair of long nosed pliers.

To refit, locate the springs, then actuators from the outside of the UMC, and firmly snap in.

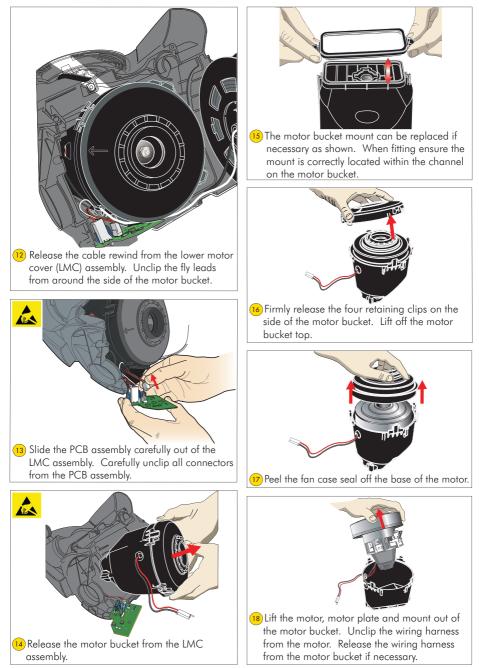




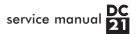
Should any parts of the bleed valve need replacing, carefully push out from the outside of the UMC using a thin, flat bladed screwdriver.

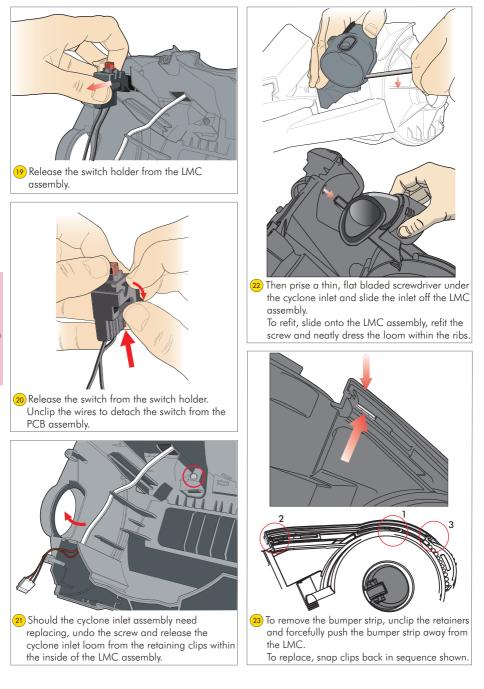


(1) To replace the bleed valve, assemble in the above order.



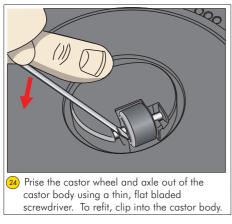
Fitting notes

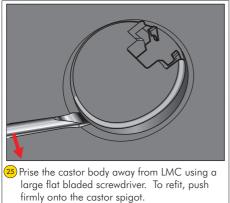




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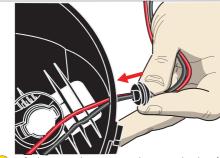






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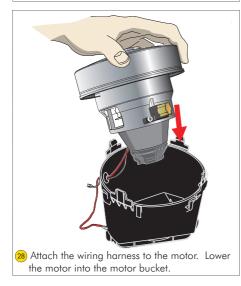
### Main body assemble

