Welding Symbols

G	Fillet weld other side. Grind to contour part.
G	Fillet weld this side. Grind to contour part.
1/4" 1-4	1/4" fillet tack welds, other side. 1" long, 4" on centre.
1/4" 1-4	1/4" fillet tack welds, this side. 1" long, 4" on centre.
1/4° 1-4	1/4" fillet tack welds, other side. Grind to contour part.
1/4" 1-4	1/4" fillet tack welds this side. Grind flush. 1" long, 4" on centre.
1/4"(3) 1"	1/4" spot welds. 3 places, 1" spacing.
1/4" G G G G G G G G G	1/4" spot welds. 3 places, 1" spacing. Grind both sides flush.

1/4" [3] "	1/4" dia. plug welds, other side. 3 places, 1" spacing.
1/4"[] "	1/4" dia. plug welds, this side. 3 places, 1" spacing.
- G (3) 1/4" I"	1/4" dia. plug welds other side. Grind flush. 1" long, 4" on centre"
1/4"	1/4" dia. plug welds this side. Grind flush. 3" places, 1" spacing.
	Butt-weld other side.
-11-<	Butt-weld this side.
<u>G</u>	Butt-weld other side. Grind flush.
	Butt-weld this side. Grind flush.

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