

# Designing Active Filters

## Part 2 (Conclusion)

### A short-cut method for practical design of first-through-third-order active filters

By R. Fleischman

Last month in Part 1 of this article, we introduced you to active-filter basics and discussed how to design first-order filters. In this conclusion, we focus on second- and third-order filters.

#### Second-Order Filters

It should be noted that all first-order filters are Butterworth types. Second-order and beyond filters, however, allow you to choose the type of filter. You might be surprised to learn that second-order filters require only one op amp. What makes them different from first-order filters is that they have an extra resistor and capacitor. Like all second-order networks, the ultimate slope is 40 dB/decade.

The amount of "damping" a filter has determines whether it is a Butterworth, Bessel or Chebychev design. Damping is the resistive loss built into the filter to keep it under control. Critically damping a filter gives it a Butterworth characteristic, which has the flattest possible bandpass and exhibits complete freedom from overshoot. Underdamping yields the Chebychev filter, which is overly "bouncy." Overdamping gives the Bessel filter, which has a sag in the passband before cutoff.

Damping in filters is controlled by the ratio used in calculating certain component values. You don't have to compute the damping ratio. This has already been done for you by others; all you have to do is use their

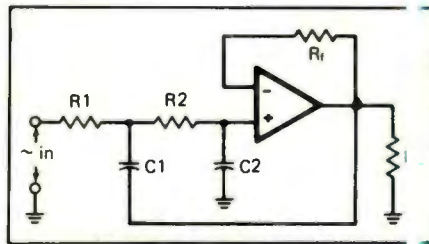


Fig. 3. A second-order, low-pass unity-gain active filter.

numbers. The damping figures shown in the Tables are from Don Lancaster's *Active Filter Cookbook* (Howard W. Sams).

• **Low-Pass Filter.** For the present, let's concentrate on the Butterworth filter, whose damping ratio is 1.414. Component values affected by the damping ratio depend on what kind of circuit you're using. A low-pass unity-gain filter circuit is shown in Fig. 3. Note in this arrangement that  $C_2$  goes to ground, while  $C_1$  provides a path for some of the op amp's output to be fed back to the input of the filter network made up of  $R_2$  and  $C_2$ . This arrangement, not possible in a passive filter, allows you to do away with the inductor in an active filter.

With the Fig. 3 circuit, the damping ratio is used to determine the values of  $C_1$  and  $C_2$ . We'll still compute (or scale from the reference filter), but this time the result will be only the starting point—not the final value—for each capacitor. In essence, what you'll get are the "average" values for  $C_1$  and  $C_2$ . The actual values of these capacitors are calculated using the average values and the damping ratio figure.

For second-order low-pass filter:

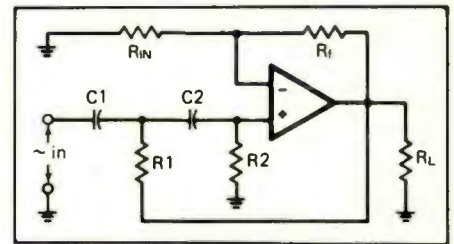


Fig. 4. A second-order, high-pass unity-gain active filter.

only,  $C_1 = C(2/d)$  and  $C_2 = C(d/2)$ . Here  $d$  is the damping ratio and  $C$  is the average value of the capacitor. Also,  $R_f = R_1 + R_2$ .

Start with the design of a second-order low-pass Butterworth filter in which  $F_c = 1$  kHz and the values of both  $R_1$  and  $R_2$  are 10,000 ohms. Working from the reference filter discussed above, you know that the average values of  $C_1$  and  $C_2$  are both  $0.16 \mu\text{F}$ . Using the actual-value formulas:  $C_1 = 0.016(2/1.414) = 0.0226 \mu\text{F}$ ;  $C_2 = 0.016(1.414/2) = 0.0113 \mu\text{F}$ ; and  $R_f = 10,000 + 10,000 = 20,000$  (20k) ohms.