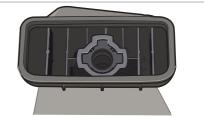


28 Refit the wiring harness into the motor bucket if previously removed. Ensure the grommet is adequately sealed.



27 Fit the motor mount onto the motor plate. Locate the motor plate onto the motor.

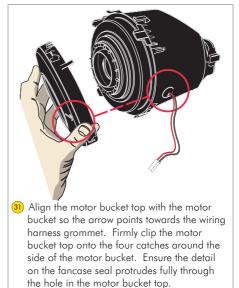




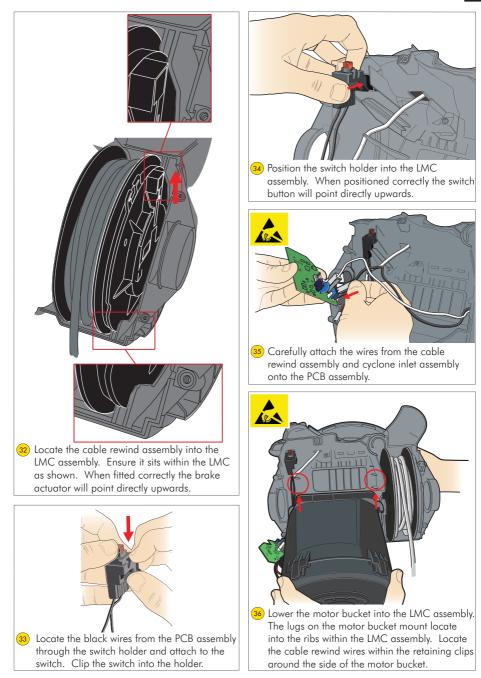
29 Ensure the detail on the motor mount locates into the end of the motor bucket.



30 Fit the fancase seal onto the base of the motor.

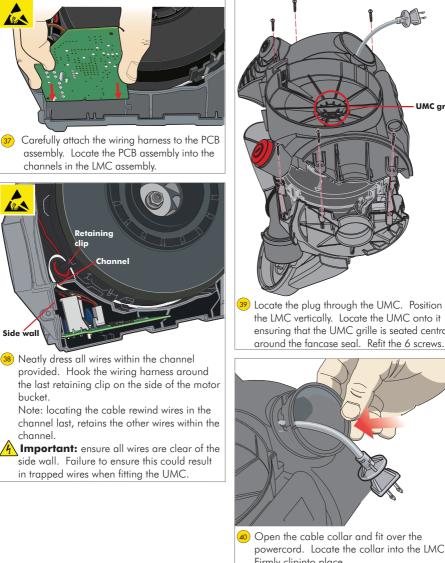


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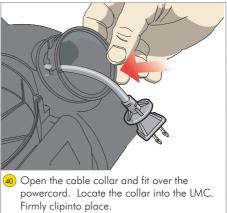
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UMC grille

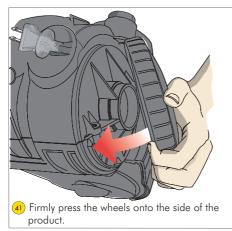


Fitting notes

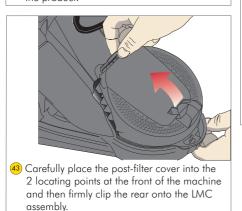
Locate the plug through the UMC. Position the LMC vertically. Locate the UMC onto it ensuring that the UMC grille is seated centrally

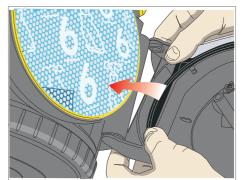




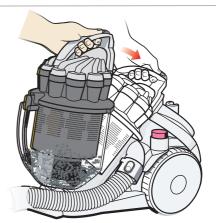








Refit the pre-filter assembly into the top of the UMC. Clip the pre-filter cover into the hinge points on the rear of the UMC. Clip the pre-filter cover catch over the retainer on the front of the UMC.

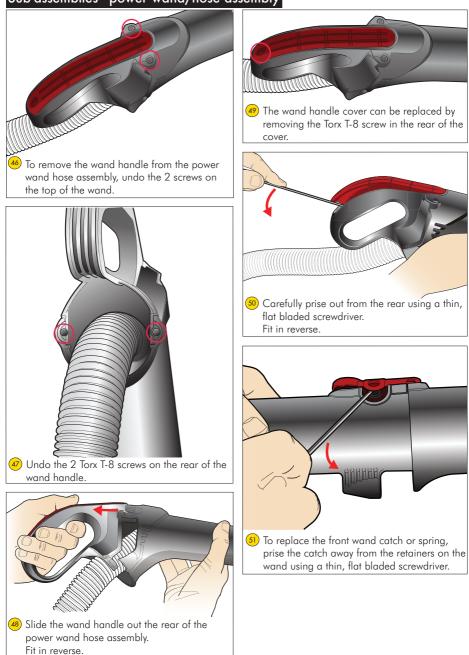


Clip the end of the hose assembly into the cyclone inlet. Clip the hose retainer onto the front of the product. Clip the cyclone and bin assembly onto the machine. Wrap the hose around the product and clip the wand into the side of the cyclone assembly. Locate the power floor tool into the stow on

the rear of the product.

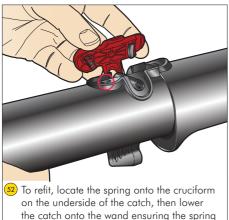
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### Sub-assemblies - power wand/hose assembly

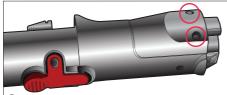


Fitting notes

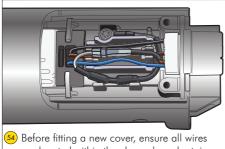




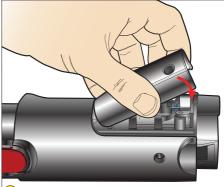
on the underside of the catch, then lower the catch onto the wand ensuring the spring locates into the circular detail on the wand. Firmly press the locating holes on the catch over the retainers on the wand.



53 The wand cuff cover can be replaced if necessary by undoing the 2 screws shown and lifting off the cover.



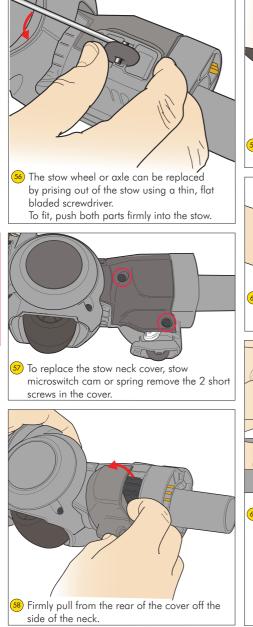
are located within the channels and retainers provided.

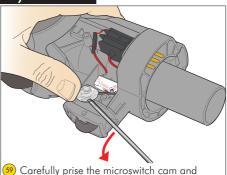


55 To fit, locate the detail on the rear of the cover under the lip on the wand. Lower the cover onto the wand. Refit the 2 screws.

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### Sub-assemblies - Power floor tool assembly - dismantle

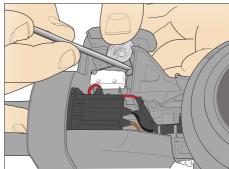




Carefully prise the microswitch cam and spring out of the neck.



When fitting the spring, ensure the tail of the spring locates into the channel in the microswitch cam.

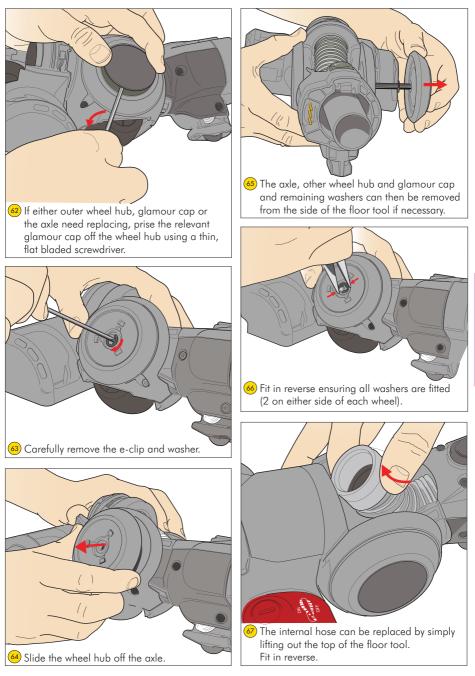


(8) Locate the pillar on the cam into the hole in the side of the neck. Locate the ring on the end of the spring over the thin pillar in the neck ensuring the tail of the spring remains retained within the cam channel. Twist the cam into position.