Note that  $C_1 = 2C_2$ . It will always be this way for a unity-gain, second-order, low-pass Butterworth filter. If you're analyzing a circuit that has already been designed, you can get the average value of  $C$  by taking the geometric average of the two capacitors in the circuit:  $C = \sqrt{0.0226 \times 0.0113} = 0.016 \mu\text{F}$ . Then calculate the cutoff frequency:  $F_c = 1/(6.28 \times 10,000 \times 0.016) = 995$  Hz. Note that because the average value of  $C_1$  and  $C_2$  (not either one alone) determines  $F_c$ , the  $0.016\text{-}\mu\text{F}$  value is used in the last equation.

• **High-Pass Filter.** There are only

**Table 1. Second-Order Filter Factor**

Filter Type	Frequency Correction Factor		Damping
	High-Pass	Low-Pass	
Bessel	0.785f	1.274f	1.732
Butterworth	1.000f	1.000f	1.414
Chebyshev			
1 dB	1.159f	0.863f	1.045
2 dB	1.174f	0.852f	0.895
3 dB	1.189f	0.841f	0.767

\*Data taken from *Active Filter Cookbook* by Don Lancaster (Howard W. Sams & Co., Inc.)

four things that make the second-order, high-pass, unity-gain filter shown in Fig. 4 different from the low-pass configuration shown in Fig. 3. Firstly, the positions of the capacitors and resistors are reversed. Secondly, you don't calculate special  $C1$  and  $C2$  values (the value of  $C$  obtained by scaling from the reference filter is used as is for both capacitors). Thirdly, you treat the scaled value of  $R$ , from the reference filter, as an "average" value, which is used along with the damping ratio to compute the final values from:  $R1 = R(d/2)$  and  $R2 = R(2/d)$ . Finally, feedback resistor  $Rf$  is the average value of  $R$ .

Design a high-pass, unity-gain Butterworth filter in which  $F_c = 1$  kHz and  $R = 10,000$  ohms, which means that  $C$  must be  $0.016 \mu F$ . Therefore,  $R1 = 10,000 \times (1.414/2)$ ,  $R2 = 10,000 \times (2/1.414)$ ,  $Rf = R = 10,000$  ohms and  $C1 = C2 = 0.016 \mu F$ .

• *Chebyshev Filters.* In this category is a whole family of filters. With the Chebyshev filter's steep rolloff close to cutoff comes ripple throughout the passband and poorer phase-shift performance. Each member of the Chebyshev family has a different combination of rolloff slope steepness versus passband ripple amplitude. The steeper the rolloff, the more ripple you have to accept.

One good thing about Chebyshev filters is that you get to decide what you want. If you need a modest improvement in slope steepness, you can get it with very little ripple. On the other hand, if you want a greater increase in slope but don't mind a lot of ripple, you can get that, too.

Ripple is measured in decibels. Chebyshev filters are classified by the amount of ripple they have. Thus, a 1-dB Chebyshev filter has a bump that rises 1 dB above the passband; the bump in a 2-dB design rises by that amount; and so on.

With the Chebyshev filter, you're dealing with at least a second-order circuit. Designing the filter is simply a matter of adjusting frequency and damping to suit your needs. The formulas don't change; they're the same as those used above. The only difference is the values used for frequency and damping in calculations.

Unless you're making a Butterworth filter, the value of  $F$  you plug in isn't the same as  $F_c$ . You must multiply the desired  $F_c$  by the correction factor shown in Table 1. For example, if you want  $F_c$  to be 1 kHz in a second-order, low-pass 3-dB Chebyshev filter, you first determine the correction factor, which is 0.841 in Table 1. Then multiply the 1-kHz  $F_c$  by the correction factor. This gives the cutoff frequency of the finished filter, which will be 1 kHz.

Note in Table 2 that each response shape has its own damping ratio. For the Butterworth filter, the damping factor is 1.414. Whenever a formula calls for a value of  $d$ , you'd use the 0.767 figure instead of 1.414. The high- or low-pass filter circuit itself doesn't change; it's the same as for the Butterworth filter.

Now design a low-pass, second-order 3-dB Chebyshev filter in which  $F_c = 1$  kHz and  $R = 10,000$  ohms. From Table 1,  $F = 0.841(F_c) = 0.841 \times 1000 = 841$  Hz and  $d = 0.767$ . Then  $C_{\text{average}} = 1/(6.28 \times FR) = 1/(6.28 \times 841 \times 10,000) = 0.018 \mu F$ ;  $C1 = 0.0189(2/0.767) = 0.0493 \mu F$ ;  $C2 = 0.0189(0.767/2) = 0.00725 \mu F$ ;  $R1 = R2 = 10,000$  (10k) ohms; and  $Rf = R1 + R2 = 20,000$  (20k) ohms.