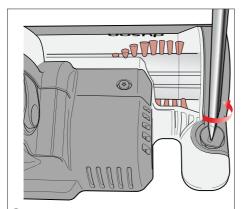
Test the actuation of the cam against the microswitch.

Fit the stow neck cover and 2 short screws.

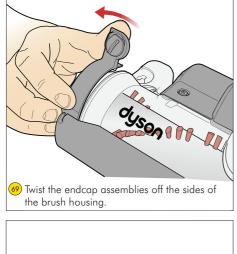
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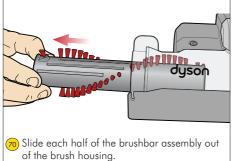






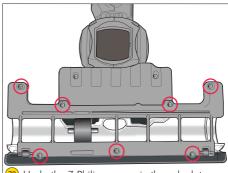
68 Turn the endcap fasteners counter-clockwise using a large, flat bladed screwdriver or coin.



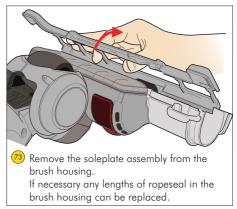




7 The soleplate wheels or axles can be prised out from the soleplate assembly if necessary using a thin, flat bladed screwdriver. To fit, firmly press both parts into the soleplate assembly.

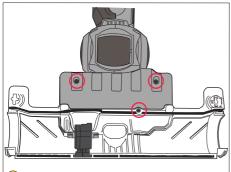


72 Undo the 7 Philips screws in the soleplate assembly.

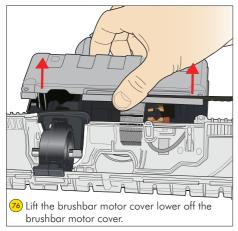


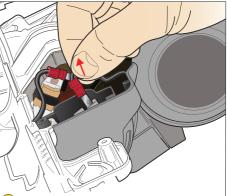
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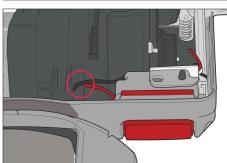


73 Undo the 3 screws in the brushbar motor cover lower.

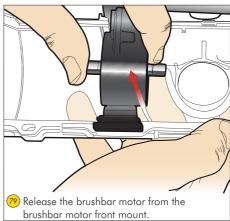




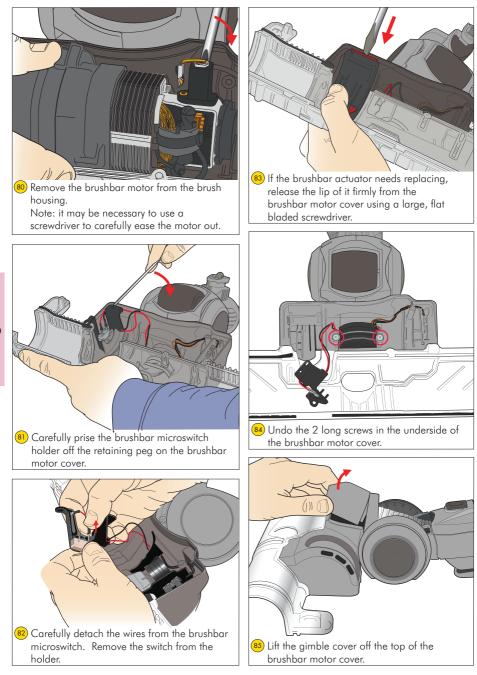
Disconnect the 2 brushbar motor wires from the connectors.



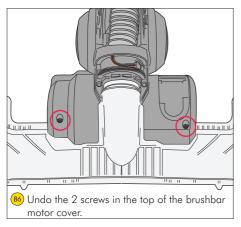
Carefully release the brushbar microswitch loom from the rubber retainer on the rear of the brushbar motor.

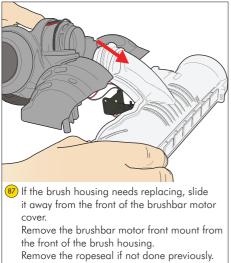


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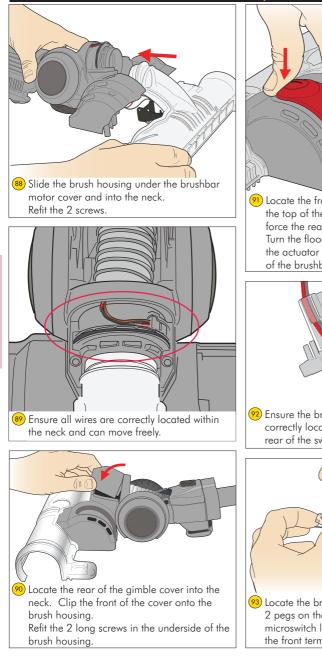






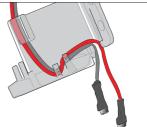
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### Sub-assemblies - Power floor tool assembly - assemble

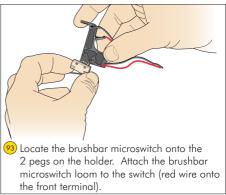




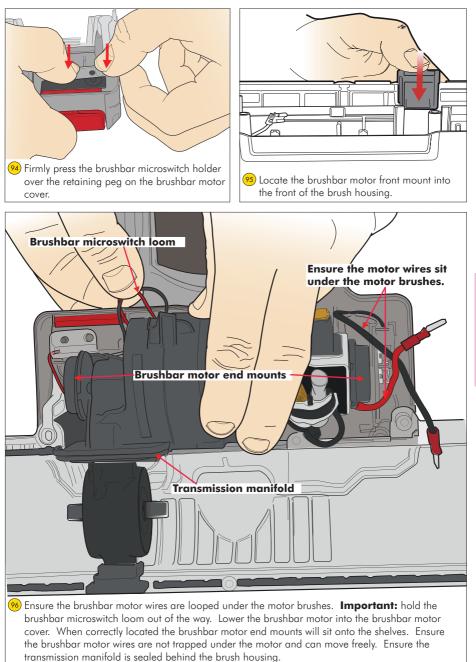
Decate the front of the brushbar actuator into the top of the brushbar motor cover. Then force the rear of the actuator into the cover. Turn the floor tool over and locate the lip of the actuator over the ledge in the underside of the brushbar motor cover.



Ensure the brushbar microswitch loom is correctly located within all retainers on the rear of the switch holder.

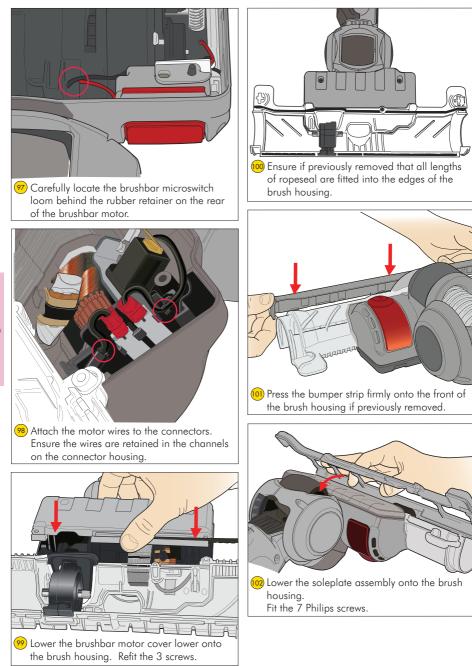


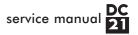
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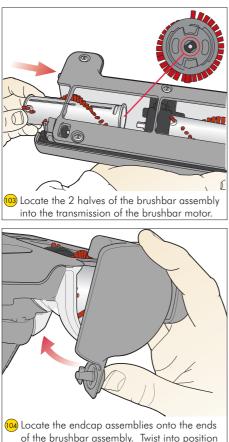