Now to design a high-pass, second-order 2-dB Chebyshev filter where  $F_c = 1$  kHz. Obtain the  $R$  and  $C$  values from the reference filter. Then  $F = 1.174(F_c) = 1174$  Hz;  $C1 = C2 = 1/(6.28 \times 1174 \times 10,000) = 0.0316 \mu F$ ;  $R1 = 10,000 \times (0.895/2) = 4475$  ohms;  $R2 = 10,000 \times (2/0.895) = 22,350$  ohms; and  $Rf = 10,000$  ohms.

**Table 2. Third-Order Frequency Factors & Damping Ratios\***

Section Type	Frequency		Factors	Damping Ratio (Second-Order)
	High-Pass**	Low-Pass**		
Bessel	0.753/0.688	1.328/1.454		1.447
Butterworth	1.000/1.000	1.000/1.000		1.000
Chebyshev				
1 dB	2.212/1.098	0.452/0.911		0.496
2 dB	3.105/1.095	0.322/0.913		0.402
3 dB	3.344/1.092	0.299/0.916		0.326

\*Data taken from *Active Filter Cookbook* by Don Lancaster (Howard W. Sams & Co., Inc.)  
 \*\*The first figure in these two columns is for the first-order filter, the second for the second-order filter.

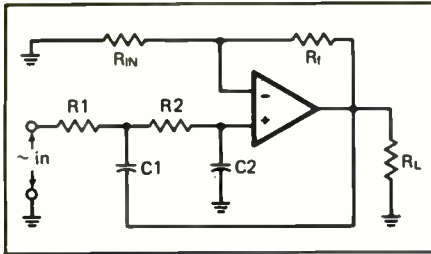


Fig. 5. A second-order, low-pass equal-component-values active filter.

You may have noticed that with second-order filters the unequal values of  $C1$  and  $C2$  may be difficult to find. The low- and high-pass filter circuits shown in Figs. 5 and 6, respectively, simplify matters by allowing you to use a single value for both  $C1$  and  $C2$ . Similarly, one value of resistance does the job for both  $R1$  and  $R2$ . An important new feature of these equal-component-value circuits is that input resistor  $R_{in}$  has been added. The value of  $R_{in}$  is 39,000 (39k) ohms.

In the Fig. 5 and 6 circuits, damping is controlled by the gain of the op amp. Since the noninverting (+) input is being used, gain is  $(R_f/R_{in}) + 1$ . The gain needed, in turn, depends on the damping required. It's always calculated as  $3 - d$ .

If  $R_f = 23,000$  ohms, gain is  $(23,000/39,000) + 1 =$  about 1.59. If  $1.59 = 3 - d$ ,  $d$  is about 1.414, which is the required damping for a Butterworth filter. Thus, you can make a second-order, low-pass Butterworth filter in which  $F_c = 1$  kHz by making  $R_f = 23,000$  ohms and using the normalized values given above.

The catch is that the filter's pass-band gain will no longer be unity. It will now be  $3 - d$ . Hence, in our last example, gain is 1.59. Since each response shape's damping value is different, each filter type must have its own unique gain. Normally, this isn't a disadvantage, since a gain of unity is seldom needed.

Using the equal-component-value circuit, design a low-pass, second-order

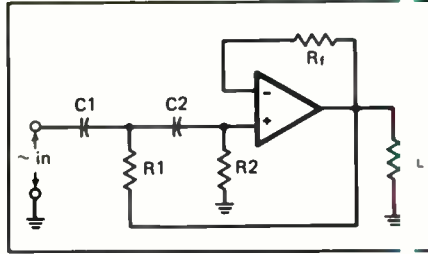


Fig. 6. A second-order, high-pass equal-component-values active filter.

der 2-dB Chebychev filter in which  $F_c = 1.5$  kHz,  $R1 = R2 = 10,000$  ohms,  $C = 0.016 \mu F$  and  $R_{in} = 39,000$  ohms. Given these parameters,  $C = 0.016 \times (1000/1500) = 0.016 \mu F$ ;  $d = 0.895$  (from Table 2); and  $Gain = 3 - 0.895 = 2.105$ . Since  $Gain = (R_f/R_{in}) + 1$ , plug in the known values and you have  $2.105 = (R_f/39,000) + 1$ . Rearranging the formula gives:  $R_f = (2.105 - 1) \times 39,000 = 43,100$  (43.1k) ohms.