Fitting notes

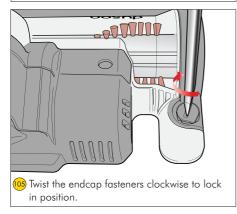
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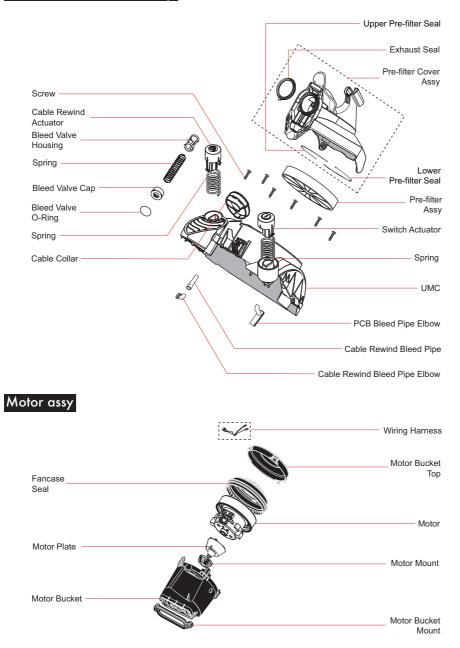


of the brushbar assembly. Twist into position on the brush housing.

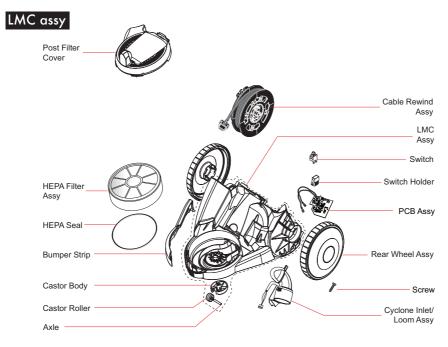


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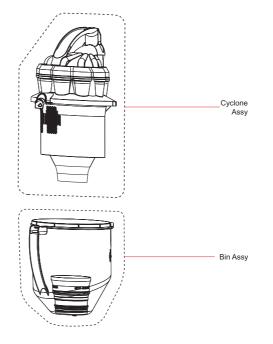
### Pre-filter cover & UMC assy



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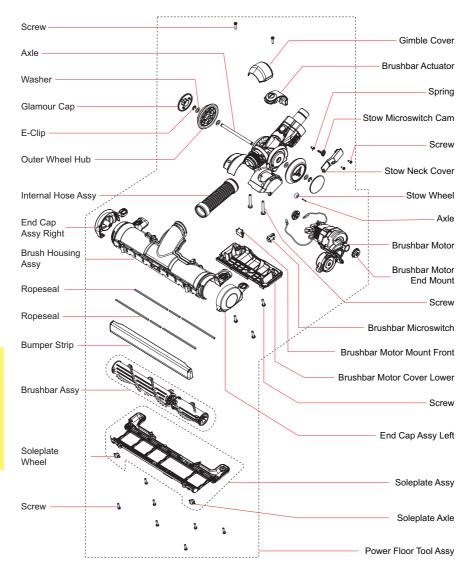




**Parts recognition** 

service manual **DC** 

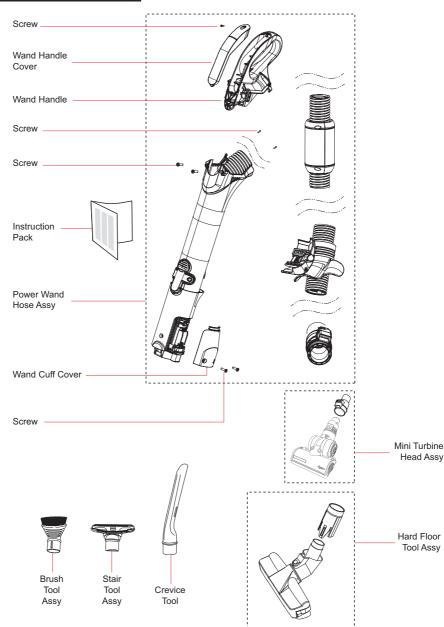
### Power floor tool assy



**Parts recognition** 



### Power wand/hose assy



# **Parts recognition**