Since the correction factor of 0.852 from Table 2 indicates adjustment to a lower frequency, you must raise the value of  $C$  or  $R$ . Adjusting  $R$  yields  $R1 = R2 = 10,000/0.852 = 11,740$  ohms. The final calculated values now become:  $C1 = C2 = 0.016 \mu F$ ;  $R1 = R2 = 11,740$  ohms; and  $R_f = 43,100$  ohms.

Following the above steps is all it takes to design any second-order filter when you use the equal-component-value circuit.

### Third-Order Filters

Once you know how to design first-

and second-order filters, designing higher-order filters is a cinch. To make a third-order filter, you just follow a first-order filter with a second-order section. The latter can be either a unity-gain or equal-component-value design. The only added complication is that you must now use a new set of frequency-correction and damping values for both filter sections. Table 2 lists the proper values to use for third-order filters.

Armed with the above information, design a third-order, high-pass 2-dB Chebychev filter in which  $F_c = 800$  Hz. Use the equal-component-value circuit for the second-order section, and design by scaling from the reference circuit's values.

For the first-order section, the frequency factor (from Table 2) is 3.105. Hence, this section must be designed for  $3.105 \times 800$  Hz = 2484 Hz. Assuming  $C = 0.016 \mu F$  and  $R = 10,000$  ohms, rescale:  $R = (10,000 \times 1000)/2484 = 4026$  ohms.

For the second-order section, the frequency factor (again from Table 2) is 1.095. Therefore, this section must be designed for  $1.095 \times 800 = 876$  Hz. Now assuming  $C = 0.016 \mu F$  and  $R = 10,000$  ohms, scaling tells you that  $R = (10,000 \times 1000)/876 = 11,400$  ohms. Table 2 also tells you that  $d = 0.402$ . Hence,  $Gain = 3 - 0.402 = 2.6$ , which gives you  $2.6 = (R_f/39,000) + 1$ , giving you  $R_f = 62,400$  ohms.

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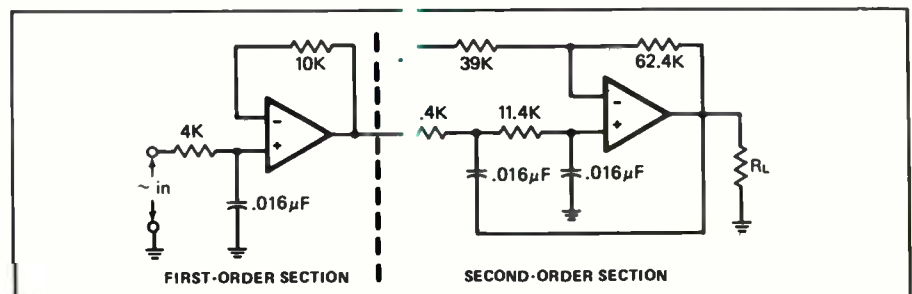


Fig. 7. A third-order, low-pass active filter consists of separate first- and second-order sections. Each is designed independently of the other.

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The schematic diagram of the circuit just designed, with component values indicated, is shown in Fig. 7.

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### *More Information*

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In this article, we've discussed practical design approaches to first-, second- and third-order Bessel, Butterworth and Chebychev active filters on a more or less elementary level. Topics not covered include: filters beyond the third-order; filters with response shapes between those discussed; bandpass filters; filters with variable cutoff frequencies; and use of filters as crossover networks in audio systems. If you wish to learn about these and much more, there are a number of books to which you can refer. Two good ones are Don Lancaster's *Active-Filter Cookbook* and W.G. Jung's *Audio Op-Amp Applications*, both published by Howard W. Sams. **ME**